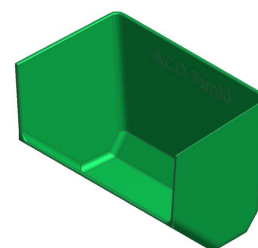


Mounting instruction



REPAIR KIT

Replit for new through and old farrowing rail before 2003

ACO Funki

Old farrowing rail



A

ANGLE GRINDER

ACO Funki

Old farrowing rail

With new flat iron



**It is recommended to use B and C to fit the appropriate attachment.
Alternative option is D.**

Now you can install a plastic or stainless trough.

A	2920481 Flat steel with angle iron
B	30308065 Set screw M8X65 ST
C	33508013 Nut m8
D	9921502 Self drilling screw FZB6,3X38

ACO Funki

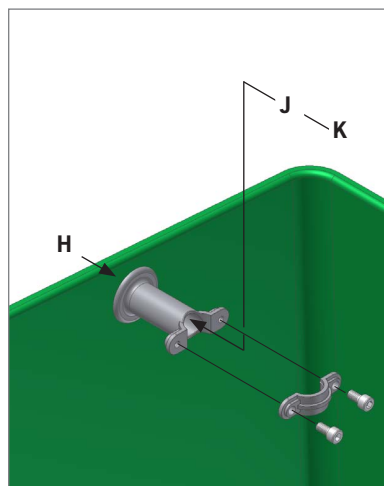
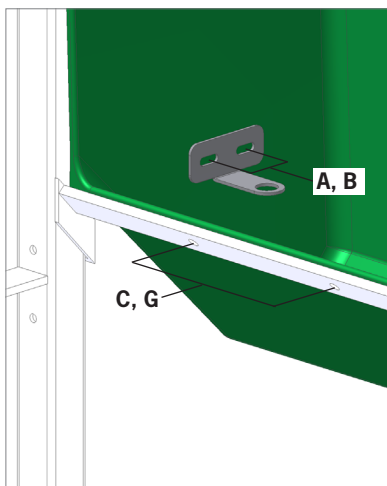
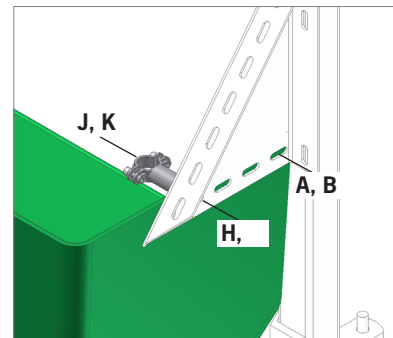
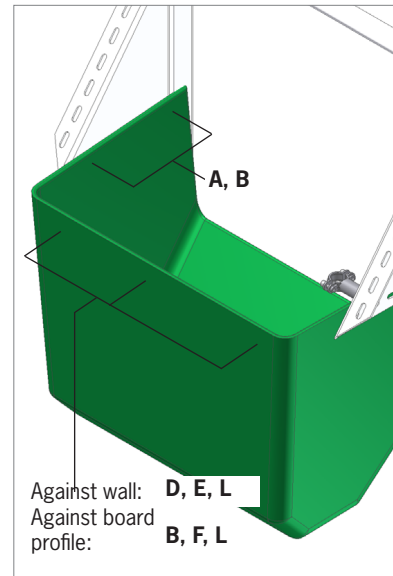
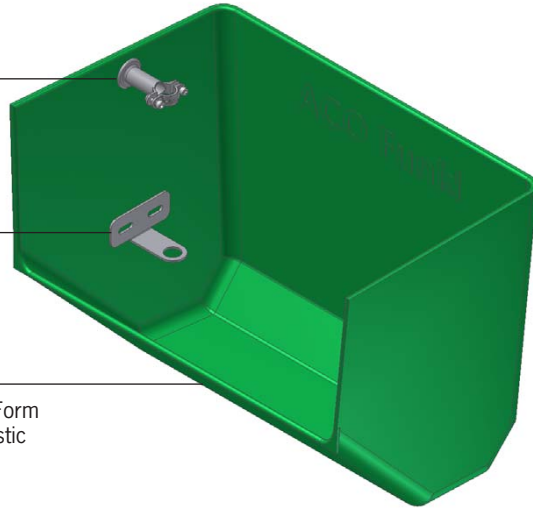
Repair kit

Plastic trough in old farrowing rail

2915424
Pipe fitting 1/2" ST

2950484
Water pipe mounting
mounting RF

2960495
Sow feeder, BioForm
Multi trough, plastic

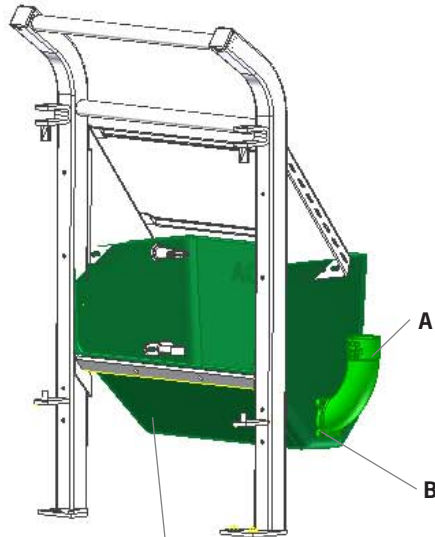


A	36308020 Mushroom headed bolt ST M8X20
B	33508013 Nut ST M8
C	36308025 Mushroom headed bolt ST M8x25
D	34908041 Couch screw ST M8x40
E	39900120 Wall plug 10 mm
F	303080700 Set screw ST M8x70
G	33208001 Top nut ST M8
H	33908001 Lock nut ST M8
J	35600044 Star washer ST 8 mm
K	38508030 Umbraco screw ST M8X30
L	35600058 Nut washer ST M8

ACO Funki

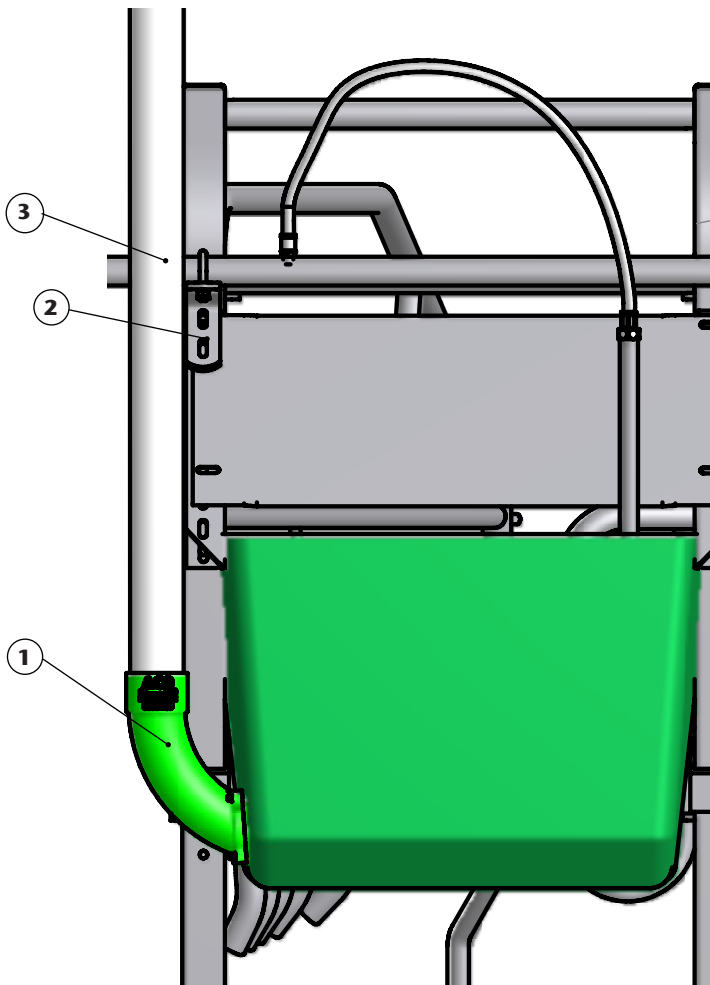
Farrowing pen F207

BioForm Multi trough, with Integrated downpipe



Drill 1 pcs. 70 mm and 4 pcs. 8 mm hole in the marked spots. (They sit on the outer side) right and to left.

Between the integrated downpipes and trough may be sealed with Sikaflex part nr. 23900078. Ordered separately.



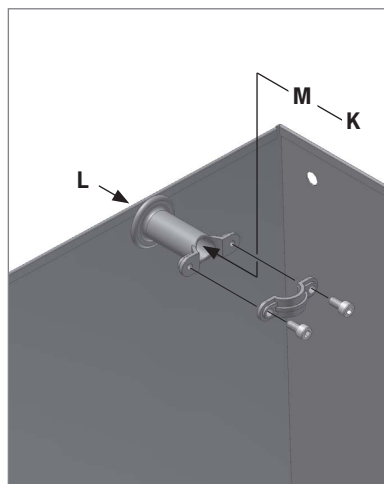
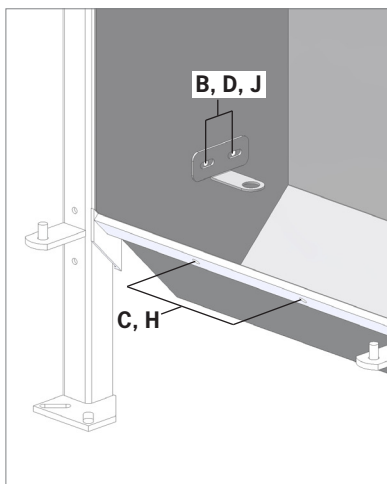
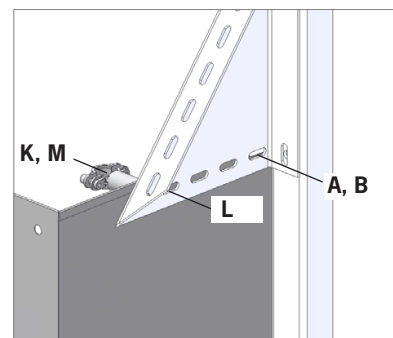
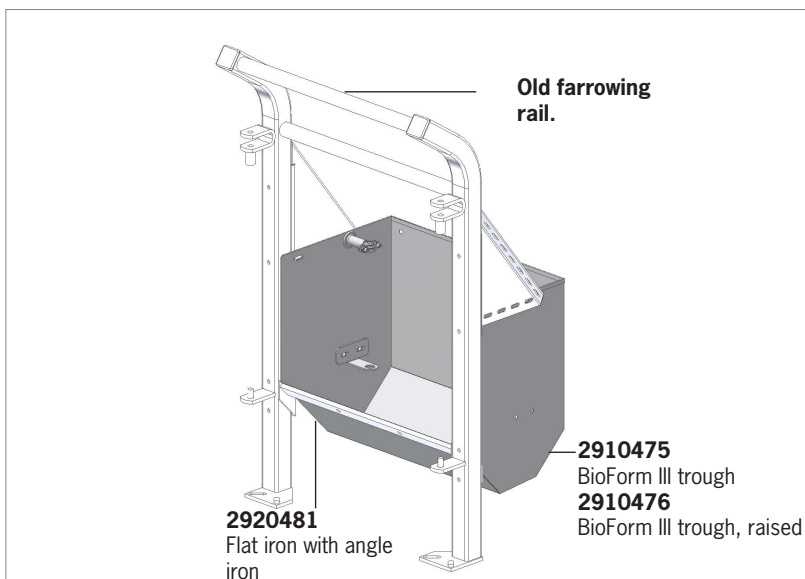
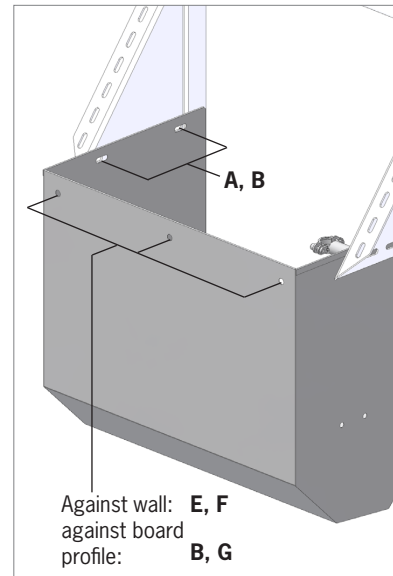
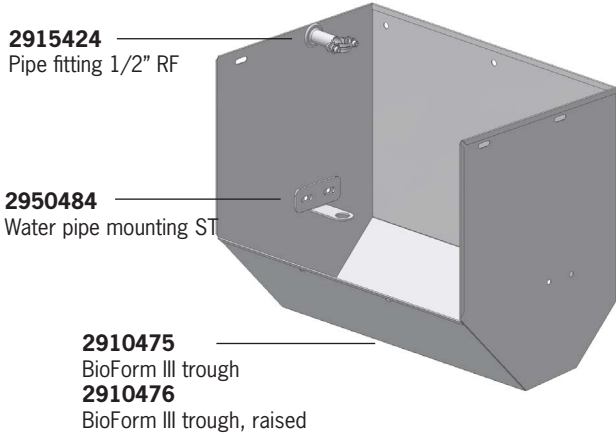
If there shall be casted with concrete around the integrated pipe (pos 1) and trough, then place a pipe (pos 3) in the angle and place a temporary brocket 5-10 mm (pos 2) to fix the brocket in the right position while the concrete is being casted.

A	0300-259 Integreted downpipe
B	39106020 Connection screw ST 6x20mm

ACO Funki

Repair kit

Stainless steel trough in old farrowing rail



A	30308016 Set screw ST M8X16
B	33508013 Nut RF M8
C	36308020 Mushroom headed bolt ST M8x20
D	30308012 Set screw ST M8x12
E	34908041 Couch screw ST M8x40
F	39900120 Wall plug 10 mm
G	36308050 Mushroom headed bolt ST M8x50
H	33208001 Top nut ST M8
J	35600058 Nut washer ST Ø24/8,4x2
K	38508030 Umbraco screw ST M8X30
L	33908001 Lock nut ST M8
M	35600044 Star washer ST 8 MM