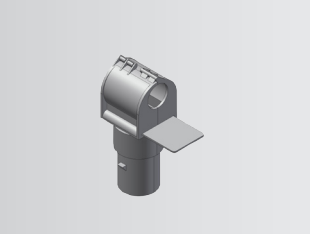
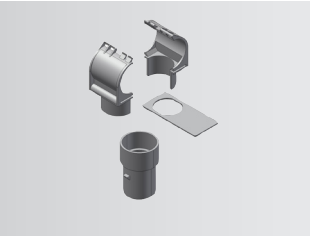
ACO Funki

# Fitting instructions





GB

## T-pieces and downpipes

For fitting on Ø38 and Ø60 mm transport ducts

**M-1008-GB** Version 1 - 2006.04.28

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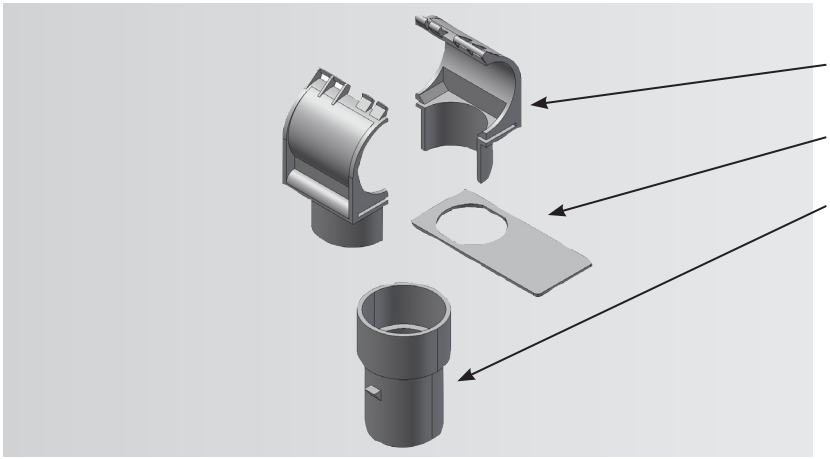
## T-piece



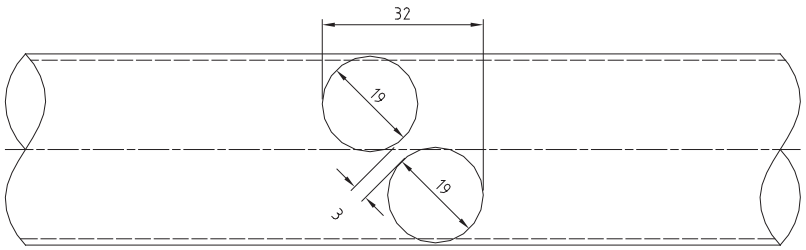
0142-015 Half part for Ø38 T-piece.

0232-006 Half part for Ø60 T-piece.

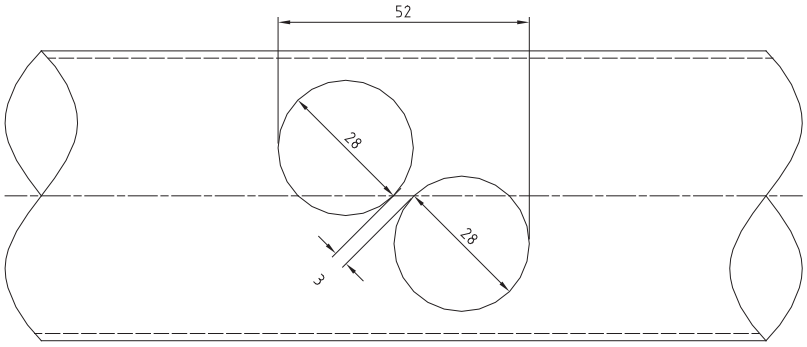
0232-007 Shutter for T-piece.

0232-008 Outlet sleeve for T-piece.

## Boring of outlet holes




Ø38 mm transport duct:
Two Ø19 mm holes are bored at all outlets for optimum transport duct emptying. Hole positions should be staggered in relation to one another.

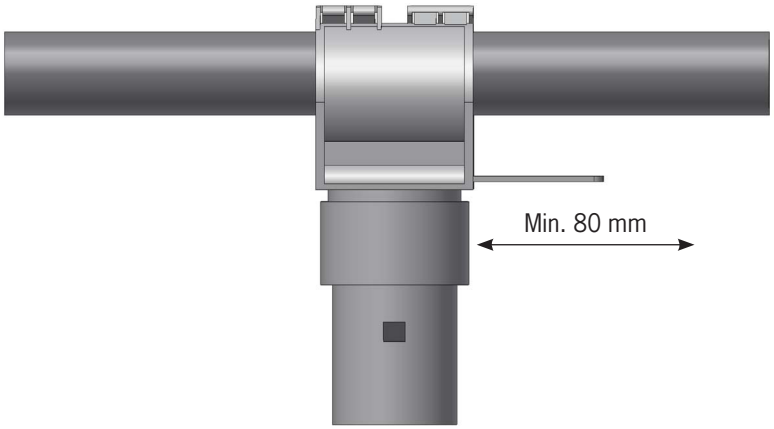



Ø60 mm transport duct:
Two Ø38 mm holes are bored at all outlets for optimum transport duct emptying. Hole positions should be staggered in relation to one another.

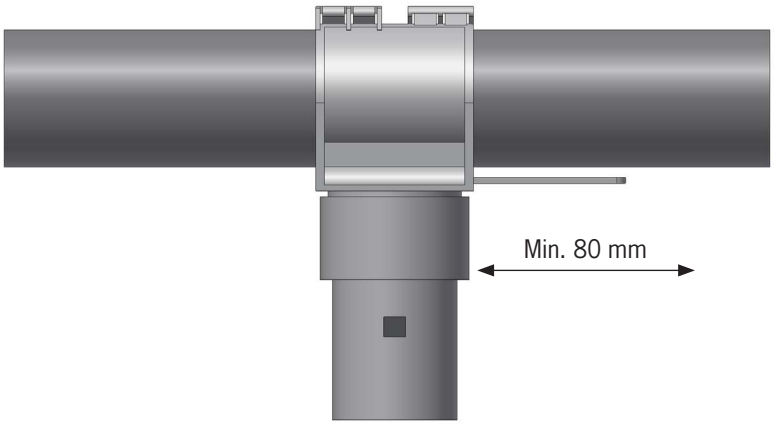
When the outlet holes have been bored, they must be cleaned of burrs to prevent transport chain damage.

## Fitting of T-pieces

Ø38 mm transport duct




Ø60 mm transport duct

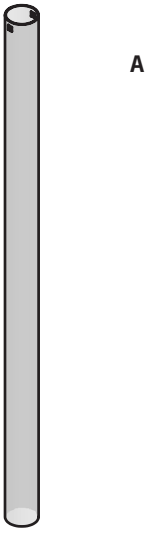



T-pieces are fitted on the transport ducts, and the outlet sleeve is fastened to prevent T-pieces from sliding on the transport duct.

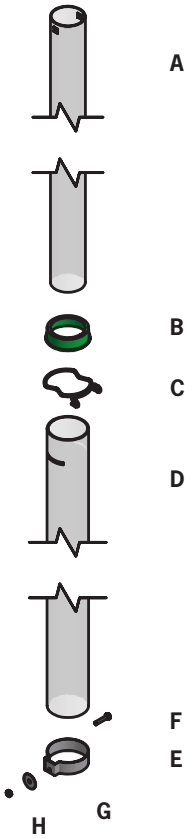
Make sure that shutter is positioned correctly (up/down).

## Fitting of downpipe

Fixed downpipe




Telescopic downpipe




Downpipes are fitted on T-pipes.

If there are no holes in the downpipes for the hose clips on the T-pieces, bore two Ø12 mm holes. The holes are bored 20 mm from the downpipe upper edge.

Shorten pipes as required.

The pipes can be fastened using the fittings supplied.

The outer pipe must be capable of moving up and down in the fitting so that the feed quantity can be adjusted at individual downpipes.

Downpipes/telescopic downpipes are supplied in different lengths.

| | | | |
|---|---|---|---|
| A | ???????? | PVC pipe w. holes | Ø63 x 1.5x??? |
| B | 0142-019 | Downpipe cover | Ø63/Ø75 |
| C | 0142-020 | Downpipe retainer | Ø63/Ø75 |
| D | 0142-018 | PVC pipe w. holes | Ø75 x 2 x 1150 |
| E | 0142-021 | Downpipe guide | Ø75 |
| F | 30206030 | Set screw | M6X30 |
| G | 0541-144 | Lock washer | Ø30/6.5 x 1-1.25-1.5 |
| H | 33206010 | Nut | M6 |

- Available in different lengths.