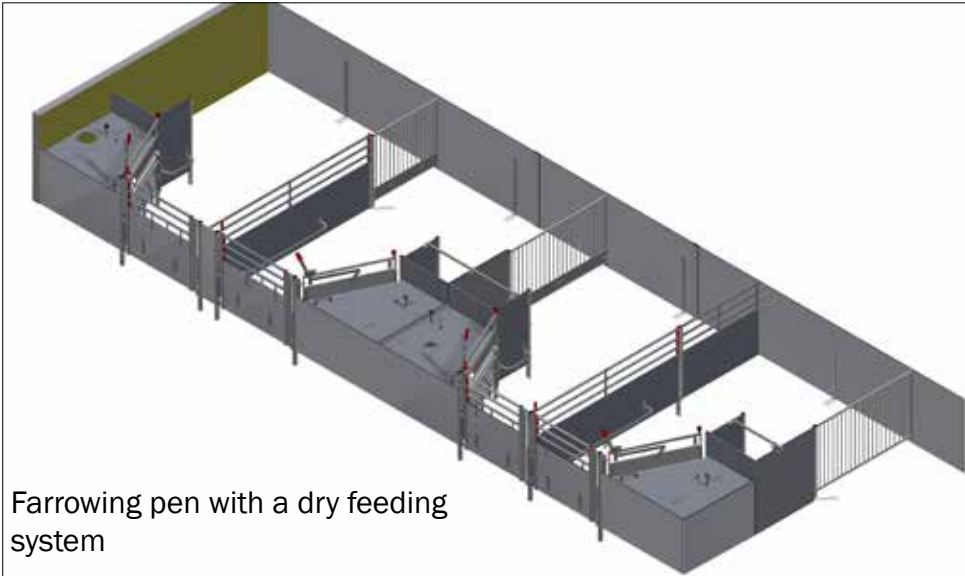
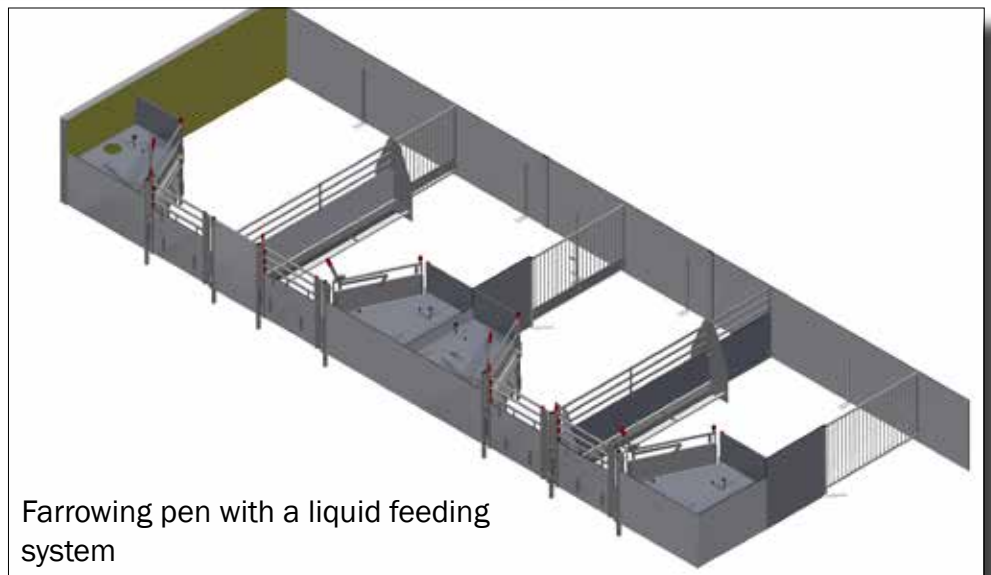


MOUNTING INSTRUCTION



Farrowing pen with a dry feeding system



Farrowing pen with a liquid feeding system

FT-30 Fiber Farrowing Pen



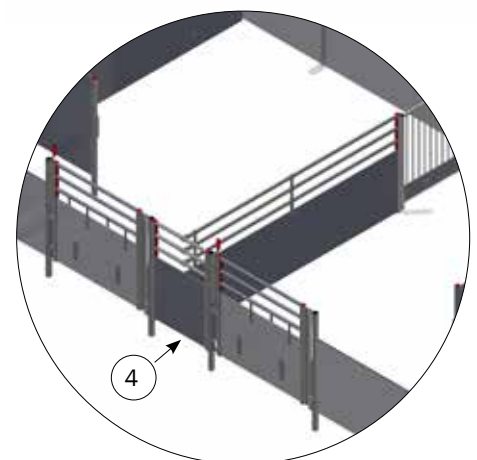
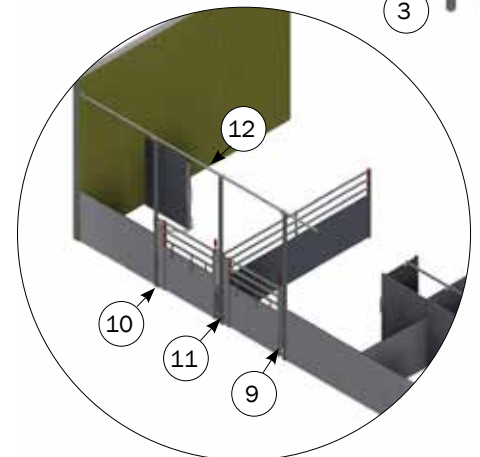
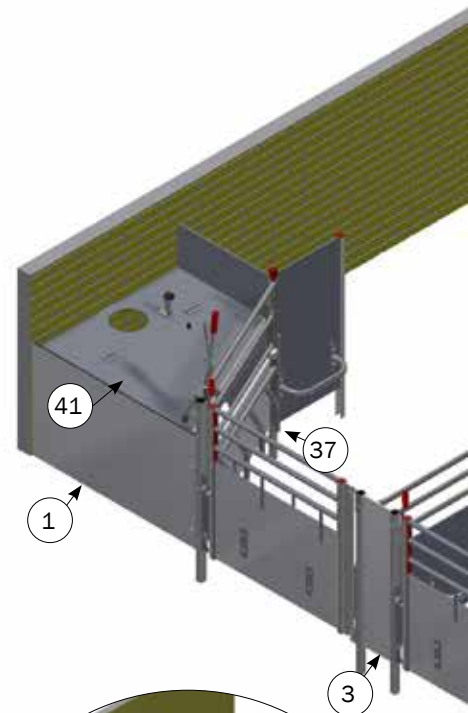
ACO FUNKI A/S
Kirkevænget 5
DK-7400 Herning

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www.acofunki.com

DANISH DESIGN | GERMAN QUALITY | GLOBAL EXPERIENCE

Overview of FT-30. Dry feeding system

PART LIST		
	Item nr.	Description
V	1	8470158 FRONT PART H750 PLATE FOR 1 PIGLET NEST AGAINST WALL, FT30
V	2	8470157 FRONT PART H750 PLATE FOR 2 PIGLET NEST
V	3	8470155 FRONT PART H1000 PLATE, POST/POST
V	4	2710290 FRONT PART H1000 PLATE/3 BARS UPROFILE/UPROFILE
V	5	4510405 GATE H1000 PLATE/3 BARS 900-1185 MM WITH PIN LOCK
	6	2700126 POSTS FOR CONCRETING KIT FOR FRONTPART BY DOUBLE PIGLET NEST, INCL. BOLT
	7	2700127 POST FOR CONCRETING SINGLE FOR FRONT PART BY PIGLET NEST, INCL. BOLT
	8	2700058 POST FOR CONCRETING AGAINST PARTITION FOR POST INCL. BOLTS
	9	2700129 HIGH POSTS FOR GATE KIT FOR FRONT PART BY DOUBLE PIGLET NEST, INCL. BOLT
	10	2700130 HIGH POSTS FOR GATE KIT FOR FRONTPART BY SINGLE PIGLET NEST, AGAINST WALL
	11	2700055 HIGH POST FOR PARTITION, INCL BOLTS
	12	1900240 PIPE 1" GALVANIZED, 6 METER WITH SPLICING SLEEVE, PRICE PER PIECE, LENGTH 6 METER
	13	2700284 POST FOR FRONT PART AGAINST WALL INCL. BOLTS
	14	8470010 PARTITION H750/110,5 CM COMPACT PLATE BETWEEN 2 PIGLETS NEST
	15	2710306 SIDE H1000 PLATE FOR PIGLET NEST WITH RECEIVER
	16	2710298 SIDE H1000 PLATE FOR PIGLET NEST WITH RECEIVER, CONCRETING
	17	2710337 SHORT PARTITION ALONG TROUGH, POST FOR CONCRETING FT30
V	18	2710295 SIDE H1000 PLATE/3 BARS, UPROFILE CONCRETING
V	19	2710297 SIDE H1000 PLATE/3 BARS UPROFILE AGAINST POST/AGAINST GRILLE
V	20	2710531 SIDE H1000 PLATE/3 BARS FOR CONCRETING UPROFILE AGAINST POST/ AGAINST GRILLE
V	21	4660451 WASHING WALL H1000 PLATE
	22	4610448 ASSEMBLER KIT FOR WASHING WALL H1000
	23	38909 STABILISATIONS POST H77,4 CM
	24	38910 STABILISATIONS POST H58 CM
	25	4950910 SUPPORT POST H58 FOR CONCRETING
	26	4950909 SUPPORT POST H75 FOR CONCRETING
	27	4250876 STAINLESS STEEL CONTACT GRILLE H1000 H200-1540
V	28	8470040 PARTITION H1000 PLATE BETWEEN PIGLETS NEST AND GRILLE
V	29	2710304 SIDE H1000 PLATE/3 BARS UPROFILE/AGAINST WALL
	30	45371 SAFEGUARD BAR 45 CM
	31	2720013 SAFEGUARD BAR 55 CM
	32	2720014 SAFEGUARD BAR 138 CM
	33	45381 SAFEGUARD BAR 155 CM
	34	2700168 COVER FOR GRILL 1000 MM, INCL.U-BOLT FOR MOUNTING
	35	2700169 COVER FOR GRILL 1260 MM, INCL.U-BOLT FOR MOUNTING
	36	2700180 COVER FOR GRILL 1500 MM, INCL.U-BOLT FOR MOUNTING
	37	2700109 GATE FOR PIGLETS NEST COMPLETE, LEFT
	38	2700110 GATE FOR PIGLETS NEST COMPLETE, RIGHT
	39	2700232 PIGLETS NEST WITH HOLE FOR HEATING LAMP ON THE TILTING PART, PLATE
	40	2700347 PIGLETS NEST WITHOUT HOLE FOR HEATING LAMP ON THE TILTING PART, PLATE
	41	2700091 PIGLETS NEST WITH HOLE FOR HEATING LAMP, PLATE
	42	2700092 PIGLETS NEST WITHOUT HOLE FOR HEATING LAMP, PLATE
	43	2700580 SUPPORT KIT FOR COVER WITH PLATE, FT30



V- Plates marked with "V" next to the item number are available in various length variants.

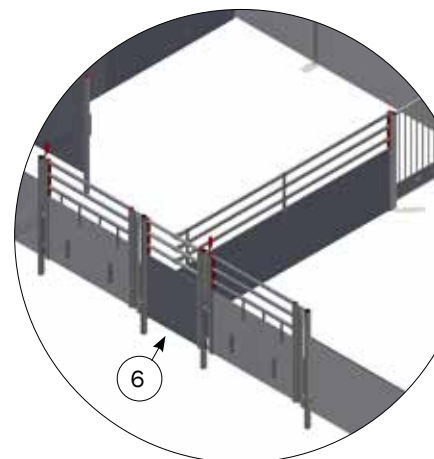
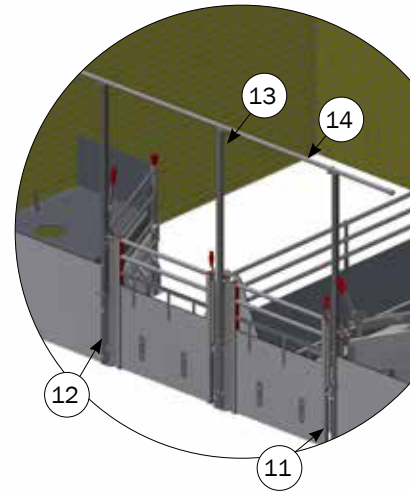
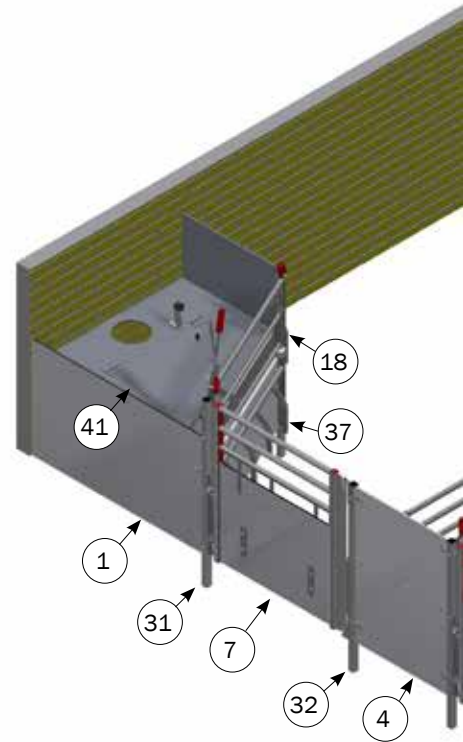
Overview of FT-30. Dry feeding system



Posts	Width of Box
• High Post/Post for concreting (Without Front Part)	2215-2500
• High Post/Post for concreting, • Post.	2355-3140

Overview of FT-30. Liquid feeding system

PART LIST			
	Item nr.	Description	
V	1	8470158	FRONT PART H750 PLATE FOR 1 PIGLET NEST AGAINST WALL, FT30
V	2	8470157	FRONT PART H750 PLATE FOR 2 PIGLET NEST
V	3	8470156	FRONT PART H1000 PLATE, POST/WALL
V	4	8470155	FRONT PART H1000 PLATE, POST/POST
V	5	8470220	PLATE H1000 FOR FRONT PART, POST / CORNER
V	6	2710290	FRONT PART H1000 PLATE/3 BARS UPROFILE/UPROFILE
V	7	4510405	GATE H1000 PLATE/3 BARS 900-1185 MM WITH PIN LOCK
	8	2700126	POSTS FOR CONCRETING KIT FOR FRONTPART BY DOUBLE PIGLET NEST, INCL. BOLT
	9	2700127	POST FOR CONCRETING SINGLE FOR FRONT PART BY PIGLET NEST, INCL. BOLT
	10	2700058	POST FOR CONCRETING AGAINST PARTITION FOR POST INCL. BOLTS
	11	2700129	HIGH POSTS FOR GATE KIT FOR FRONT PART BY DOUBLE PIGLET NEST, INCL. BOLT
	12	2700130	HIGH POSTS FOR GATE KIT FOR FRONTPART BY SINGLE PIGLET NEST, AGAINST WALL
	13	2700055	HIGH POST FOR PARTITION, INCL BOLTS
	14	1900240	PIPE 1" GALVANIZED, 6 METER WITH SPLICING SLEEVE, PRICE PER PIECE, LENGTH 6 METER
	15	2700284	POST FOR FRONT PART AGAINST WALL INCL. BOLTS
	16	8470010	PARTITION H750/110,5 CM COMPACT PLATE BETWEEN 2 PIGLETS NEST
V	17	8470040	PARTITION H1000 PLATE BETWEEN PIGLETS NEST AND GRILLE
	18	2710306	SIDE H1000 PLATE FOR PIGLET NEST WITH RECEIVER
	19	2710298	SIDE H1000 PLATE FOR PIGLET NEST WITH RECEIVER, CONCRETING
V	20	2710335	SIDE H1000 PLATE / 3 BARS < 410 CM, AGAINST WALL/FRONT PART WITH OUT BARS
V	21	2710329	SIDE H1000 PLATE/3 BARS AGAINST WALL/FRONT PART WITHOUT BARS
	22	2710336	SIDE H1000 PLATE / 3 BARS AGAINST POST / END PLATE AGAINST GRILL
	23	4150873	STAINLESS STEEL CONTACT GRILLE H1000 L1000
	24	8470224	END PLATE FOR DOUBLE TROUGH, AGAINST GRILL
	25	8470225	END PLATE FOR 2 SINGLE TROUGH, BETWEEN 2 PARTITIONS
	26	8470226	END PLATE FOR SINGLE TROUGH, PLATE / 3 BARS
	27	8470227	END PLATE FOR SINGLE TROUGH AGAINST WALL
	28	8470228	END PLATE FOR SINGLE TROUGH FOR PARTITION AGAINST CORRIDOR
V	29	4660451	WASHING WALL H1000 PLATE
	30	4610448	ASSEMBLER KIT FOR WASHING WALL H1000
	31	2700059	POST FOR CONCRETING FOR FRONTPART OPPOSITE PIGLET NEST, AGAINST WALL, INCL. BOLT
	32	2700061	POSTS FOR CONCRETING, SET FOR FRONT PART INCL. BOLT
	33	2750500	PIGGY SAFE TROUGH FOR FT30 PARTITION
	34	2700168	COVER FOR GRILL 1000 MM, INCL.U-BOLT FOR MOUNTING
	35	2700169	COVER FOR GRILL 1260 MM, INCL.U-BOLT FOR MOUNTING
	36	2700180	COVER FOR GRILL 1500 MM, INCL.U-BOLT FOR MOUNTING
	37	2700109	GATE FOR PIGLETS NEST COMPLETE, LEFT
	38	2700110	GATE FOR PIGLETS NEST COMPLETE, RIGHT
	39	2700232	PIGLETS NEST WITH HOLE FOR HEATING LAMP ON THE TILTING PART, PLATE
	40	2700347	PIGLETS NEST WITHOUT HOLE FOR HEATING LAMP ON THE TILTING PART, PLATE
	41	2700091	PIGLETS NEST WITH HOLE FOR HEATING LAMP, PLATE
	42	2700092	PIGLETS NEST WITHOUT HOLE FOR HEATING LAMP, PLATE
	43	2700580	SUPPORT KIT FOR COVER WITH PLATE, FT30
	44	38909	STABILISATIONS POST H77,4 CM
	45	38910	STABILISATIONS POST H58 CM
	46	4950910	SUPPORT POST H58 FOR CONCRETING
	47	4950909	SUPPORT POST H75 FOR CONCRETING

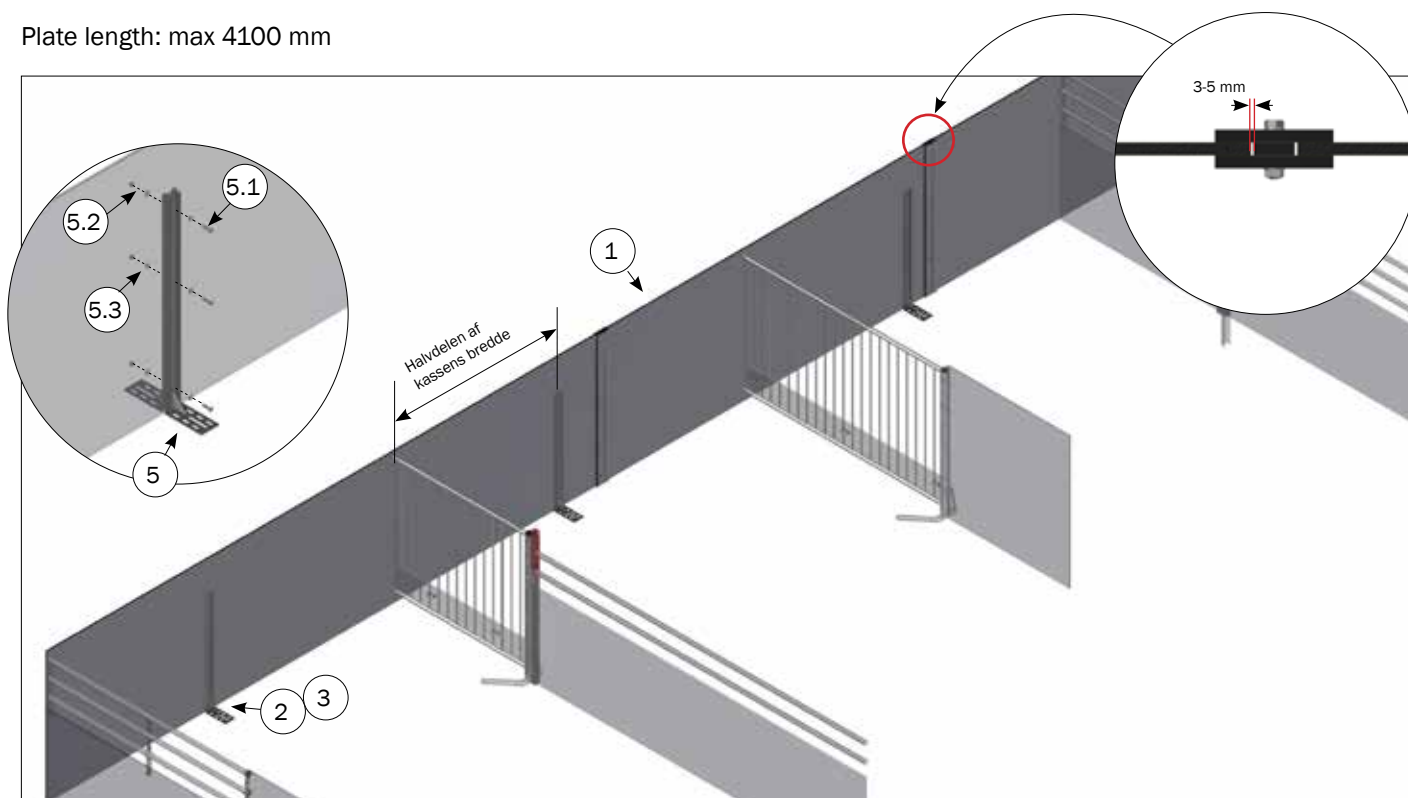


Overview of FT-30. Liquid feeding system

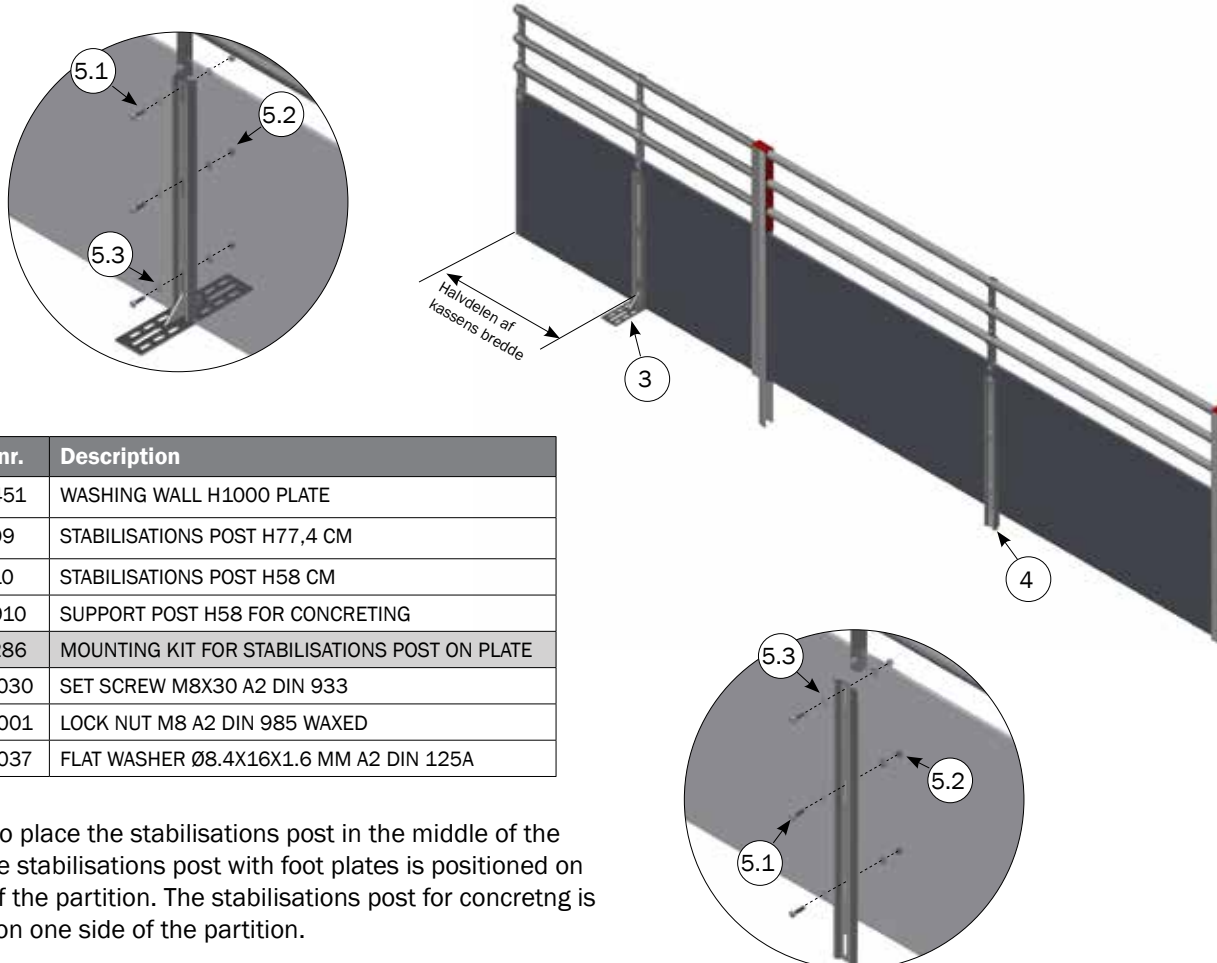


Assembly of the washing wall plate

Plate length: max 4100 mm



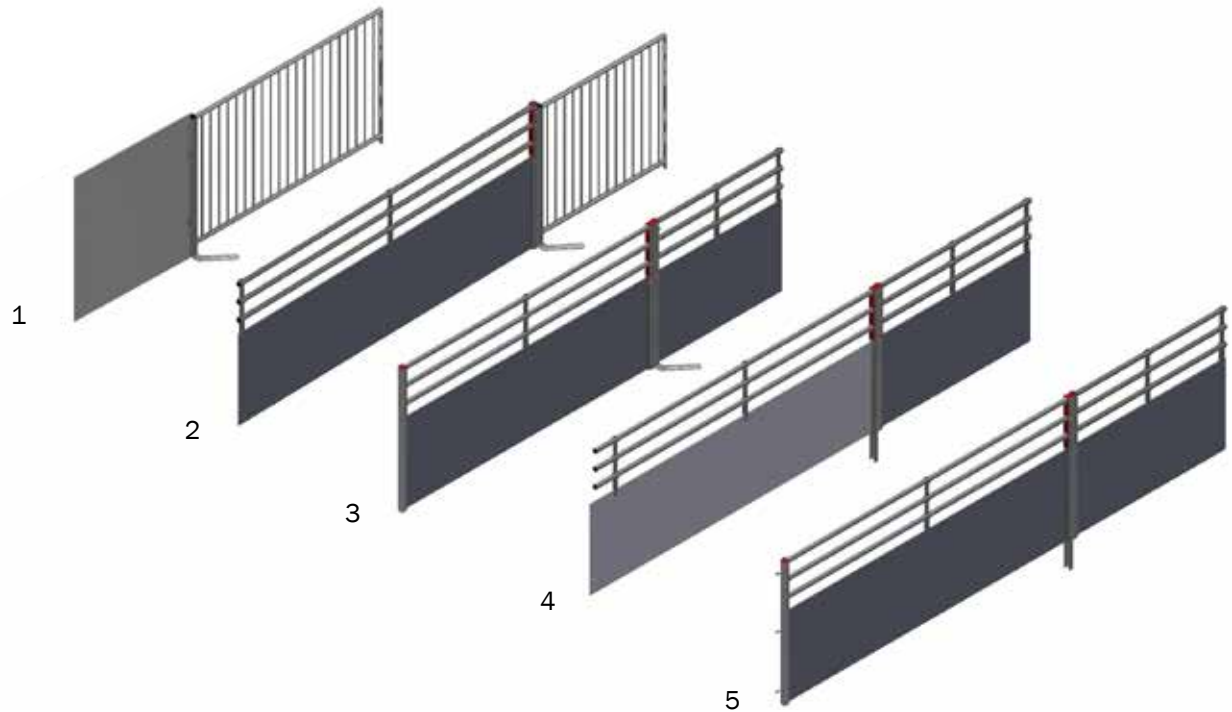
Stabilisations post on partition



	Item nr.	Description
1	4660451	WASHING WALL H1000 PLATE
2	38909	STABILISATIONS POST H77,4 CM
3	38910	STABILISATIONS POST H58 CM
4	4950910	SUPPORT POST H58 FOR CONCRETING
5	2700286	MOUNTING KIT FOR STABILISATIONS POST ON PLATE
5.1	30308030	SET SCREW M8X30 A2 DIN 933
5.2	33908001	LOCK NUT M8 A2 DIN 985 WAXED
5.3	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A

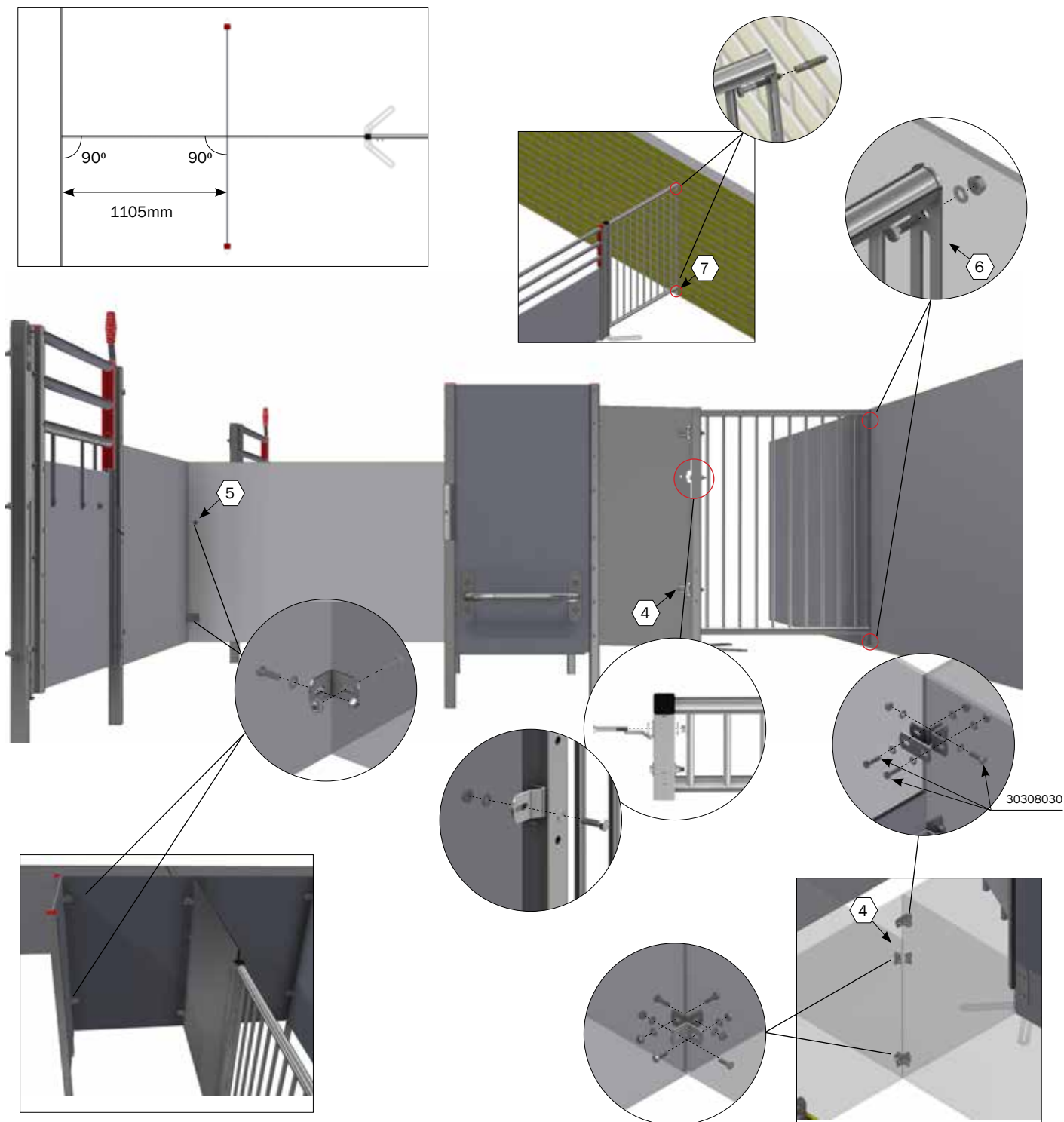
Remember to place the stabilisations post in the middle of the partition. The stabilisations post with foot plates is positioned on both sides of the partition. The stabilisations post for concreting is placed only on one side of the partition.

Variants of partitions. Dry feeding system

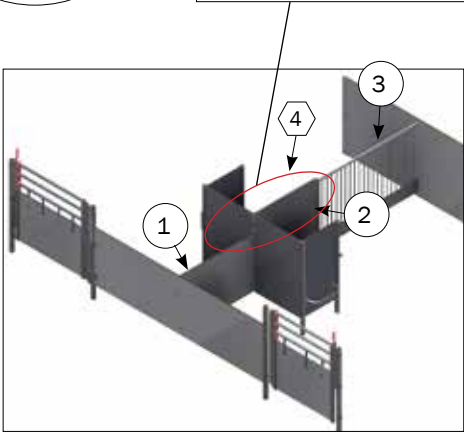


- 1 - Partition in extension of piglets nest: Fiberboard partition H100 + contact grill.
- 2 - Partition against front part: Fiberboard partition /3 bars + contact grill.
- 3 - Partition against post in aisle: Fiberboard/3 bars + fiberboard/3 bars.
- 4 - Partition against fiber front part: Fiberboard/3 bars with U-profile for concreting + fiberboard/3 bars.
- 5 - Partition against post in aisle: Fiberboard/3 bars with U-profile for concreting + fiberboard/3 bars.

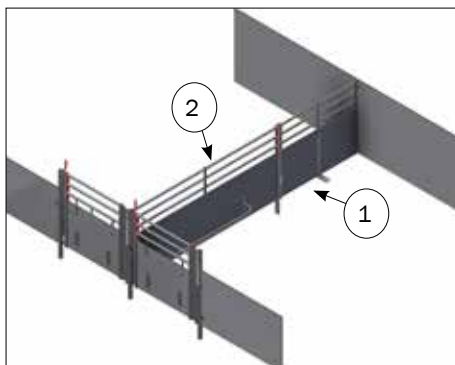
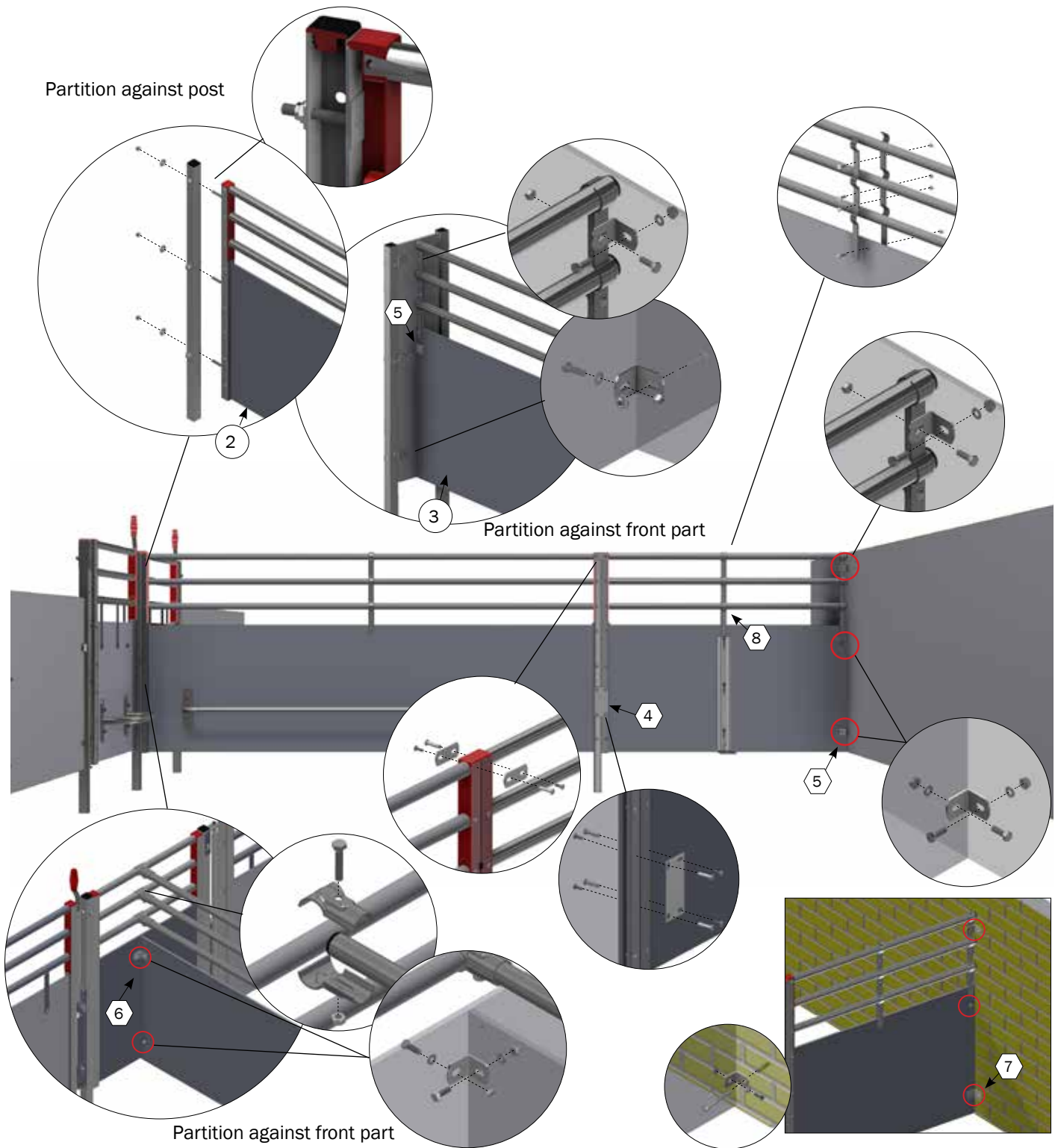
Partition between piglets nest



	Item nr.	Description
1	8470010	PARTITION H750/110,5 CM COMPACT PLATE BETWEEN 2 PIG-LETS NEST
2	8470040	PARTITION H1000 PLATE BETWEEN PIGLETS NEST AND GRILLE
3	4250876	STAINLESS STEEL CONTACT GRILLE H1000 H200-1540
④	2700268	MOUNTING KIT FOR PARTITION BEWEN GRILLE/PIGLETS NEST
⑤	2700269	MOUNTING KIT FOR PARTITION BEWEN PIGLETS NEST, 8470010
⑥	4500452	MOUNTING KIT FOR GRILL/Front PART
⑦	4800015	10 PCS. STAINLESS STEEL COACH SCREWS M8 X 60 + DOWEL + WASHER

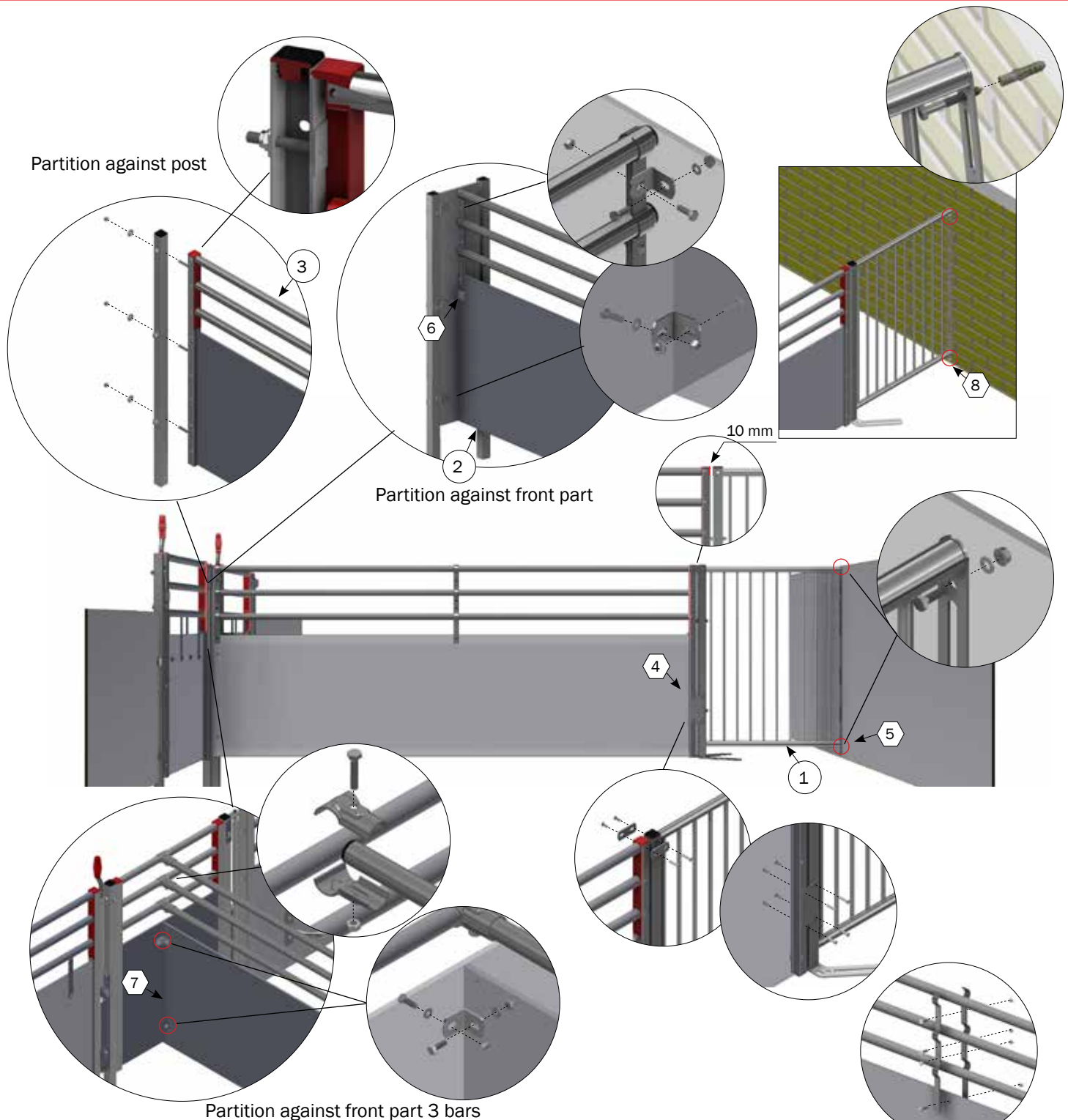


Closed partition against post/front part/front part 3 bars

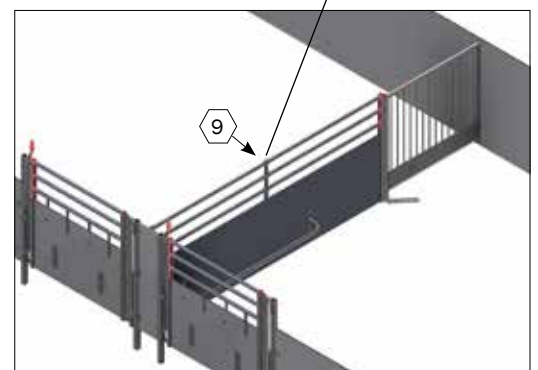


	Item nr.	Description
1	2710304	SIDE H1000 PLATE/3 BARS UPROFILE/AGAINST WALL
2	2710531	SIDE H1000 PLATE/3 BARS FOR CONCRETING UPROFILE AGAINST POST/AGAINST GRILLE
3	2710295	SIDE H1000 PLATE/3 BARS, UPROFILE CONCRETING
4	38522	BRACKET FOR MOUNTING 2 SIDE IN EXTENSION OF EACH OTHER
5	4500662	MOUNTING KIT FOR PARTITION AGAINST FRONT PART/WASHING WALL
6	38553	MOUNTING KIT PLATE/3 BARS WITHOUT POST AGAINST FRONT PART
7	4500661	MOUNTING KIT FOR PARTITION AGAINST WALL
8	38944	1 PCS. STIFFENING BRACKET SET FOR 3 BARS ON PLATE

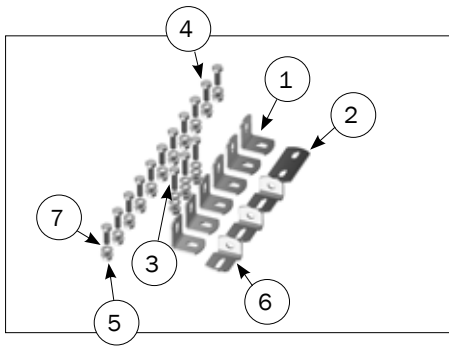
Partition against post/front part/front part 3 bars with grill



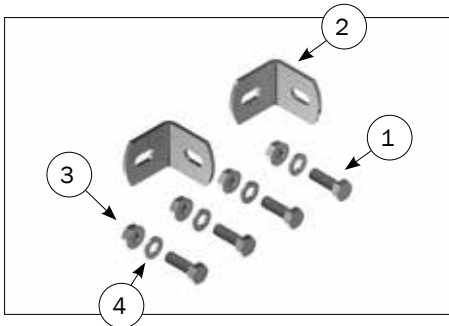
	Item nr.	Description
1	4250876	STAINLESS STEEL CONTACT GRILLE H1000 H200-1540
2	2710304	SIDE H1000 PLATE/3 BARS UPROFILE/AGAINST WALL
3	2710297	SIDE H1000 PLATE/3 BARS UPROFILE AGAINST POST/AGAINST GRILLE
4	38525	MOUNTING KIT FOR U-POST AGAINST GRILLE
5	4500452	MOUNTING KIT FOR GRILL/Front PART
6	4500662	MOUNTING KIT FOR PARTITION AGAINST FRONT PART/WASHING WALL
7	38553	MOUNTING KIT PLATE/3 BARS WITHOUT POST AGAINST FRONT PART
8	4800010	10 PCS. STAINLESS STEEL BUTTONHEAD SCREWS 10 X 70 AND WALL PLUG
9	38944	1 PCS. STIFFENING BRACKET SET FOR 3 BARS ON PLATE



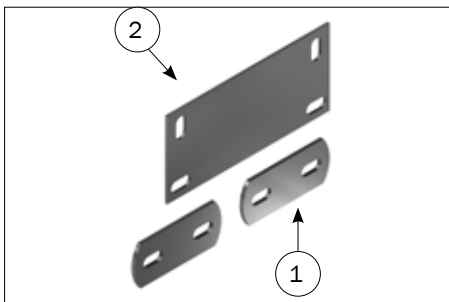
Mounting kit. Dry feeding system



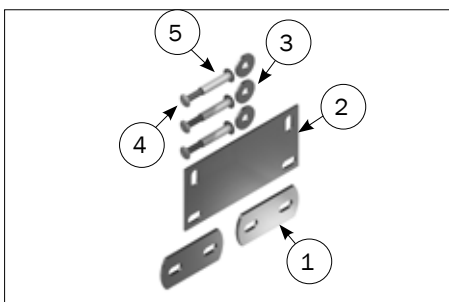
	Item nr.	Description	Pcs.
	2700268	MOUNTING KIT FOR PARTITION BETWEEN GRILLE/PIGLETS NEST	
1	30900	WALL BRACKET SMALL	6
2	30902	ASSEMBLY BRACKET FLAT IRON, SMALL	1
3	30308030	SET SCREW M8X30 A2 DIN 933	3
4	30308025	SET SCREW M8X25 A2 DIN 933	11
5	68552	COLLAR HEAD NUT M8 A2 DIN 6923	14
6	4550052	FITTINGS FOR 10 MM PLATE AGAINST POST	3
7	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	17



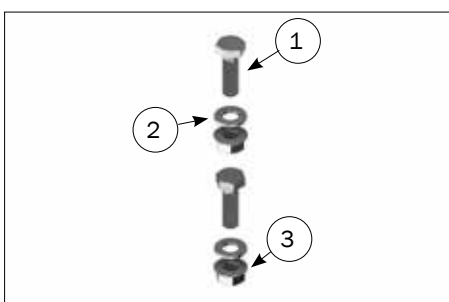
	Item nr.	Description	Pcs.
	2700269	MOUNTING KIT FOR PARTITION BETWEEN PIG-LETS NEST, 8470010	
1	30308025	SET SCREW M8X25 A2 DIN 933	4
2	30900	WALL BRACKET SMALL	2
3	68552	COLLAR HEAD NUT M8 A2 DIN 6923	4
4	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	4



	Item nr.	Description	Pcs.
	38522	BRACKET FOR MOUNTING 2 SIDE IN EXTENSION OF EACH OTHER	
1	30902	ASSEMBLY BRACKET FLAT IRON, SMALL	2
2	30903	ASSEMBLY BRACKET FLAT IRON, LARGE	1

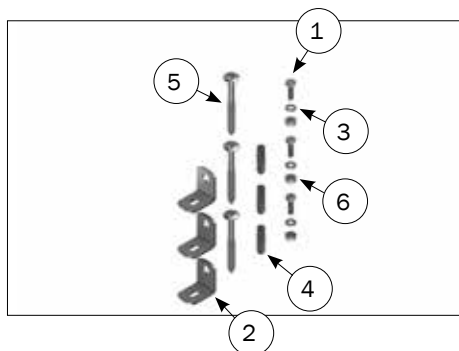


	Item nr..	Description	Pcs.
	38525	MOUNTING KIT FOR U-POST AGAINST GRILLE	
1	30902	ASSEMBLY BRACKET FLAT IRON, SMALL	2
2	30903	ASSEMBLY BRACKET FLAT IRON, LARGE	1
3	35600058	FLAT WASHER Ø8.4X24X2 MM A2 DIN 9021	3
4	39106020	CONNECTION SCREW M6X20 STAINLESS TORX 30	3
5	39206037	SPLICING SLEEVE M6X37 STAINLESS TORX 30	3

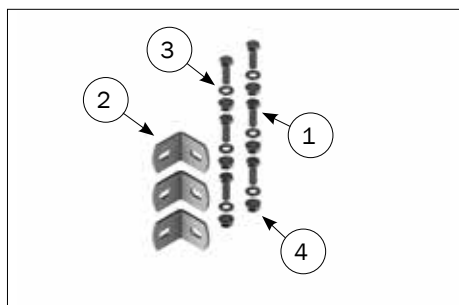


	Item nr.	Description	Pcs.
	4500452	MOUNTING KIT FOR GRILL/FRONT PART	
1	30308025	SET SCREW M8X25 A2 DIN 933	2
2	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	2
3	68552	COLLAR HEAD NUT M8 A2 DIN 6923	2

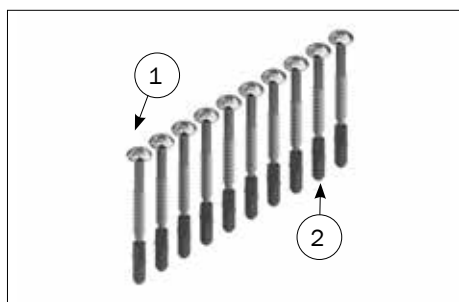
Mounting kit. Dry feeding system



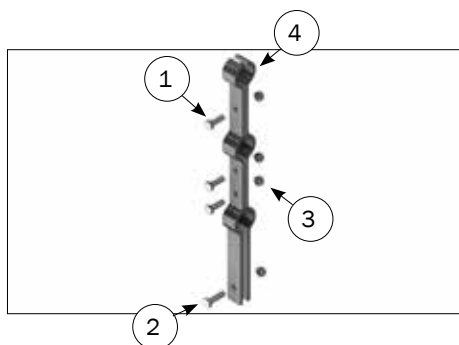
	Item nr.	Description	Pcs.
	4500661	MOUNTING KIT FOR PARTITION AGAINST WALL	
1	30308025	SET SCREW M8X25 A2 DIN 933	3
2	30906	WALL BRACKET ANGLE/PARTITION	3
3	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	3
4	39900001	WALL PLUG 12X60 MM	3
5	67444	10 X 70 BUTTONHEAD TORX 50 STAINLESS STEEL	3
6	68552	COLLAR HEAD NUT M8 A2 DIN 6923	3



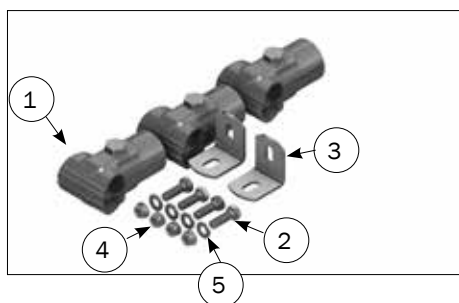
	Item nr.	Description	Pcs.
	4500662	MOUNTING KIT FOR PARTITION AGAINST FRONT PART/WASHING WALL	
1	30308025	SET SCREW M8X25 A2 DIN 933	6
2	30900	WALL BRACKET SMALL	3
3	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	6
4	68552	COLLAR HEAD NUT M8 A2 DIN 6923	6



	Item nr.	Description	Pcs.
	4800015	10 PCS. STAINLESS STEEL COACH SCREWS M8 X 60 + DOWEL + WASHER	
1	34908061	COACH SCREW M8X60 A2 DIN 571	10
2	35600058	FLAT WASHER Ø8.4X24X2 MM A2 DIN 9021	10
3	39900120	WALL PLUG 10X50MM	10

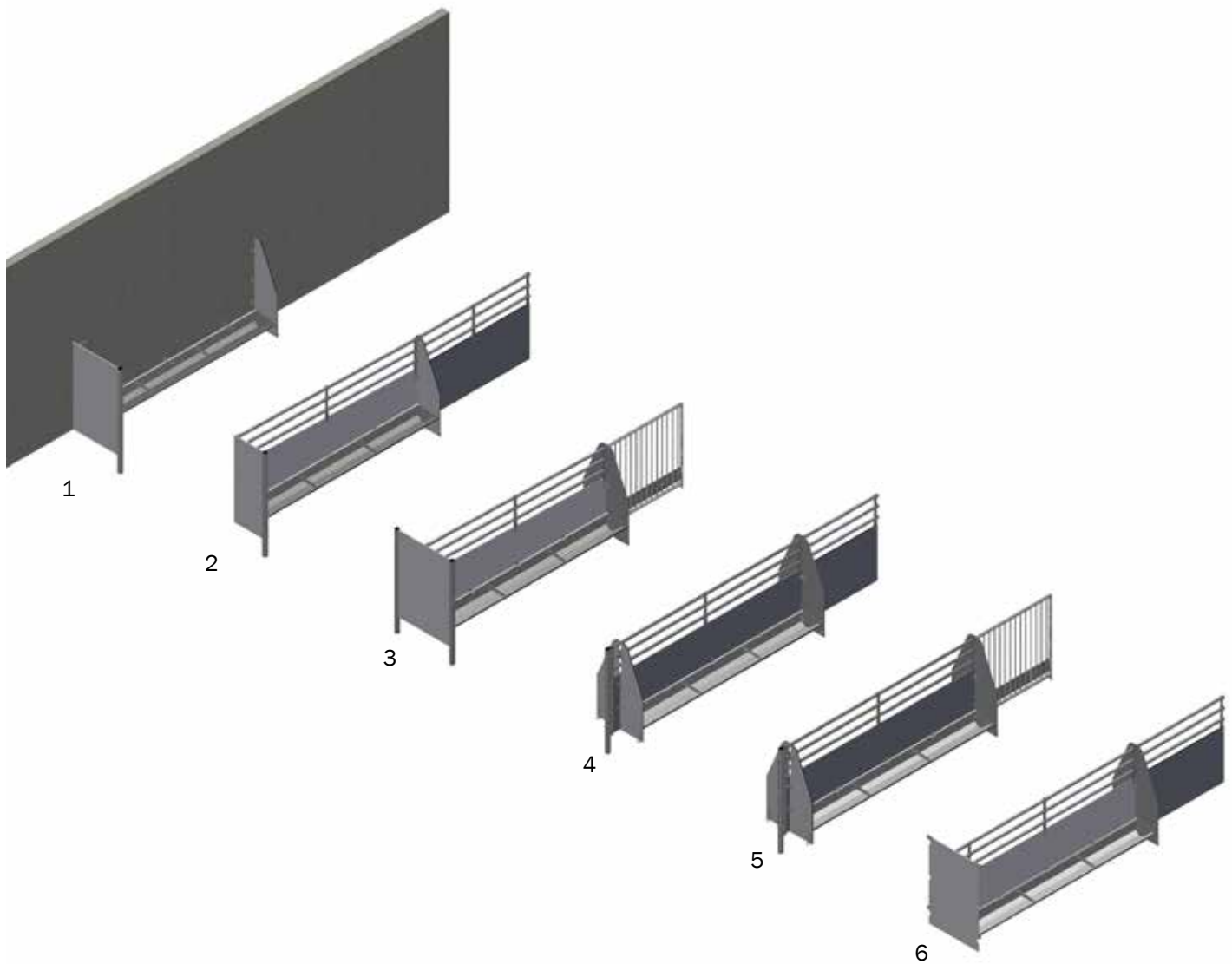


	Item nr.	Description	Pcs.
	38944	1 PCS. STIFFENING BRACKET SET FOR 3 BARS ON PLATE	
1	30308025	SET SCREW M8X25 A2 DIN 933	3
2	30308030	SET SCREW M8X30 A2 DIN 933	1
3	33908001	LOCK NUT M8 A2 DIN 985 WAXED	4
4	64400	STIFFENING BRACKET 3 TOP BARS	2

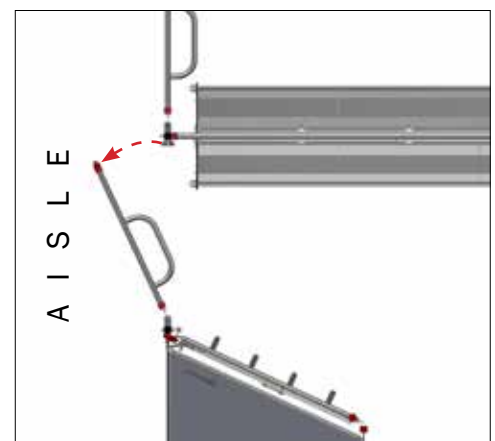


	Item nr.	Description	Pcs.
	38553	MOUNTING KIT PLATE/3 BARS WITHOUT POST AGAINST FRONT PART	
1	20053	1" T-PIPE HOLDER KIT INCL. SCREWS	3
2	30308025	SET SCREW M8X25 A2 DIN 933	4
3	30900	WALL BRACKET SMALL	2
4	33908001	LOCK NUT M8 A2 DIN 985 WAXED	4
5	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	4

Variants of partitions. Liquid feeding system



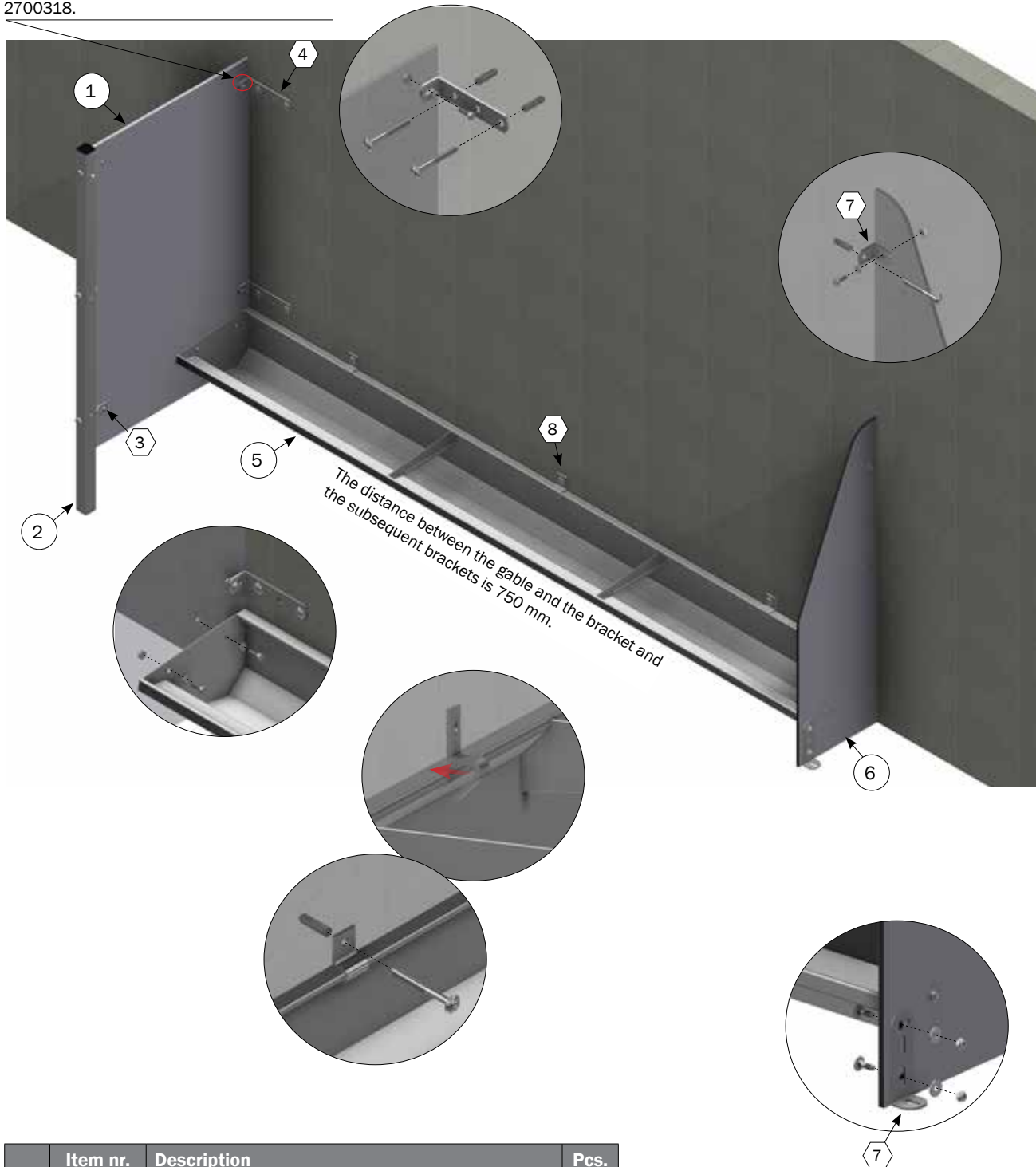
- 1 - Trough against wall
- 2 - Partition with trough against aisle: Fiberboard/3 bars
- 3 - Partition against fiberboard in aisle: Fiberboard/3 bars + contact grill
- 4 - Partition against post in aisle: Fiberboard/3 bars + Fiberboard/3 bars
- 5 - Partition against post in aisle: Fiberboard/3 bars + contact grill
- 6 - Partition against fiberboard in aisle: Fiberboard/3 bars + Fiberboard/3 bars



When installing the gate, it is important to note that for variants 4 and 5 of the partitions, the gate must be installed in such a way that it opens towards the aisle. Otherwise, it cannot be opened inward due to the end plate.

Trough against wall

The screw, washer, and nut belong to mounting kit 2700318.

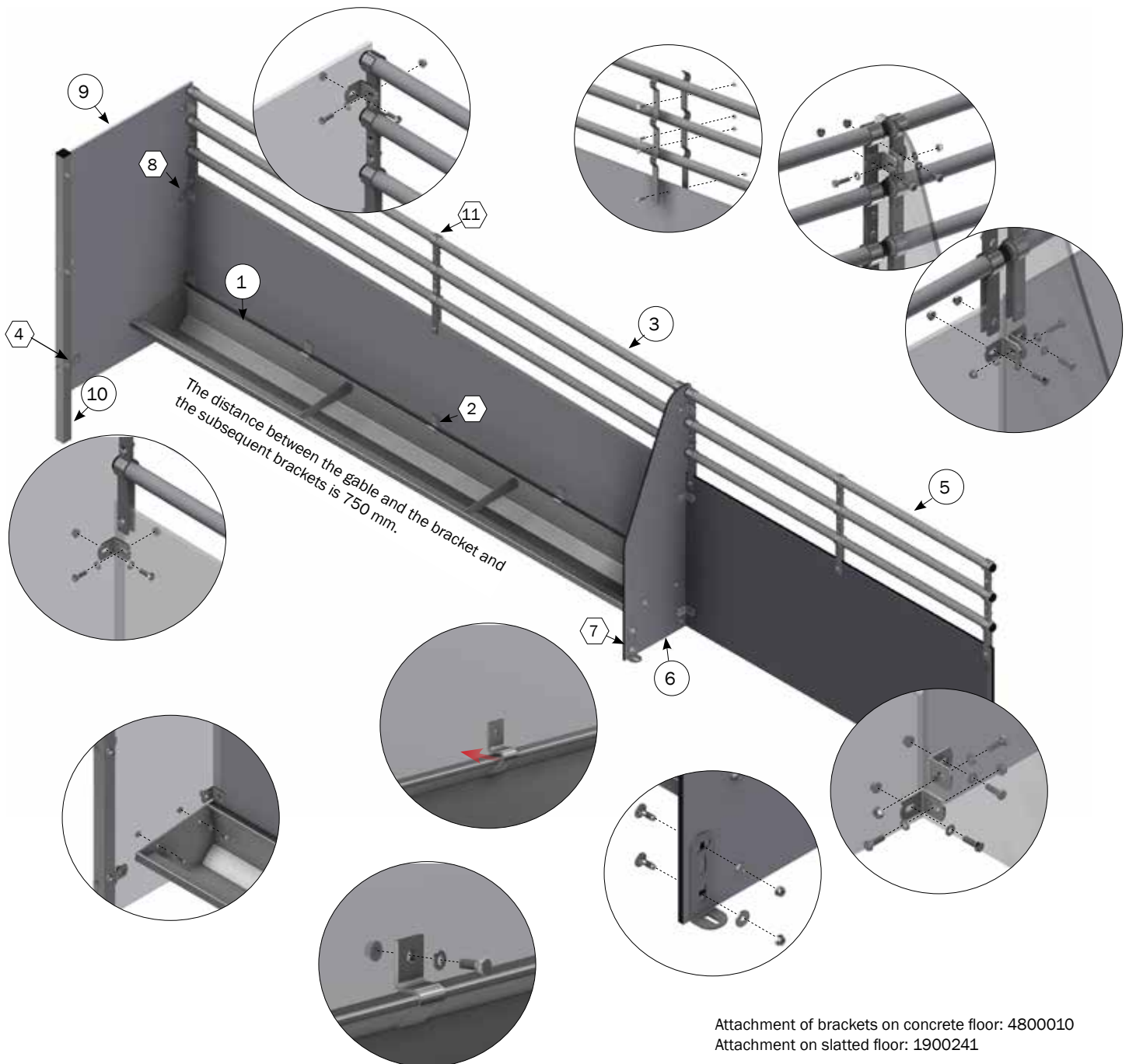


	Item nr.	Description	Pcs.
1	8470156	FRONT PART H1000 PLATE, POST/WALL	1
2	2700059	POST FOR CONCRETING FOR FRONTPART OPPOSITE PIGLET NEST, AGAINST WALL, INCL. BOLT	1
③	2700318	MOUNTING KIT FOR FRONT PART PLATE, POST/WALL	1
④	38519	MOUNTING KIT FOR FRONT PART AGAINST WALL	1
5	2750500	PIGGY SAFE TROUGH FOR FT30 PARTITION	1
6	8470227	END PLATE FOR SINGLE TROUGH AGAINST WALL	1
⑦	4500672	MOUNTING KIT FOR END PLATE 8470227	1
⑧	31050	WALL BRACKET FOR SINGEL TROUGH AGAINST WALL	3

Attachment of brackets on concrete floor: 4800010
Attachment on slatted floor: 1900241

Purchased separately.

Partition without grill, against front part/corridor

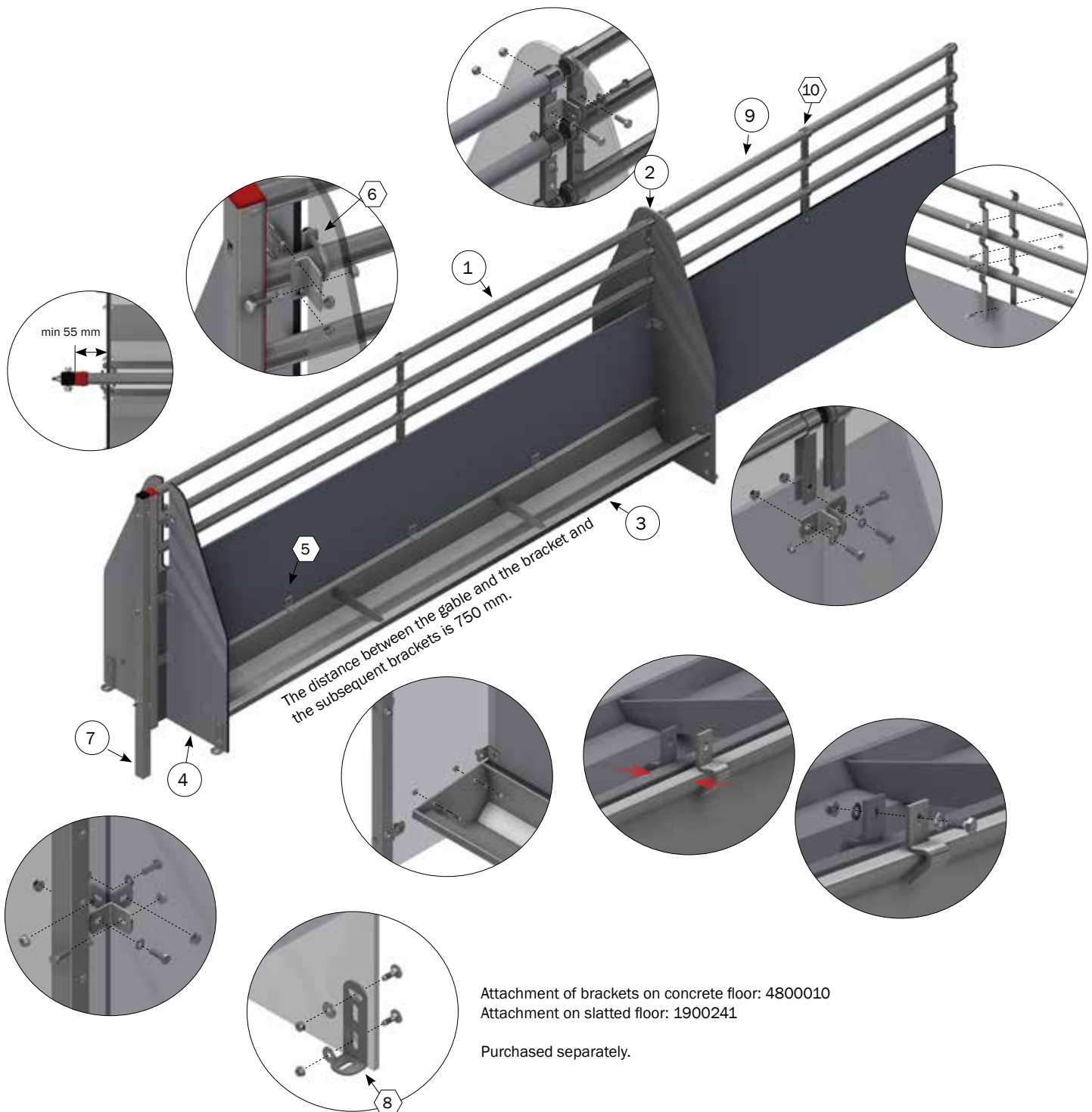


Attachment of brackets on concrete floor: 4800010
Attachment on slatted floor: 1900241

Purchased separately.

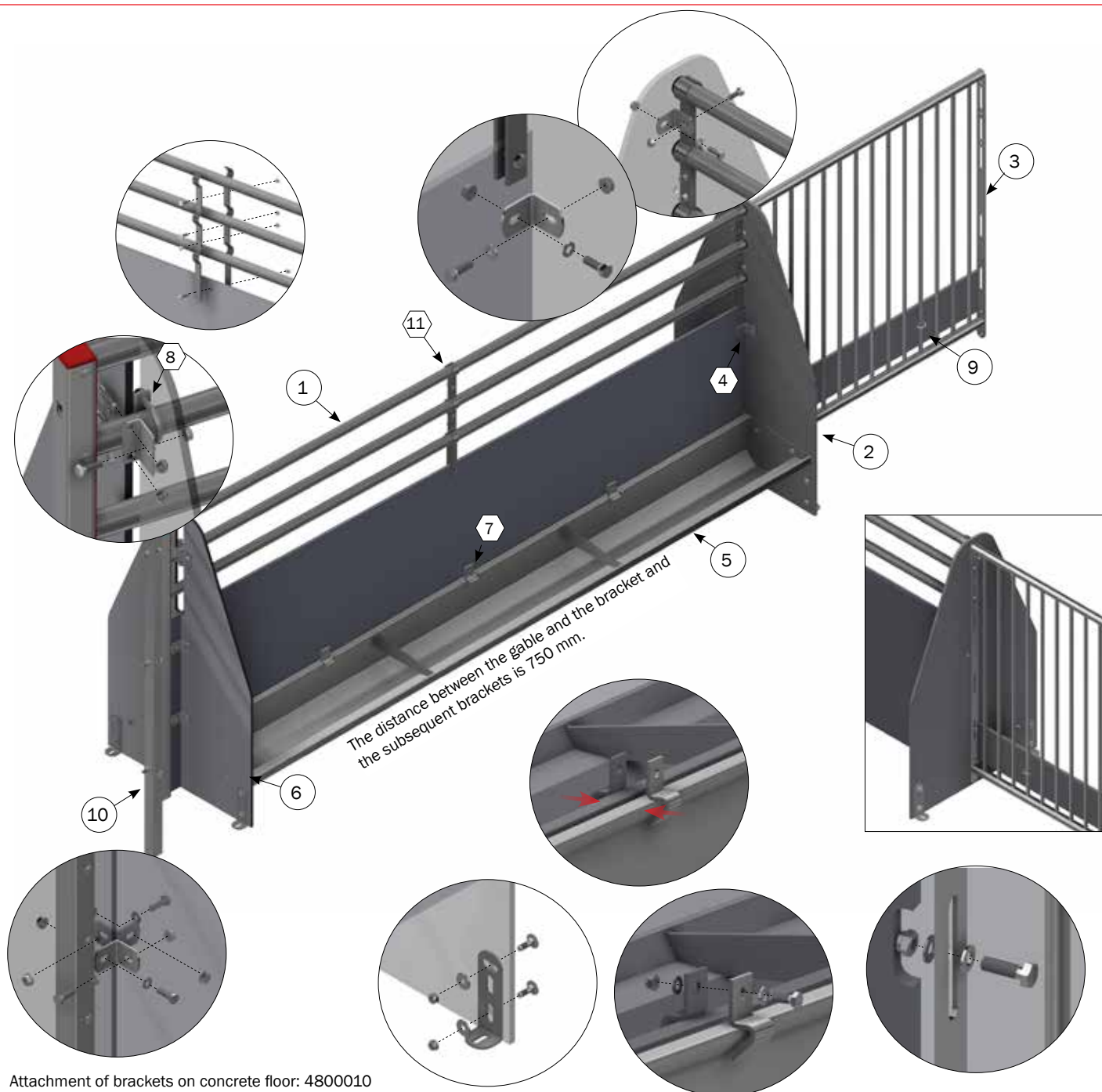
	Item nr.	Description	Pcs.
1	2750500	PIGGY SAFE TROUGH FOR FT30 PARTITION	1
2	4500664	WALLBRACKET FOR SINGLE TROUGH AGAINST PLATE	3
3	2710335	SIDE H1000 PLATE / 3 BARS < 410 CM, AGAINST WALL/Front PART WITH OUT BARS	1
4	2700318	MOUNTING KIT FOR FRONT PART PLATE, POST/WALL	1
5	2710329	SIDE H1000 PLATE/3 BARS AGAINST WALL/Front PART WITH-OUT BARS	1
6	8470228	END PLATE FOR SINGLE TROUGH FOR PARTITION AGAINST CORRIDOR	1
7	4500673	MOUNTING KIT FOR END PLATE 8470228	1
8	4500662	MOUNTING KIT FOR PARTITION AGAINST FRONT PART/WASHING WALL	1
9	8470220	PLATE H1000 FOR FRONT PART, POST / CORNER	1
10	2700058	POST FOR CONCRETING AGAINST PARTITION FOR POST INCL. BOLTS	1
11	38944	1 PCS. STIFFENING BRACKET SET FOR 3 BARS ON PLATE	6

Partition without grill, post in front



	Item nr.	Description	Pcs.
1	2710336	SIDE H1000 PLATE / 3 BARS AGAINST POST / END PLATE AGAINST GRILL	1
2	8470225	END PLATE FOR 2 SINGLE TROUGH, BETWEEN 2 PARTITIONS	1
3	2750500	PIGGY SAFE TROUGH FOR FT30 PARTITION	2
4	8470226	END PLATE FOR SINGLE TROUGH, PLATE / 3 BARS	2
5	4500665	WALLBRACKET FOR SINGEL TROUGH DOUBLE AGAINST PLATE	3
6	4500671	MOUNTING KIT FOR END PLATE 8470226	2
7	2700058	POST FOR CONCRETING AGAINST PARTITION FOR POST INCL. BOLTS	1
8	4500670	MOUNTING KIT FOR END PLATE 8470225	1
9	2710329	SIDE H1000 PLATE/3 BARS AGAINST WALL/FRONT PART WITHOUT BARS	1
10	38944	1 PCS. STIFFENING BRACKET SET FOR 3 BARS ON PLATE	6

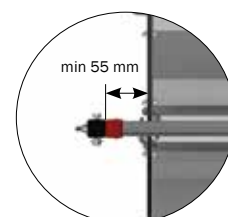
Partition with grill, post in front



Attachment of brackets on concrete floor: 4800010
Attachment on slatted floor: 1900241

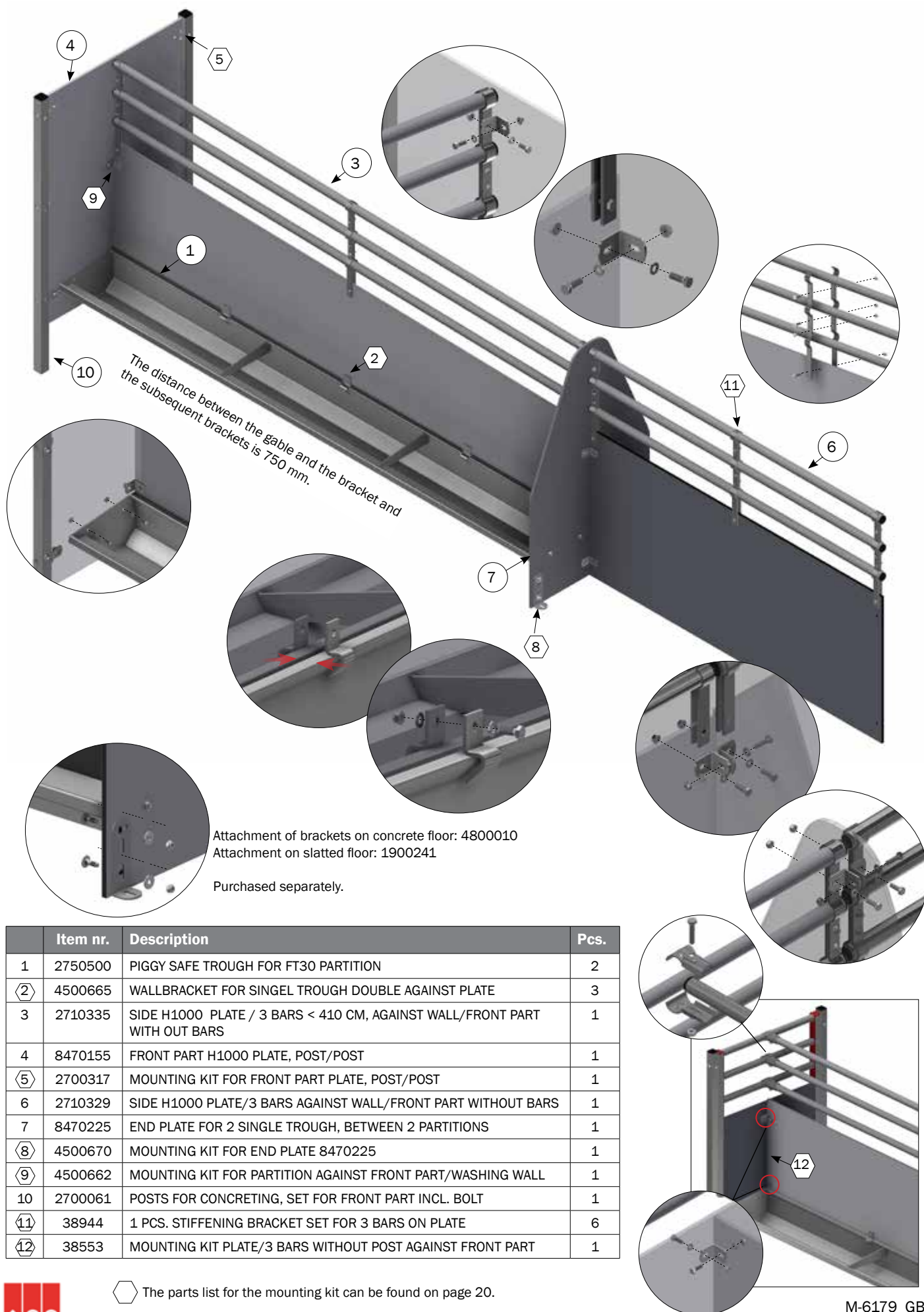
Purchased separately.

	Item nr.	Description	Pcs.
1	2710336	SIDE H1000 PLATE / 3 BARS AGAINST POST / END PLATE AGAINST GRILL	1
2	8470224	END PLATE FOR DOUBLE TROUGH, AGAINST GRILL	1
3	4150873	STAINLESS STEEL CONTACT GRILLE H1000 L1000	1
4	4500669	MOUNTING KIT, END PLATE FOR DOUBLE TROUGH, AGAINST GRILL	1
5	2750500	PIGGY SAFE TROUGH FOR FT30 PARTITION	2
6	8470226	END PLATE FOR SINGLE TROUGH, PLATE / 3 BARS	2
7	4500665	WALLBRACKET FOR SINGEL TROUGH DOUBLE AGAINST PLATE	3
8	4500671	MOUNTING KIT FOR END PLATE 8470226	2
9	2700168	COVER FOR GRILL 1000 MM, INCL.U-BOLT FOR MOUNTING	1
10	2700058	POST FOR CONCRETING AGAINST PARTITION FOR POST INCL. BOLTS	1
11	38944	1 PCS. STIFFENING BRACKET SET FOR 3 BARS ON PLATE	3



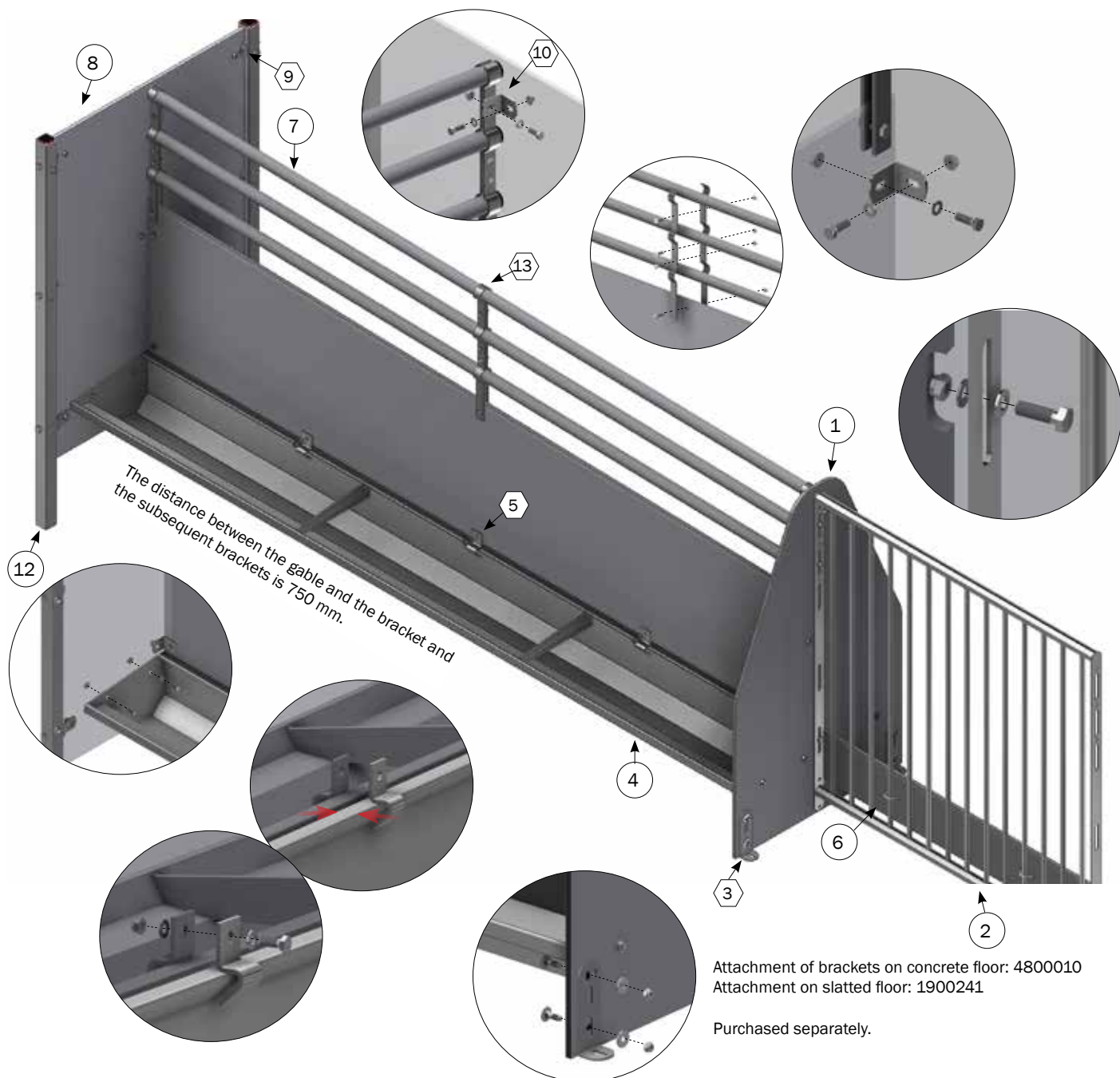
 The parts list for the mounting kit can be found on page 20.

Partition without grill, against front part



⑤ The parts list for the mounting kit can be found on page 20.

Partition with grill, against front part

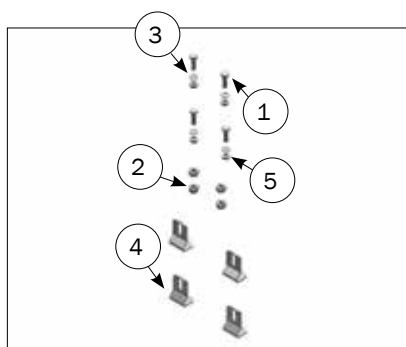


	Item nr.	Description	Pcs.
1	8470224	END PLATE FOR DOUBLE TROUGH, AGAINST GRILL	1
2	4150873	STAINLESS STEEL CONTACT GRILLE H1000 L1000	1
③	4500669	MOUNTING KIT, END PLATE FOR DOUBLE TROUGH, AGAINST GRILL	1
4	2750500	PIGGY SAFE TROUGH FOR FT30 PARTITION	2
⑤	4500665	WALLBRACKET FOR SINGEL TROUGH DOUBLE AGAINST PLATE	3
6	2700168	COVER FOR GRILL 1000 MM, INCL.U-BOLT FOR MOUNTING	1
7	2710335	SIDE H1000 PLATE / 3 BARS < 410 CM, AGAINST WALL/Front PART WITH OUT BARS	1
8	8470155	FRONT PART H1000 PLATE, POST/POST	1
⑨	2700317	MOUNTING KIT FOR FRONT PART PLATE, POST/POST	1
⑩	4500662	MOUNTING KIT FOR PARTITION AGAINST FRONT PART/WASHING WALL	1
⑪	38553	MOUNTING KIT PLATE/3 BARS WITHOUT POST AGAINST FRONT PART	1
12	2700061	POSTS FOR CONCRETING, SET FOR FRONT PART INCL. BOLT	1
⑬	38944	1 PCS. STIFFENING BRACKET SET FOR 3 BARS ON PLATE	3

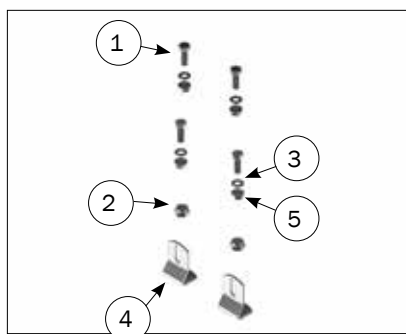
M-6179_GB

The parts list for the mounting kit can be found on page 20.

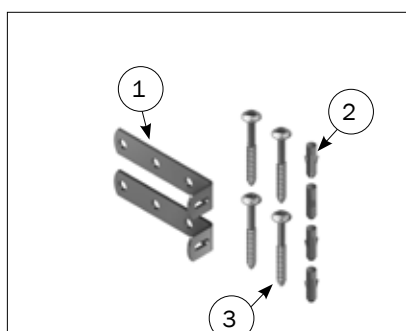
Mounting kit. Liquid feeding system



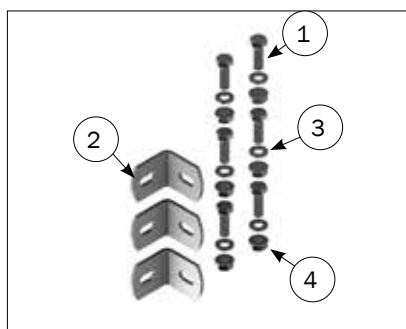
	Item nr.	Description	Pcs.
	2700317	MOUNTING KIT FOR FRONT PART PLATE, POST/POST	
1	30308025	SET SCREW M8X25 A2 DIN 933	4
2	33900029	LOCK NUT M10 A2 DIN 985 WAXED	4
3	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	4
4	4550052	FITTINGS FOR 10 MM PLATE AGAINST POST	4
5	68552	COLLAR HEAD NUT M8 A2 DIN 6923	4



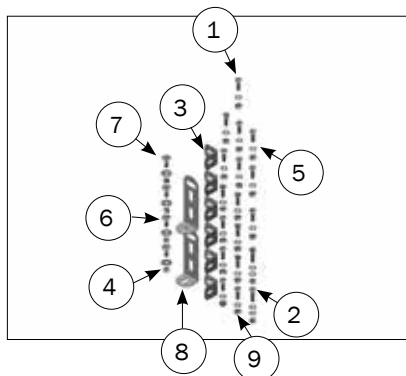
	Item nr.	Description	Pcs.
	2700318	MOUNTING KIT FOR FRONT PART PLATE, POST/WALL	
1	30308025	SET SCREW M8X25 A2 DIN 933	4
2	33900029	LOCK NUT M10 A2 DIN 985 WAXED	2
3	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	4
4	4550052	FITTINGS FOR 10 MM PLATE AGAINST POST	2
5	68552	COLLAR HEAD NUT M8 A2 DIN 6923	4



	Item nr.	Description	Pcs.
	38519	MOUNTING KIT FOR FRONT PART AGAINST WALL	
1	30899	BRACKET FOR WALL LONG	2
2	39900001	WALL PLUG 12X60 MM	4
3	67444	10 X 70 BUTTONHEAD TORX 50 STAINLESS STEEL	4

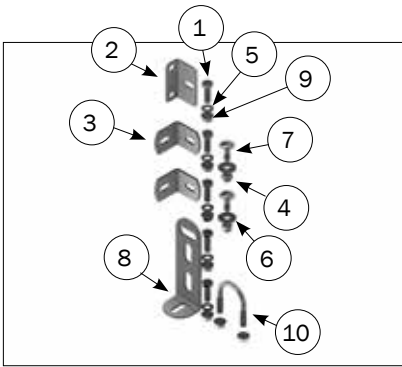


	Item nr.	Description	Pcs.
	4500662	MOUNTING KIT FOR PARTITION AGAINST FRONT PART/WASHING WALL	
1	30308025	SET SCREW M8X25 A2 DIN 933	6
2	30900	WALL BRACKET SMALL	3
3	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	6
4	68552	COLLAR HEAD NUT M8 A2 DIN 6923	6

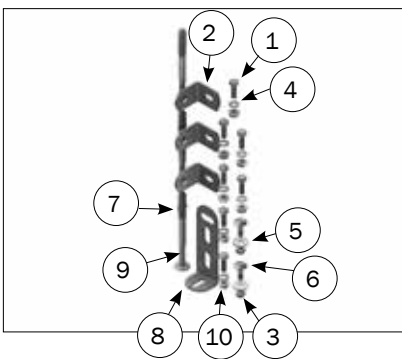


	Item nr.	Description	Pcs.
	4500670	MOUNTING KIT FOR END PLATE 8470225	
1	30308025	SET SCREW M8X25 A2 DIN 933	14
2	30308030	SET SCREW M8X30 A2 DIN 933	2
3	30900	WALL BRACKET SMALL	6
4	33908001	LOCK NUT M8 A2 DIN 985 WAXED	6
5	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	20
6	35600058	FLAT WASHER Ø8.4X24X2 MM A2 DIN 9021	4
7	36308025	MUSHROOMHEADED BOLT M8X25 A2 DIN 603	4
8	4950955	FLOOR ANGLE 133X44X39 MM A2	2
9	68552	COLLAR HEAD NUT M8 A2 DIN 6923	16

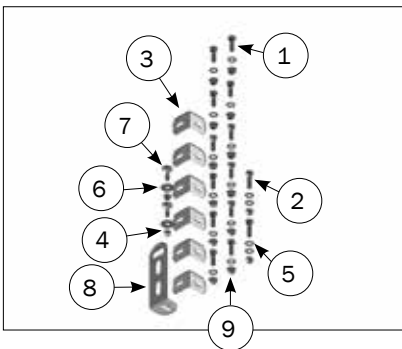
Mounting kit. Liquid feeding system



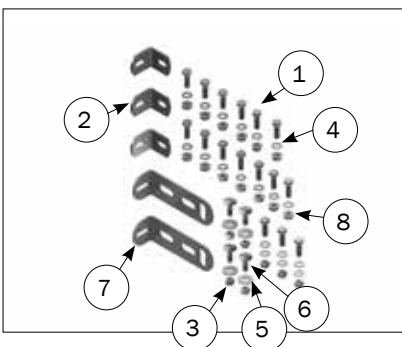
	Item nr.	Description	Pcs.
	4500671	MOUNTING KIT FOR END PLATE 8470226	
1	30308025	SET SCREW M8X25 A2 DIN 933	5
2	30898	ANGLE BRACKET FOR TOPBAR SMALL	1
3	30900	WALL BRACKET SMALL	3
4	33908001	LOCK NUT M8 A2 DIN 985 WAXED	2
5	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	5
6	35600058	FLAT WASHER Ø8.4X24X2 MM A2 DIN 9021	2
7	36308025	MUSHROOMHEADED BOLT M8X25 A2 DIN 603	2
8	4950955	FLOOR ANGLE 133X44X39 MM A2	1
9	68552	COLLAR HEAD NUT M8 A2 DIN 6923	7
10	90100062	U-CLAMP 1" M8XH50 MM STAINLESS STEEL	1



	Item nr.	Description	Pcs.
	4500672	MOUNTING KIT FOR END PLATE 8470227	
1	30308025	SET SCREW M8X25 A2 DIN 933	7
2	30906	WALL BRACKET ANGLE/PARTITION	3
3	33908001	LOCK NUT M8 A2 DIN 985 WAXED	3
4	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	7
5	35600058	FLAT WASHER Ø8.4X24X2 MM A2 DIN 9021	2
6	36308025	MUSHROOMHEADED BOLT M8X25 A2 DIN 603	2
7	39900001	WALL PLUG 12X60 MM	3
8	4950955	FLOOR ANGLE 133X44X39 MM A2	1
9	67444	10 X 70 BUTTONHEAD TORX 50 STAINLESS STEEL	3
10	68552	COLLAR HEAD NUT M8 A2 DIN 6923	7

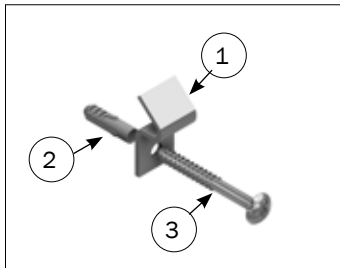


	Item nr.	Description	Pcs.
	4500673	MOUNTING KIT FOR END PLATE 8470228	
1	30308025	SET SCREW M8X25 A2 DIN 933	12
2	30308030	SET SCREW M8X30 A2 DIN 933	2
3	30900	WALL BRACKET SMALL	6
4	33908001	LOCK NUT M8 A2 DIN 985 WAXED	4
5	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	16
6	35600058	FLAT WASHER Ø8.4X24X2 MM A2 DIN 9021	2
7	36308025	MUSHROOMHEADED BOLT M8X25 A2 DIN 603	2
8	4950955	FLOOR ANGLE 133X44X39 MM A2	1
9	68552	COLLAR HEAD NUT M8 A2 DIN 6923	12

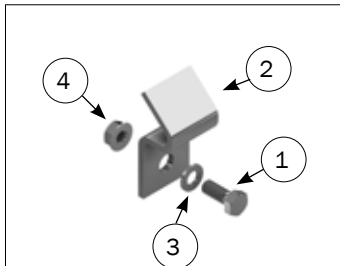


	Item nr.	Description	Pcs.
	4500669	MOUNTING KIT, END PLATE FOR DOUBLE TROUGH, AGAINST GRILL	
1	30308025	SET SCREW M8X25 A2 DIN 933	16
2	30900	WALL BRACKET SMALL	3
3	33908001	LOCK NUT M8 A2 DIN 985 WAXED	7
4	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	19
5	35600058	FLAT WASHER Ø8.4X24X2 MM A2 DIN 9021	4
6	36308025	MUSHROOMHEADED BOLT M8X25 A2 DIN 603	4
7	4950955	FLOOR ANGLE 133X44X39 MM A2	2
8	68552	COLLAR HEAD NUT M8 A2 DIN 6923	13

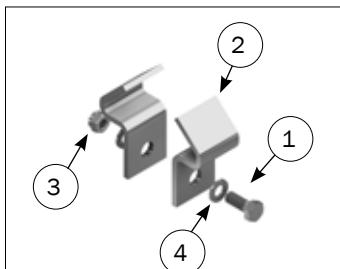
Mounting kit. Liquid feeding system



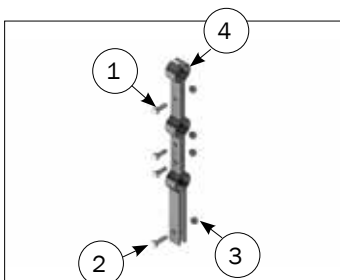
	Item nr.	Description	Pcs.
	31050	WALL BRACKET FOR SINGEL TROUGH AGAINST WALL	
1	30947	WALL BRACKET SINGLE TROUGH	1
2	39900001	WALL PLUG 12X60 MM	1
3	67444	10 X 70 BUTTONHEAD TORX 50 STAINLESS STEEL	1



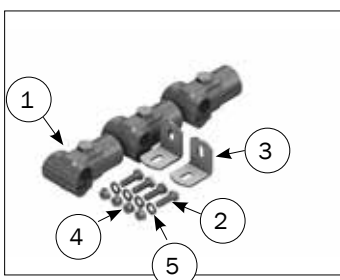
	Item nr.	Description	Pcs.
	4500664	WALLBRACKET FOR SINGEL TROUGH AGAINST PLATE	
1	30308020	SET SCREW M8X20 A2 DIN 933	1
2	30947	WALL BRACKET SINGLE TROUGH	1
3	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	1
4	68552	COLLAR HEAD NUT M8 A2 DIN 6923	1



	Item nr.	Description	Pcs.
	4500665	WALLBRACKET FOR SINGEL TROUGH DOUBLE AGAINST PLATE	
1	30308020	SET SCREW M8X20 A2 DIN 933	1
2	30947	WALL BRACKET SINGLE TROUGH	2
3	33908001	LOCK NUT M8 A2 DIN 985 WAXED	1
4	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	2

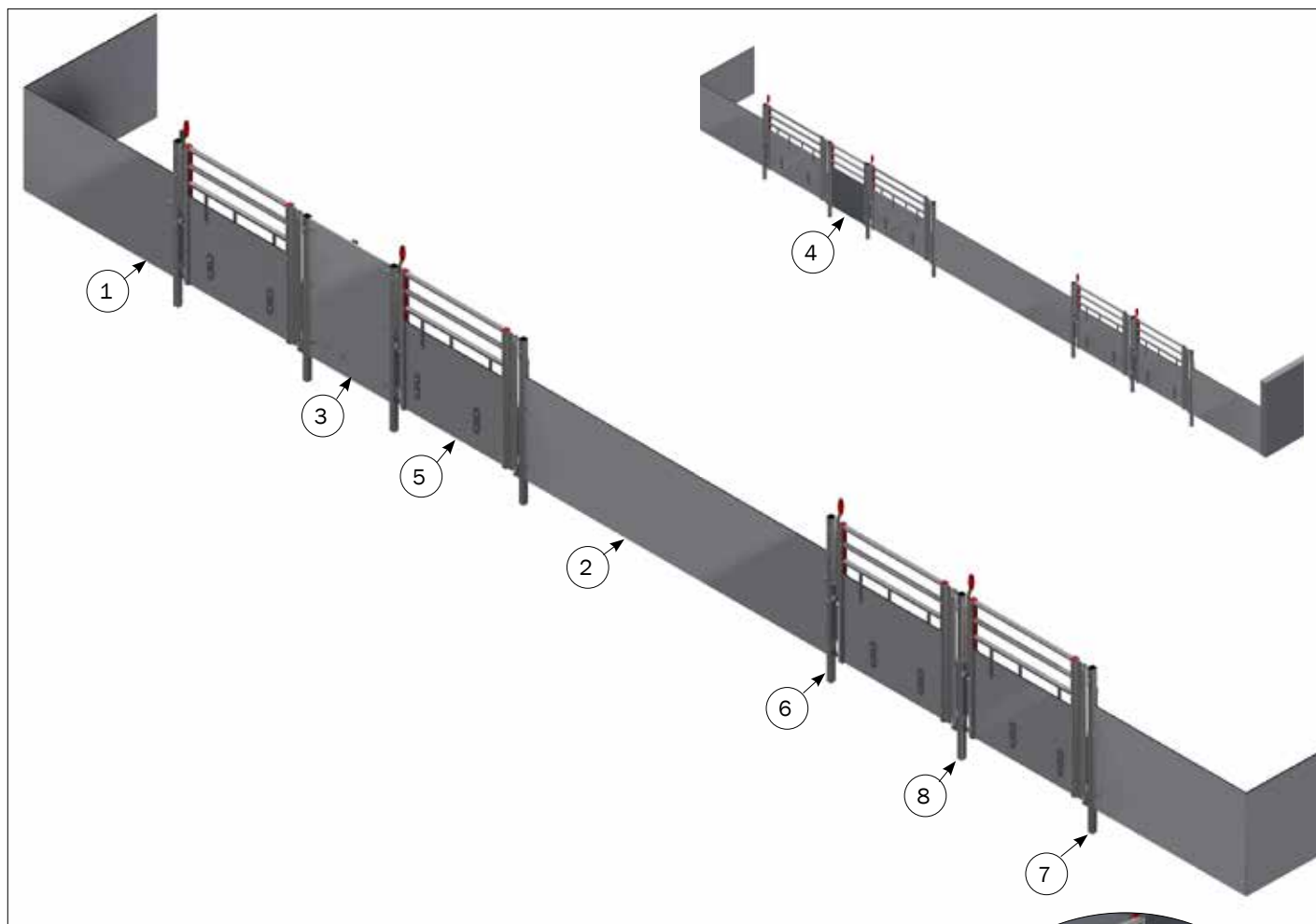


	Item nr.	Description	Pcs.
	38944	1 PCS. STIFFENING BRACKET SET FOR 3 BARS ON PLATE	
1	30308025	SET SCREW M8X25 A2 DIN 933	3
2	30308030	SET SCREW M8X30 A2 DIN 933	1
3	33908001	LOCK NUT M8 A2 DIN 985 WAXED	4
4	64400	STIFFENING BRACKET 3 TOP BARS	2

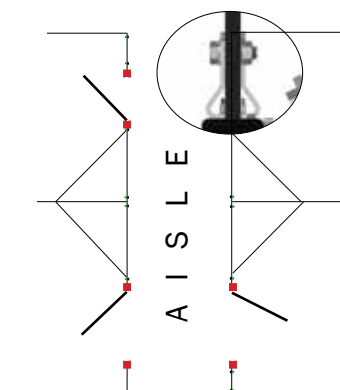


	Item nr.	Description	Pcs.
	38553	MOUNTING KIT PLATE/3 BARS WITHOUT POST AGAINST FRONT PART	
1	20053	1" T-PIPE HOLDER KIT INCL. SCREWS	3
2	30308025	SET SCREW M8X25 A2 DIN 933	4
3	30900	WALL BRACKET SMALL	2
4	33908001	LOCK NUT M8 A2 DIN 985 WAXED	4
5	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	4

Overview of front of FT-30

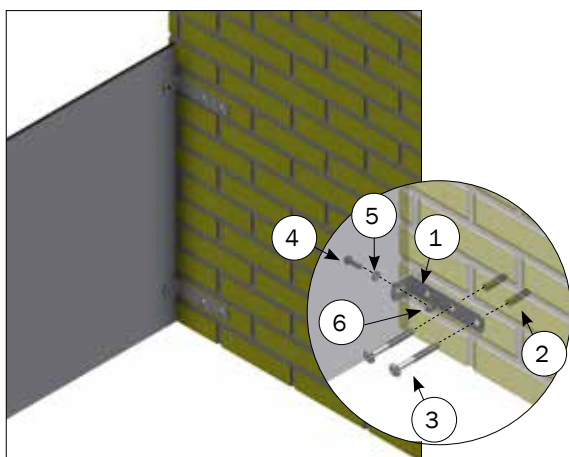


PARTS LIST		
	Item nr.	Description
1	8470158	FRONT PART H750 PLATE FOR 1 PIGLET NEST AGAINST WALL, FT30
2	8470157	FRONT PART H750 PLATE FOR 2 PIGLET NEST
3	8470155	FRONT PART H1000 PLATE, POST/POST
4	2710290	FRONT PART H1000 PLATE/3 BARS UPROFILE/UPROFILE
5	4510405	GATE H1000 PLATE/3 BARS 900-1185 MM WITH PIN LOCK
6	2700126	POSTS FOR CONCRETING KIT FOR FRONTPART BY DOUBLE PIGLET NEST, INCL. BOLT
7	2700127	POST FOR CONCRETING SINGLE FOR FRONT PART BY PIGLET NEST, INCL. BOLT
8	2700058	POST FOR CONCRETING AGAINST PARTITION FOR POST INCL. BOLTS



Ensure that the nuts are installed in the box on the plate adjacent to the aisle.

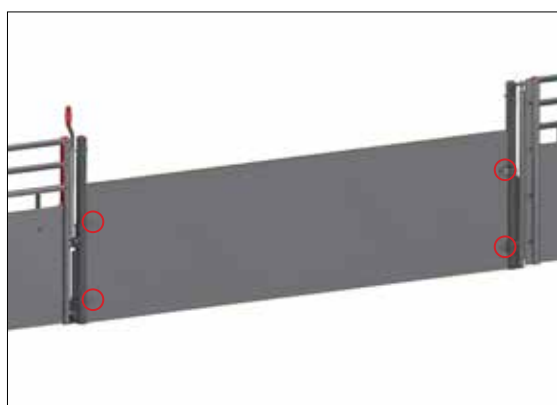
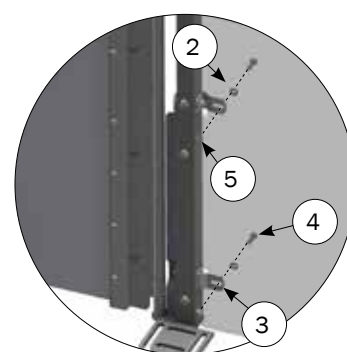
Assembly of front parts



	Item nr.	Description	Pcs.
	38519	MOUNTING KIT FOR FRONT PART AGAINST WALL	
1	30899	BRACKET FOR WALL LONG	2
2	39900001	WALL PLUG 12X60 MM	4
3	67444	10 X 70 BUTTONHEAD TORX 50 STAINLESS STEEL	4
	4500452	MOUNTING KIT FOR GRILL/FRONT PART	
4	30308025	SET SCREW M8X25 A2 DIN 933	2
5	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	2
6	68552	COLLAR HEAD NUT M8 A2 DIN 6923	2

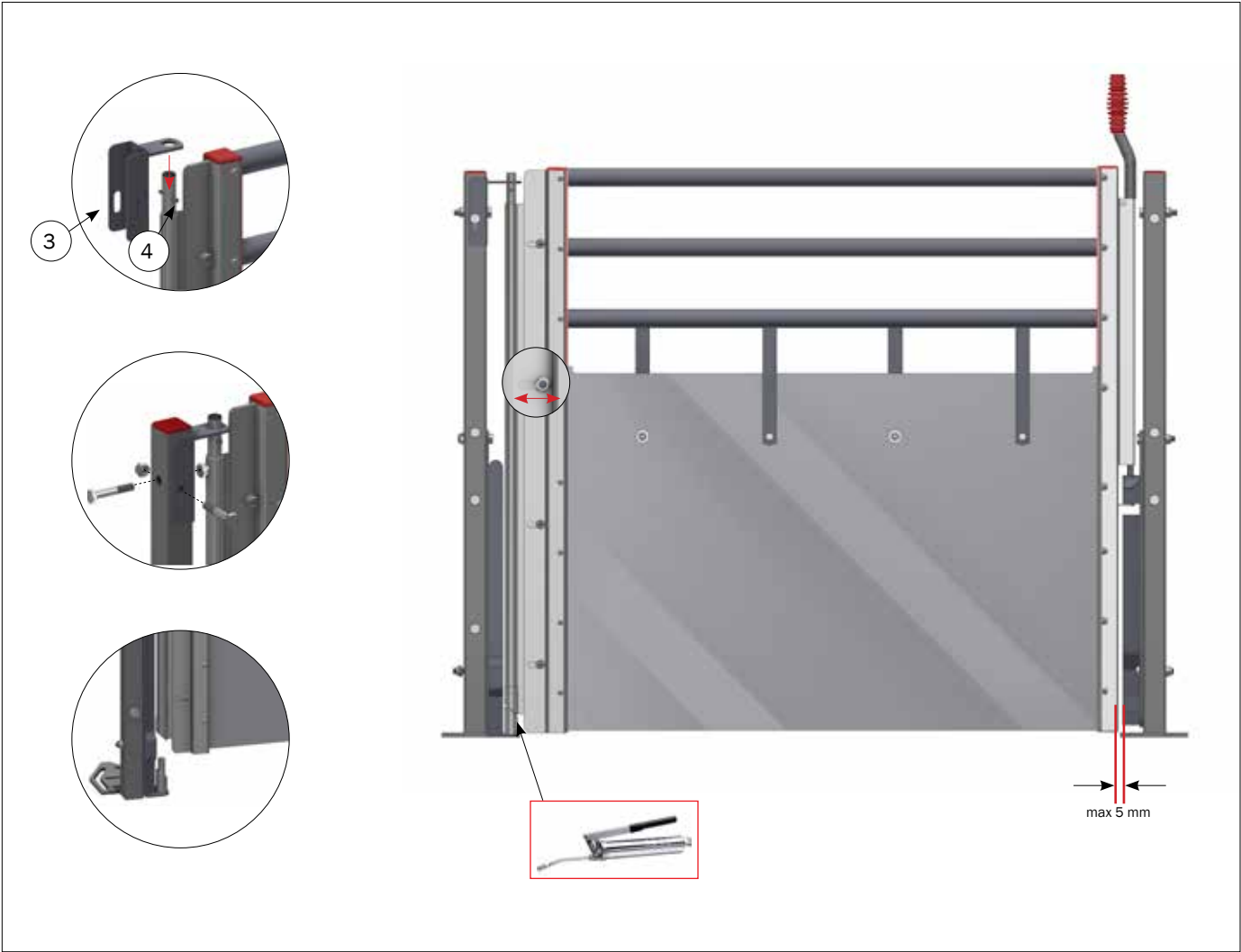


	Item nr.	Description	Pcs.
	2700318	MOUNTING KIT FOR FRONT PART PLATE, POST/WALL	
1	33900029	LOCK NUT M10 A2 DIN 985 WAXED	4
2	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	4
3	4550052	FITTINGS FOR 10 MM PLATE AGAINST POST	2
4	30308025	SET SCREW M8X25 A2 DIN 933	4
5	68552	COLLAR HEAD NUT M8 A2 DIN 6923	4



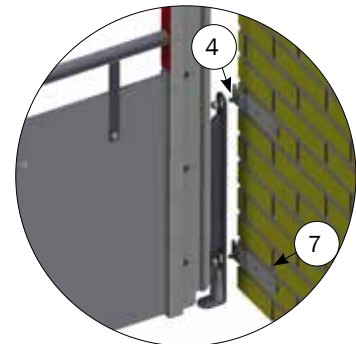
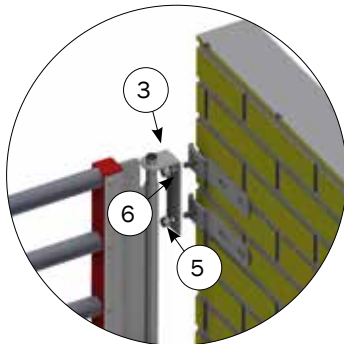
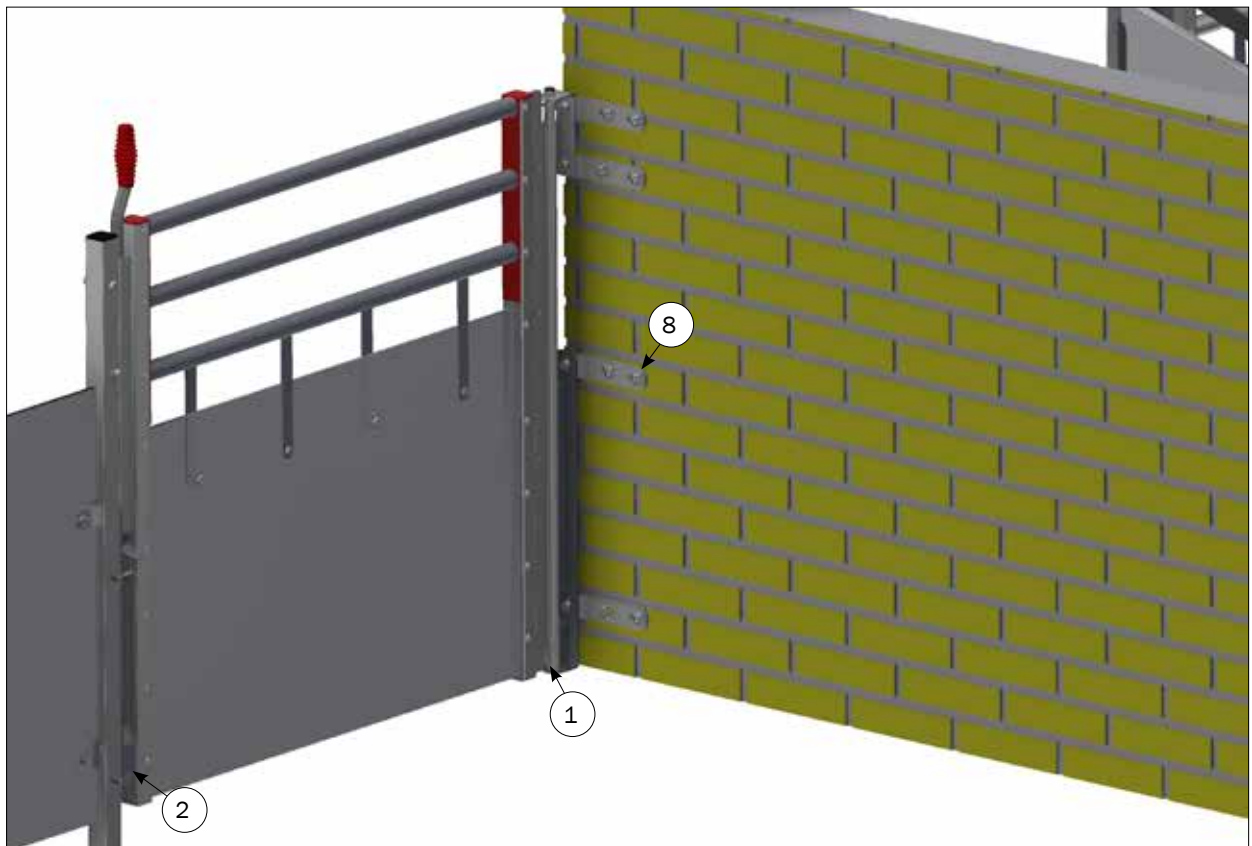
	Item nr.	Description	Pcs.
	2700317	MOUNTING KIT FOR FRONT PART PLATE, POST/POST	
1	33900029	LOCK NUT M10 A2 DIN 985 WAXED	4
2	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	4
3	4550052	FITTINGS FOR 10 MM PLATE AGAINST POST	4
4	30308025	SET SCREW M8X25 A2 DIN 933	4
5	68552	COLLAR HEAD NUT M8 A2 DIN 6923	4

Gate



	Item nr.	Description	Pcs.
	2700278	MOUNTING KIT FOR GATE WITH PIN LOCK	
1	17363E	LOWER DOOR BRACKET COF FOR 50X50 POST	1
2	2920573	RECEIVER BRACKET FOR GATE WITH PIN LOCK	1
3	2950572	UPPER GATE BRACKET 40X40 POST	1
4	35900095	SPLIT PINS 4X40 MM A2 DIN 94	1

Mounting og gate on wall



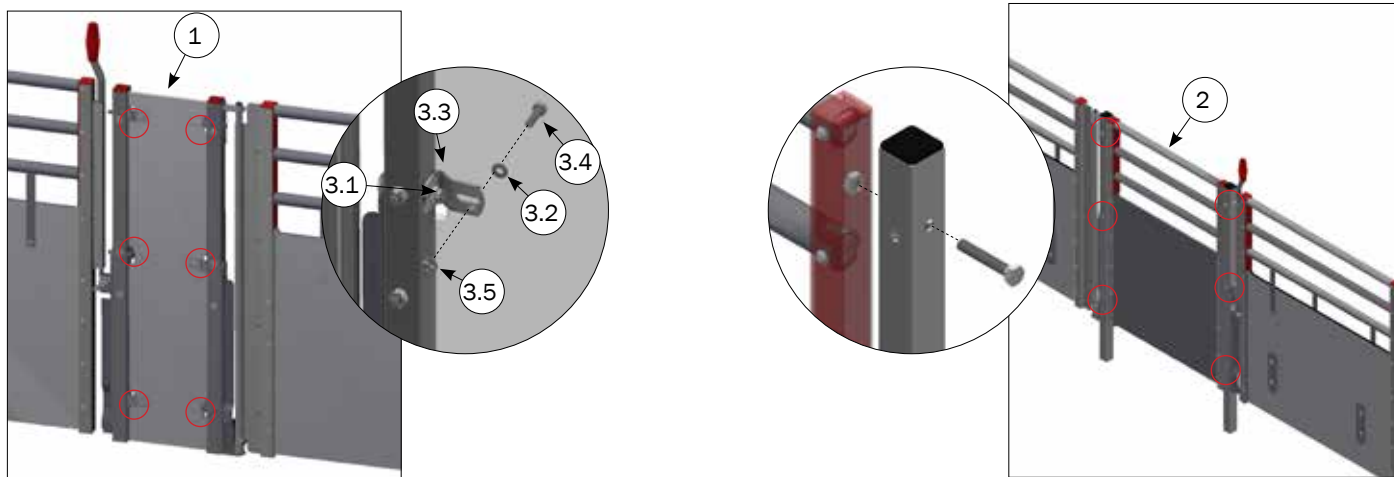
	Item nr.	Description	Pcs.
	2700282	WALL MOUNTING KIT FOR GATE WITH PIN LOCK, HINGE SIDE	
1	17363E	LOWER DOOR BRACKET COF FOR 50X50 POST	1
2	2920573	RECEIVER BRACKET FOR GATE WITH PIN LOCK	1
3	2950576	UPPER HINGE FOR COF GATE WITH BOLT ON BRACKET	1
4	30310025	SET SCREW M10X25 A2 DIN 933	4
5	33900029	LOCK NUT M10 A2 DIN 985 WAXED	4
6	35900095	SPLIT PINS 4X40 MM A2 DIN 94	1
7	4020449	WALL FITTINGS F/RM 110 W/FLATSTEEL	4

Mounting of bracket on wall: 4800010

Purchased separately.



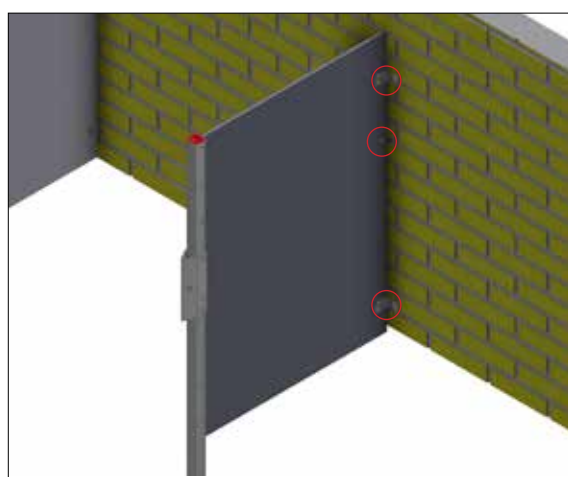
Mounting of front part on post



	Item nr.	Description	Pcs.
1	8470155	FRONT PART H1000 PLATE, POST/POST	1
2	2710290	FRONT PART H1000 PLATE/3 BARS UPROFILE/UPROFILE	1
3	2700541	MOUNTING KIT FOR FRONT PART H1000 PLATE POST/POST	
3.1	33900029	LOCK NUT M10 A2 DIN 985 WAXED	6
3.2	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	6
3.3	4550052	FITTINGS FOR 10 MM PLATE AGAINST POST	6
3.4	30308025	SET SCREW M8X25 A2 DIN 933	6
3.5	68552	COLLAR HEAD NUT M8 A2 DIN 6923	6

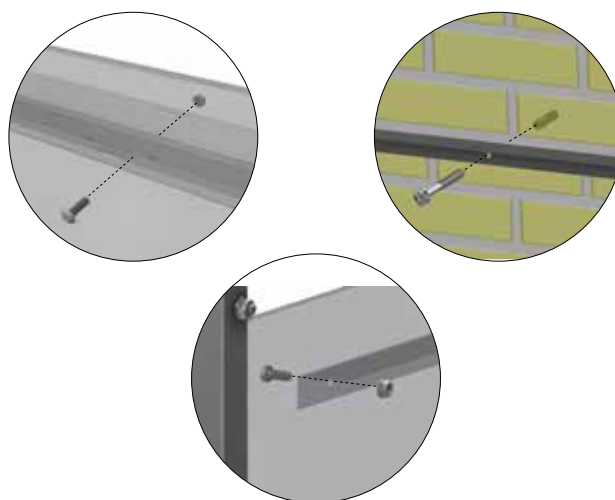
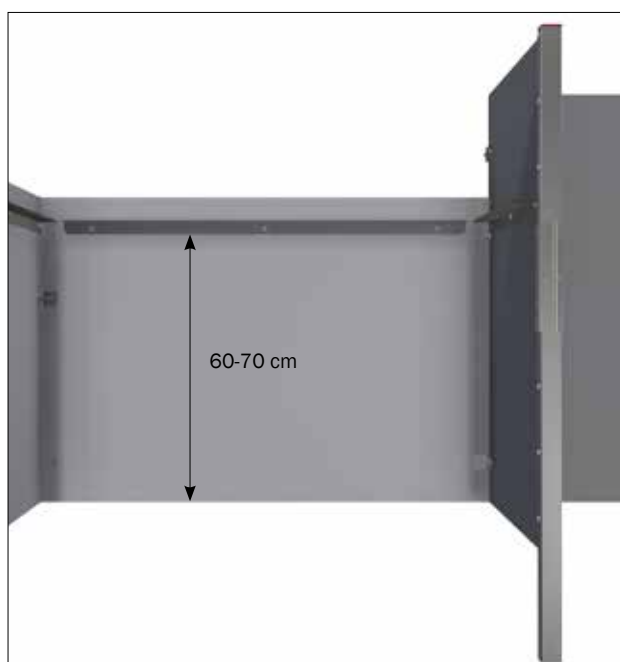
The front part is mounted on the post using a screw that belongs to the post, along with a weld nut placed in the U-profile of the front part.

Mounting of partition for piglets nest on wall

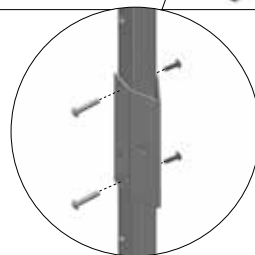
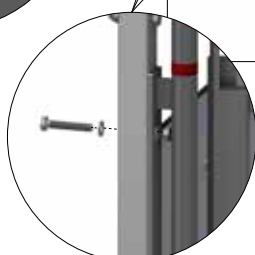
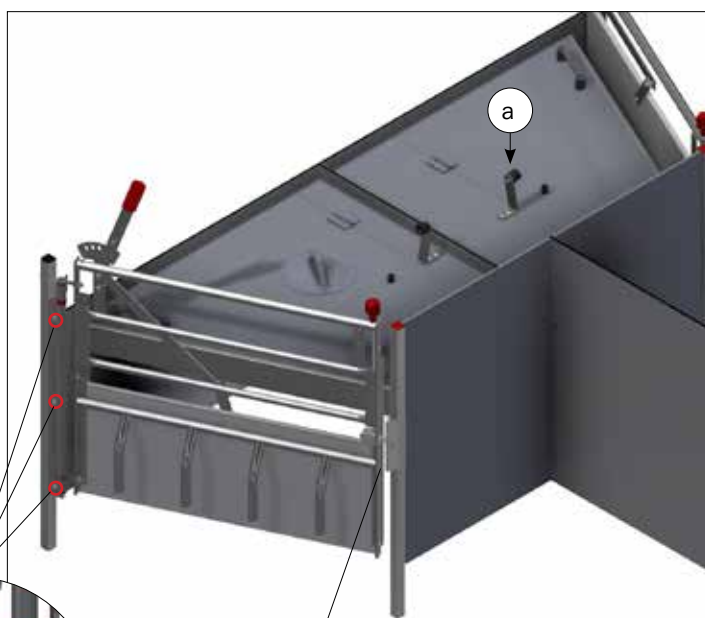
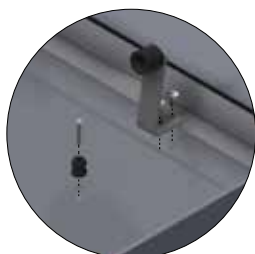
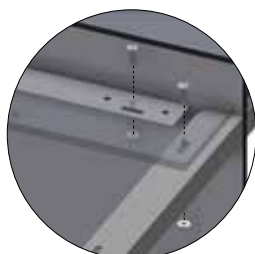
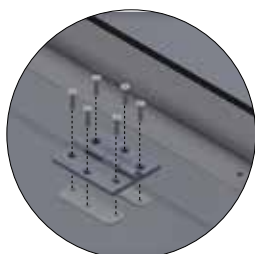


	Item nr.	Description	Pcs.
	4500661	MOUNTING KIT FOR PARTITION AGAINST WALL	
1	30308025	SET SCREW M8X25 A2 DIN 933	3
2	30906	WALL BRACKET ANGLE/PARTITION	3
3	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	3
4	39900001	WALL PLUG 12X60 MM	3
5	67444	10 X 70 BUTTONHEAD TORX 50 STAINLESS STEEL	3
6	68552	COLLAR HEAD NUT M8 A2 DIN 6923	3

Piglets nest

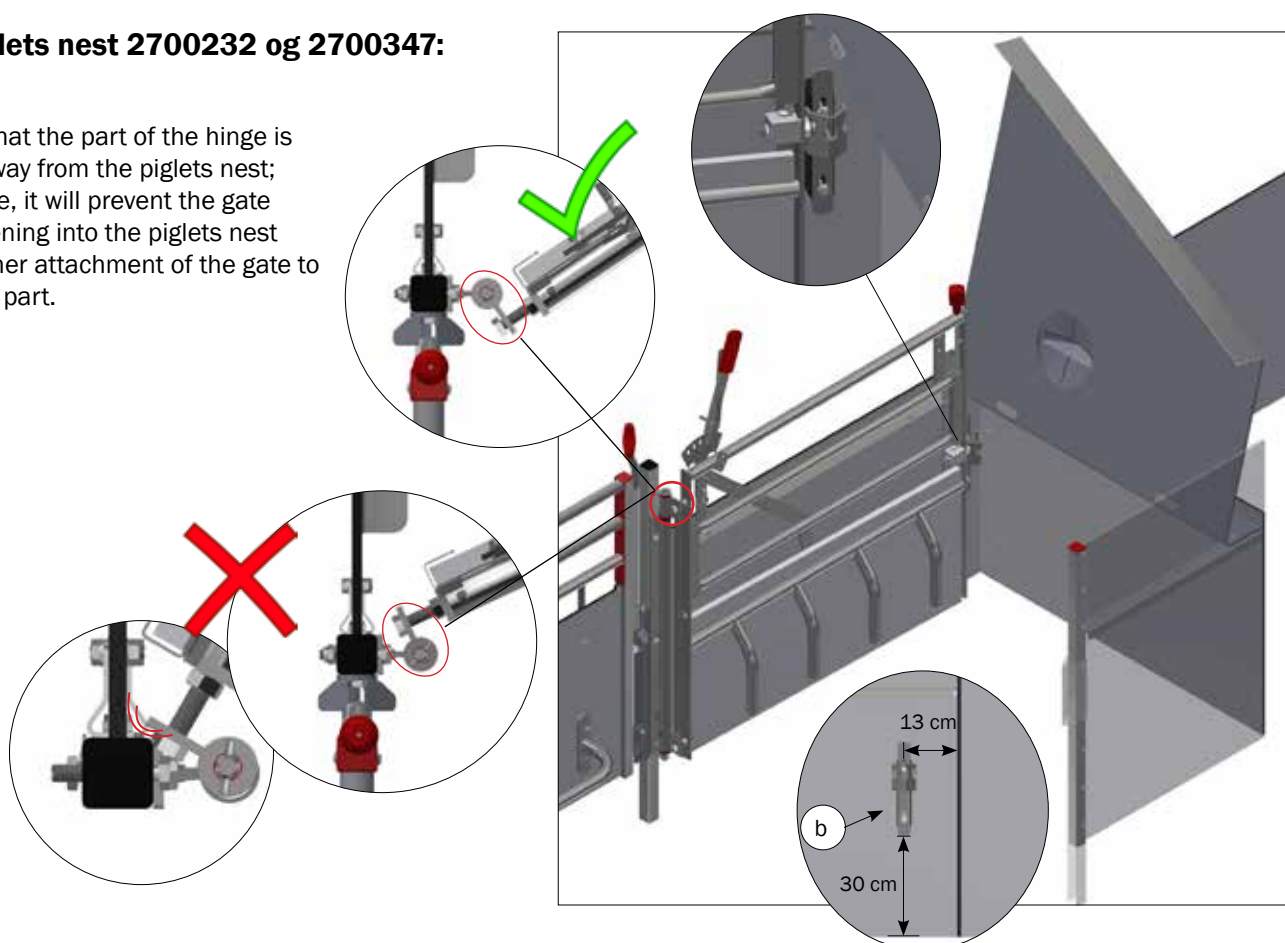


	Item nr.	Description	Pcs.
1	2700078	MOUNTING KIT FOR FLEX NEST PLATE/PLATE	
1	33506011	COLLAR HEAD NUT M6 A2 DIN 6923	6
2	39106020	CONNECTION SCREW M6X20 STAINLESS TORX 30	6
3	68552	COLLAR HEAD NUT M8 A2 DIN 6923	4
4	30308020	SET SCREW M8X20 A2 DIN 933	4
	2700084	MOUNTING KIT SINGLE FLEX NEST PLATE/WALL	
1	39406050	CONCRETE SCREW 6,5 X 50 STAINLESS STEEL	5
2	33506011	COLLAR HEAD NUT M6 A2 DIN 6923	3
3	39106020	CONNECTION SCREW M6X20 STAINLESS TORX 30	3
4	30308020	SET SCREW M8X20 A2 DIN 933	2
5	68552	COLLAR HEAD NUT M8 A2 DIN 6923	2

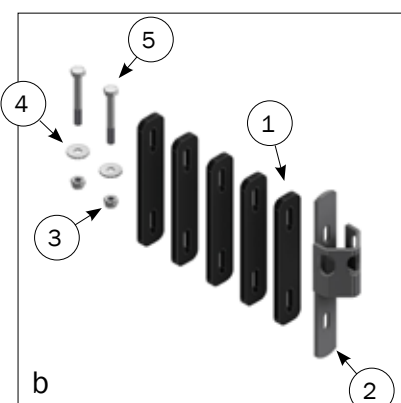
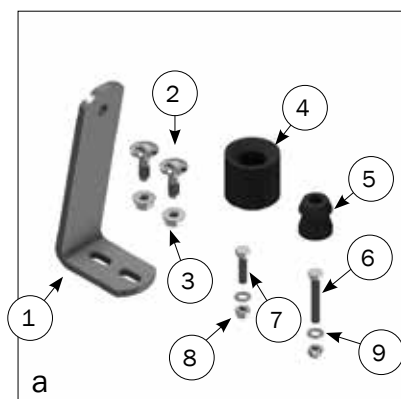


For piglets nest 2700232 og 2700347:

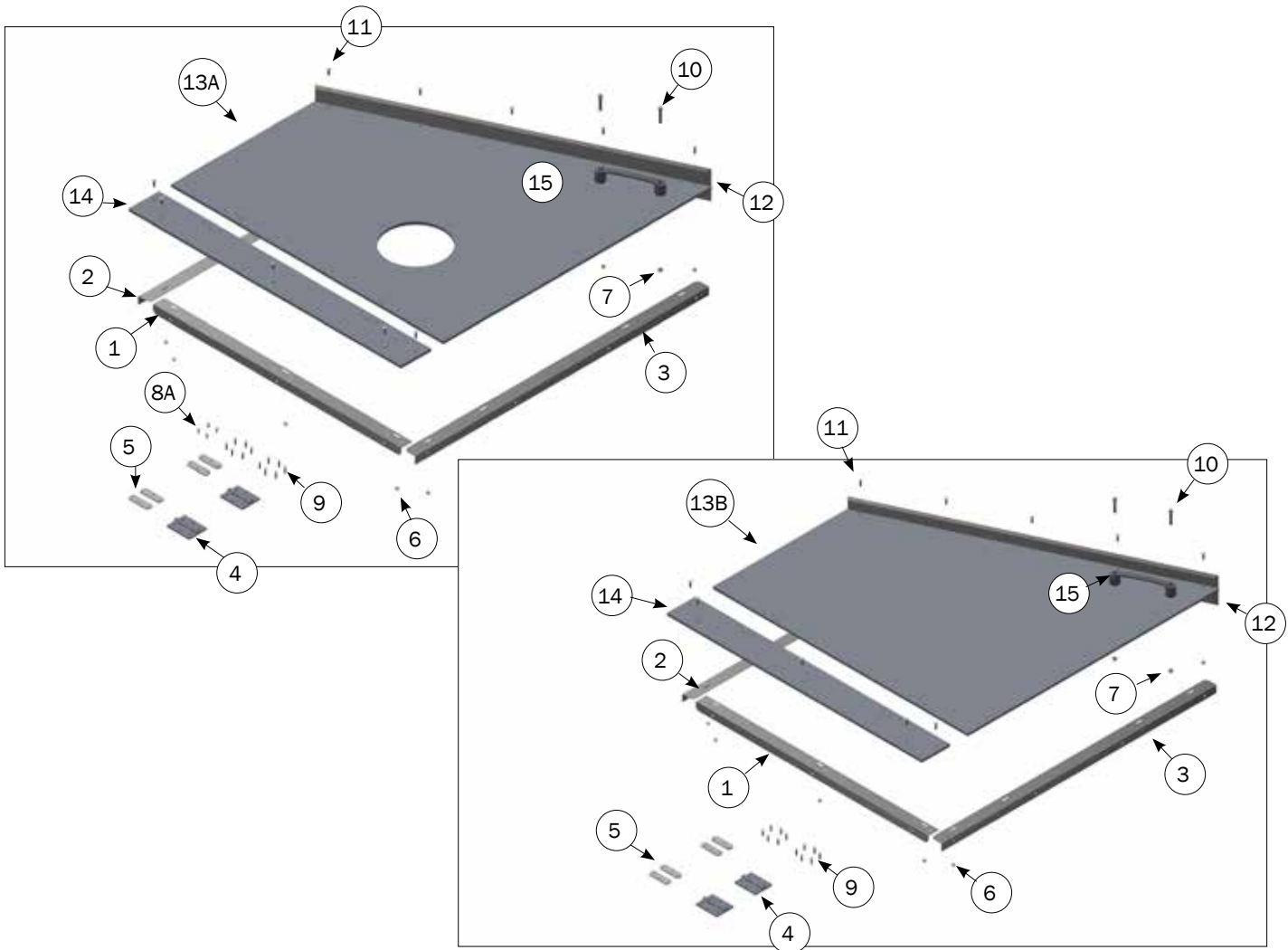
Ensure that the part of the hinge is facing away from the piglets nest; otherwise, it will prevent the gate from opening into the piglets nest and further attachment of the gate to the front part.



	Item nr.	Description	Pcs.
a	2700580	SUPPORT KIT FOR COVER WITH PLATE, FT30	
1	2720097	SUPPORT BRACKET FOR NEST COVER WITH PLATE	1
2	36308025	MUSHROOMHEADED BOLT M8X25 A2 DIN 603	2
3	68552	COLLAR HEAD NUT M8 A2 DIN 6923	2
4	27904730	RUBBER DOOR STOPPER OUTER PART	1
5	27904731	RUBBER DOOR STOPPER INNER PART	1
6	30306040	SET SCREW M6X40 A2 DIN 933	1
7	30306025	SET SCREW M6X25 A2 DIN 933	1
8	33596010	LOCK NUT M6 A2 DIN 985 WAXED	2
9	35600032	FLAT WASHER Ø6.4X12X1.6 MM A2 DIN 125A	2
b	2700340	RECEIVER KIT FOR GATE 2700109 AND 2700110	
1	8460524	SPACER 10 MM FOR WATER SET	5
2	29739	INN-O-FLEX RECEIVER BRACKET FRONT PIPES	1
3	33900029	LOCK NUT M10 A2 DIN 985 WAXED	2
4	35900085	FLAT WASHER Ø10.5X30X2.5 MM A2 DIN 9021	2
5	32510080	MACHINE BOLT M10X80 A2 DIN 931	2

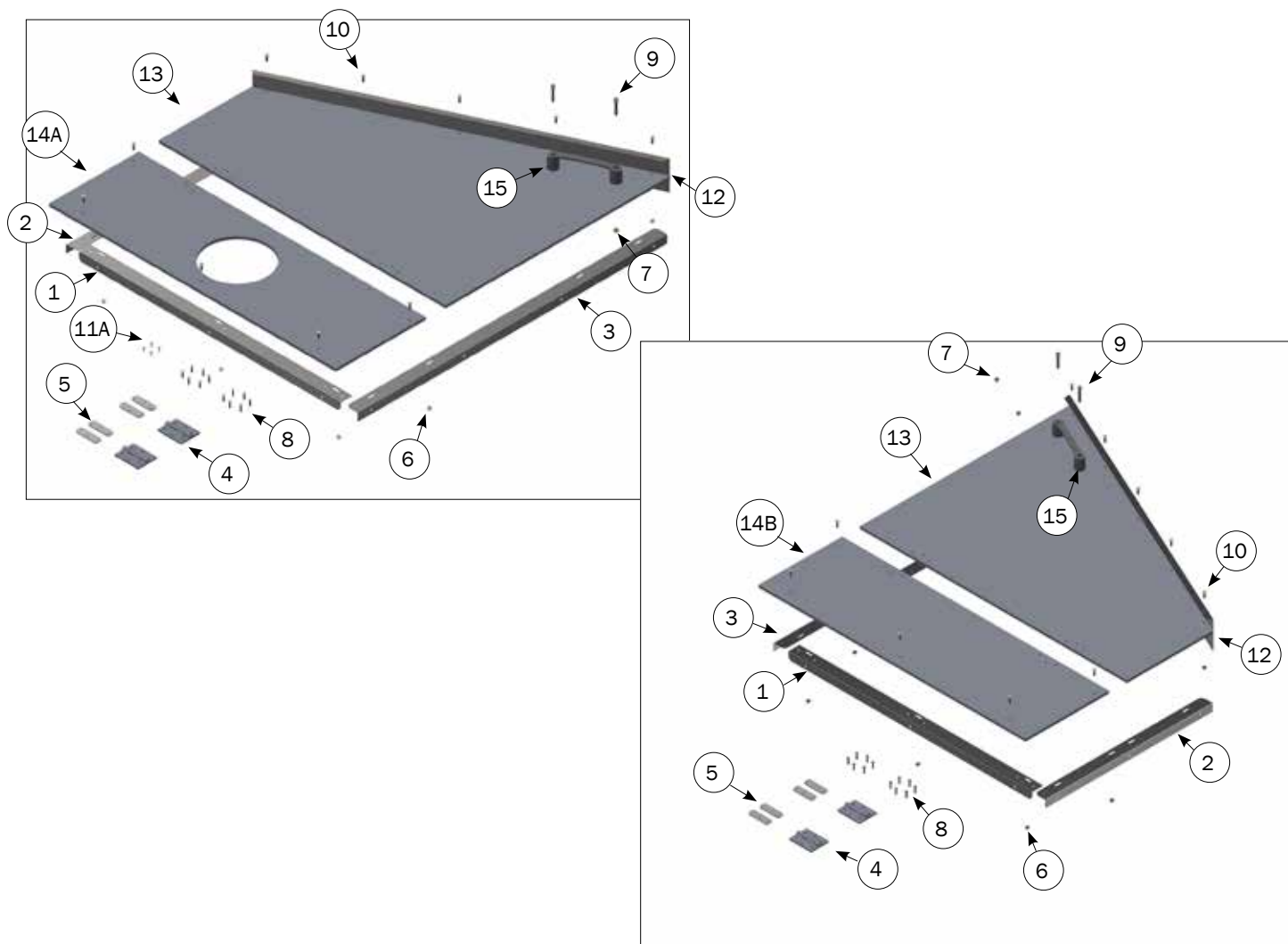


Piglets nest cover



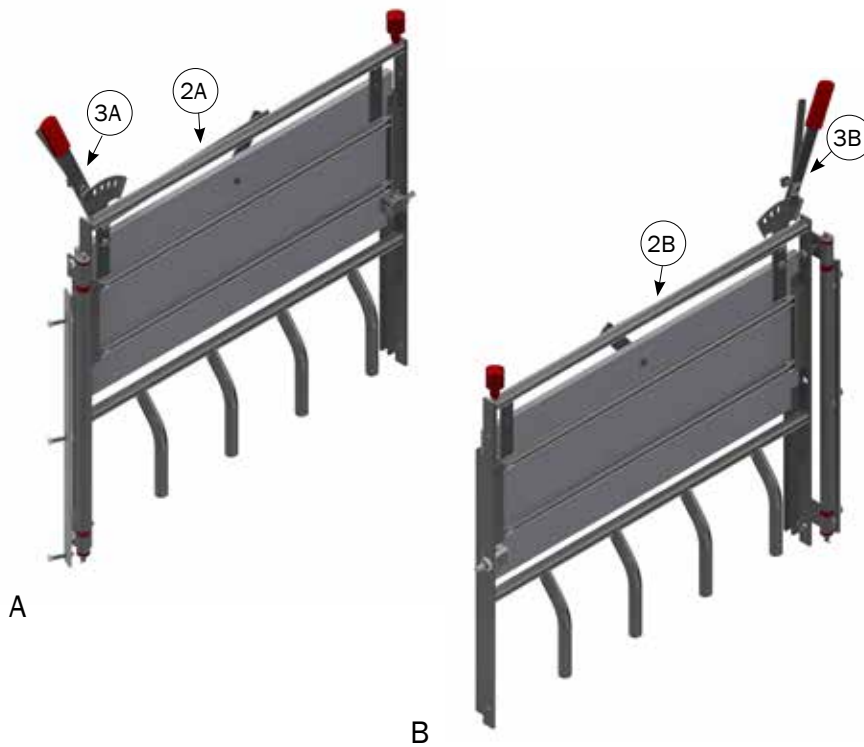
	Item nr.	Description	Pcs.
A	2700232	PIGLETS NEST WITH HOLE FOR HEATING LAMP ON THE TILTING PART, PLATE	
B	2700347	PIGLETS NEST WITHOUT HOLE FOR HEATING LAMP ON THE TILTING PART, PLATE	
1	2720118	HINGE RAIL FOR COVER	1
2	2720119	ANGLE RAIL 645 MM	1
3	2720120	ANGLE RAIL 1100 MM	1
4	2910590	PLASTIC HINGE	2
5	2920591	MOUNTING PLATE FOR SUSPEND	4
6	33506011	COLLAR HEAD NUT M6 A2 DIN 6923	10
7	33908001	LOCK NUT M8 A2 DIN 985 WAXED	2
8A	34904013	PAN HEAD ST 4.2X13 MM A2	4
9	38305022	HEXAGON SOCKET SCREW M5X22 A2 DIN 7991	12
10	38308045	HEXAGON SOCKET SCREW M8X45 A2 DIN 912	2
11	39106020	CONNECTION SCREW M6X20 STAINLESS TORX 30	10
12	8440154	FRONTRAIL FT30 PIGLETS NEST	1
13A	8470251	FRONT PART FOR PIGLETS NEST PLATE, WITH HOLE FOR LAMP	1
13B	8470279	FRONT PART FOR PIGLETS NEST PLATE, WITHOUT HOLE FOR LAMP	1
14	8470252	INNER PART FOR PIGLETS NEST PLATE	1
15	9960013	BLACK PLASTIC HANDGRIB,	1

Piglets nest cover

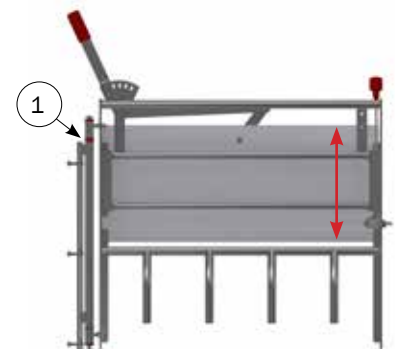


	Item nr.	Description	Pcs.
A	2700091	PIGLETS NEST WITH HOLE FOR HEATING LAMP, PLATE	
B	2700092	PIGLETS NEST WITHOUT HOLE FOR HEATING LAMP, PLATE	
1	2720118	HINGE RAIL FOR COVER	1
2	2720119	ANGLE RAIL 645 MM	1
3	2720120	ANGLE RAIL 1100 MM	1
4	2910590	PLASTIC HINGE	2
5	2920591	MOUNTING PLATE FOR SUSPEND	4
6	33506011	COLLAR HEAD NUT M6 A2 DIN 6923	10
7	33908001	LOCK NUT M8 A2 DIN 985 WAXED	2
8	38305022	HEXAGON SOCKET SCREW M5X22 A2 DIN 7991	12
9	38308045	HEXAGON SOCKET SCREW M8X45 A2 DIN 912	2
10	39106020	CONNECTION SCREW M6X20 STAINLESS TORX 30	10
11A	34904013	PAN HEAD ST 4.2X13 MM A2	4
12	8440154	FRONTRAIL FT30 PIGLETS NEST	1
13	8470061	FRONT PART FOR PIGLETS NEST COMPACT PLATE	1
14A	8470062	INNER PART FOR PIGLETS NEST WITH HOLE COMPACT-PLATE	1
14B	8470063	INNER PART FOR PIGLETS NEST WITHOUT COMPACT-PLATE	1
15	9960013	BLACK PLASTIC HANDGRIB,	1

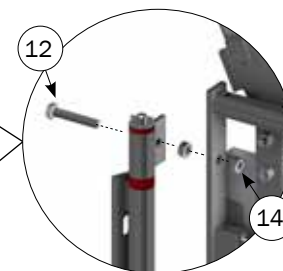
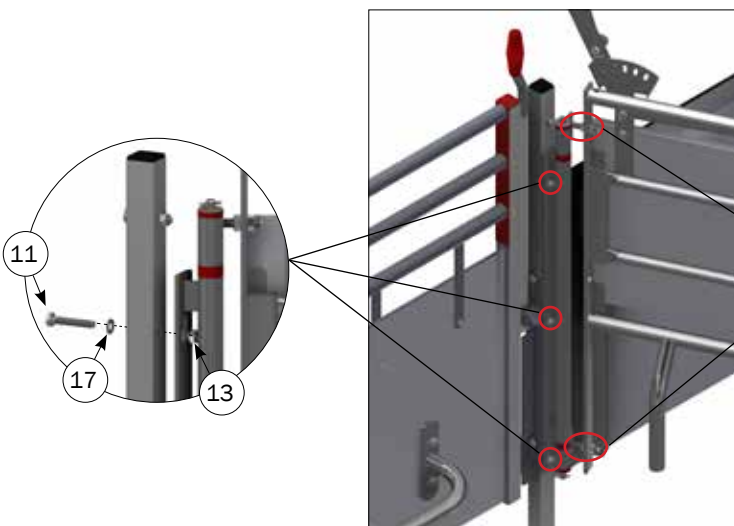
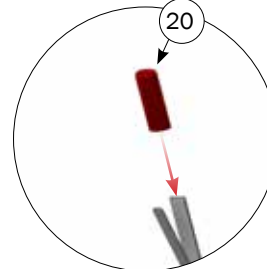
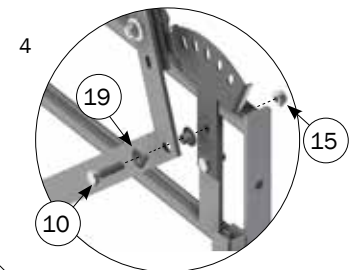
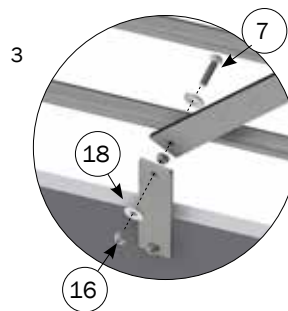
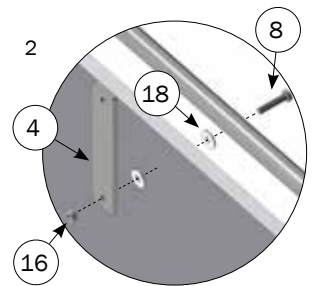
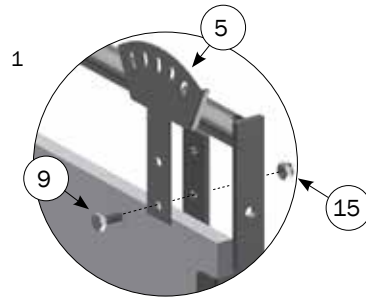
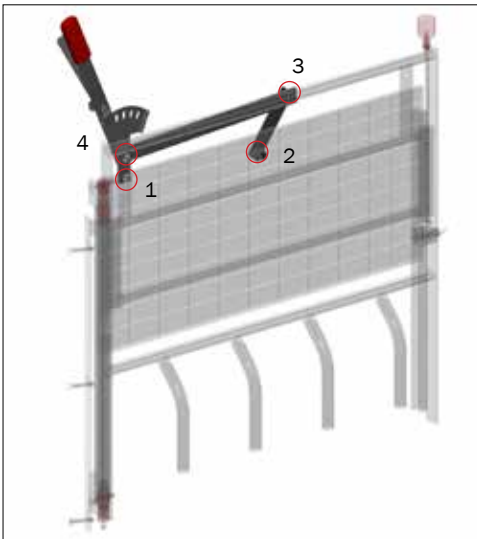
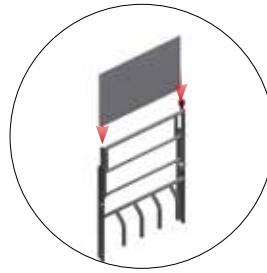
Gate for piglets nest



	Item nr.	Description	Pcs.
A	2700109	GATE FOR PIGLETS NEST COMPLETE, LEFT	
B	2700110	GATE FOR PIGLETS NEST COMPLETE, RIGHT	
1	2710106	HINGE FOR PIGLETS NEST	1
2A	2710109	GATE FOR PIGLETS NEST, LEFT	1
2B	2710110	GATE FOR PIGLETS NEST, RIGHT	1
3A	2710111	LEVER FOR BLOKING PLATE, LINKS	1
3B	2710112	LEVER FOR BLOKING PLATE, RIGHT	1
4	2720105	HINGE FOR PIGLETS NEST, POST PART	1
5	2720108	LOCKING CAM	1
6	2760183	20 MM PANEL FOR FT30 NEST	1
7	30308035	SET SCREW M8X35 A2 DIN 933	2
8	30308040	SET SCREW M8X40 A2 DIN 933	1
9	30310025	SET SCREW M10X25 A2 DIN 933	1
10	30310040	SET SCREW M10X40 A2 DIN 933	1
11	30310060	SET SCREW M10X60 A2 DIN 933	3
12	30312070	SET SCREW M12X70 A2 DIN 933	2
13	33510017	NUT M10 A2 DIN 934 WAXED	3
14	33510019	NUT M12 A2 DIN 934	4
15	33900029	LOCK NUT M10 A2 DIN 985 WAXED	2
16	33908001	LOCK NUT M8 A2 DIN 985 WAXED	3
17	35600038	FLAT WASHER Ø10.5X20X2 MM A2 DIN 125A	6
18	35600058	FLAT WASHER Ø8.4X24X2 MM A2 DIN 9021	4
19	42229	BUSHING FOR FENDER FARROWING CRATE	1
20	59444	HANDLE FOR OPENING LEVER	1



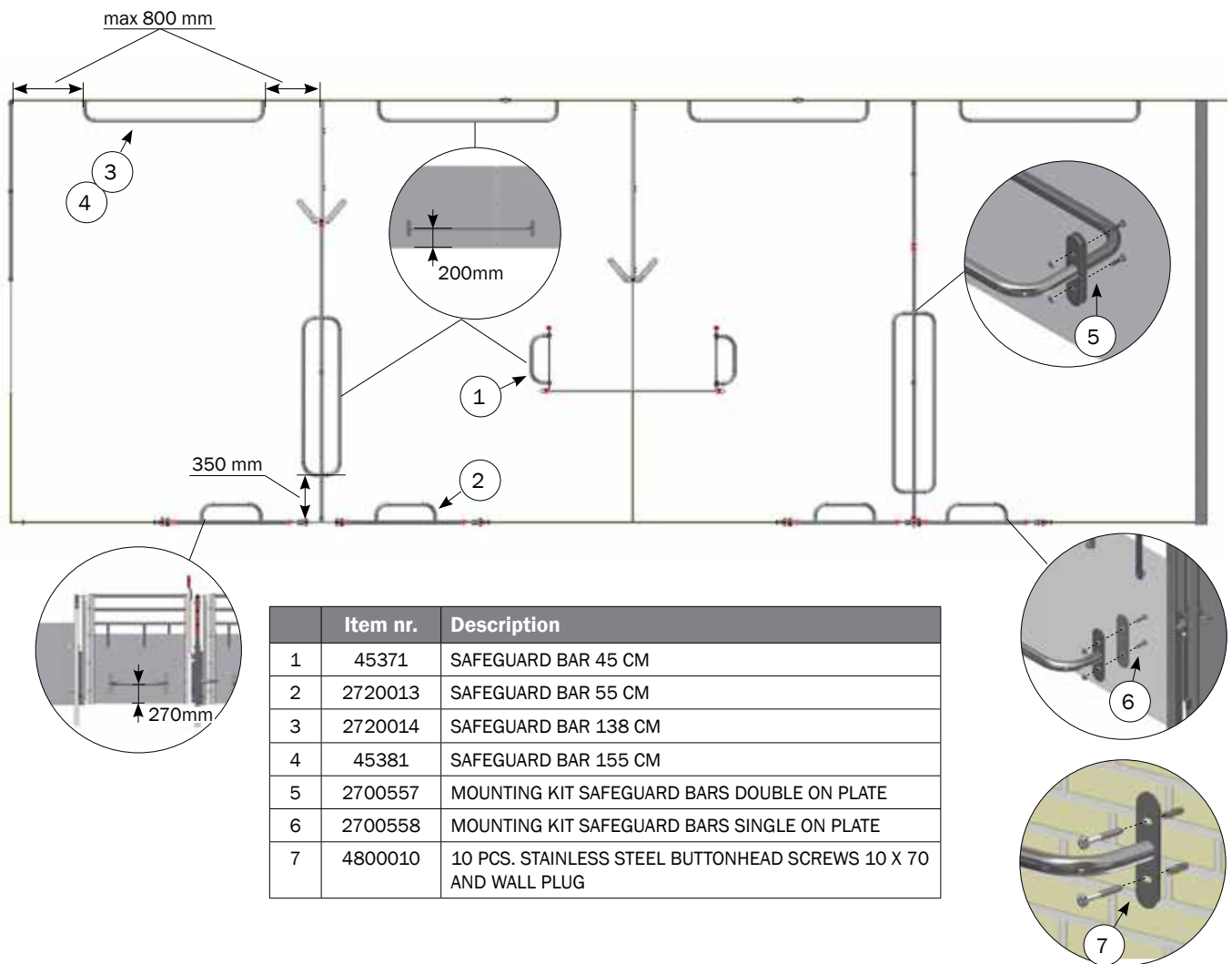
Assembly of gate for piglets nest



Parts list can be found on page 32.

M-6179_GB

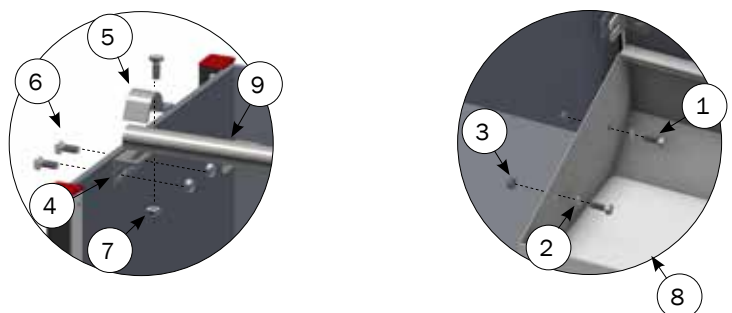
Safeguard bar



Stainless Steel and Polymer Trough

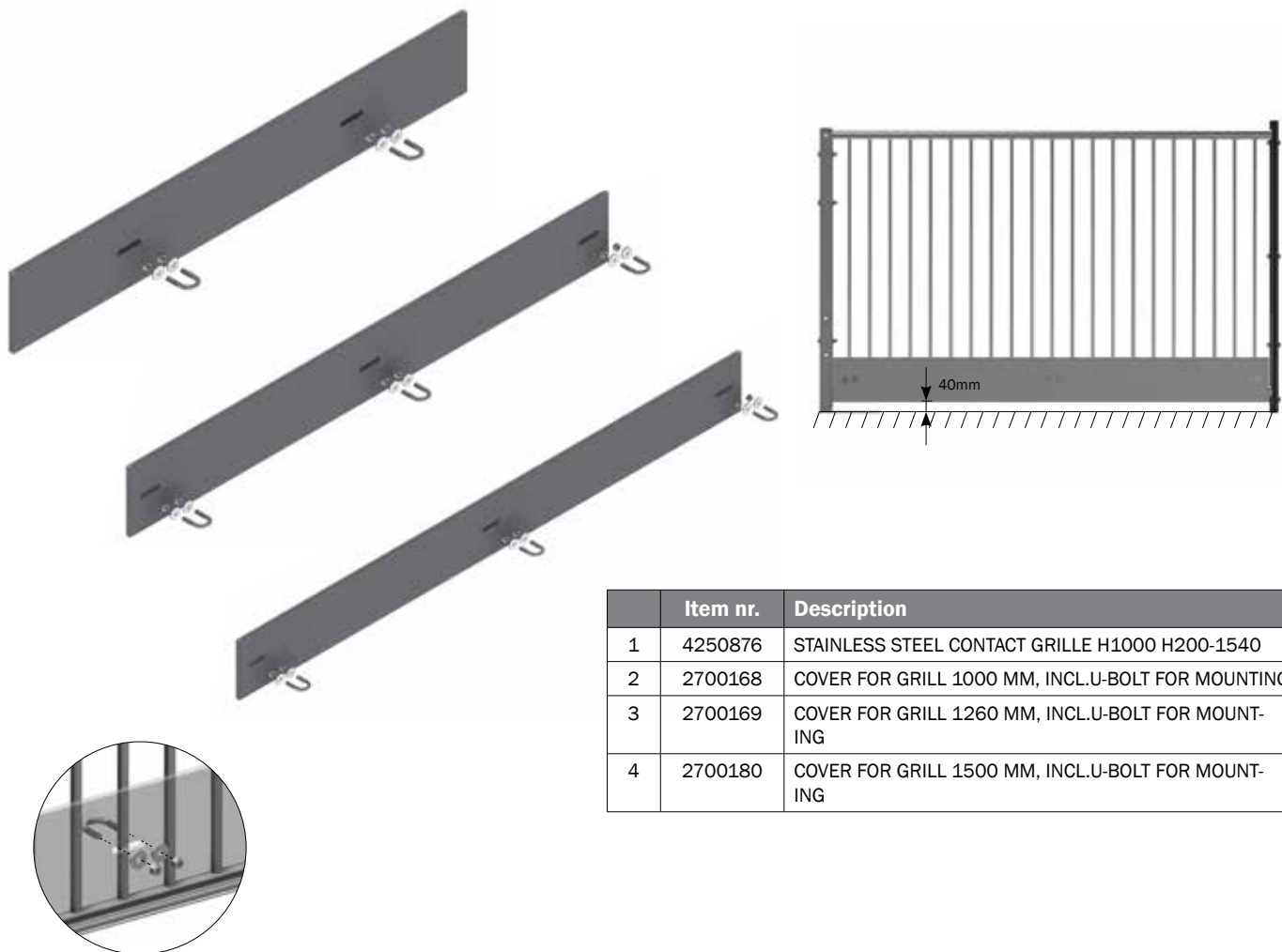


Mounting of polymer trough is referred to in M-8021



	Item nr.	Description	Pcs.
1	30308030	SET SCREW M8X30 A2 DIN 933	6
2	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	4
3	68552	COLLAR HEAD NUT M8 A2 DIN 6923	4
4	3920096	WALL FITTING FOR WATER PIPE	1
5	16375	PIPE RETAINER 1" WITHOUT BOLT	1
6	30310025	SET SCREW M10X25 A2 DIN 933	3
7	33510017	NUT M10 A2 DIN 934 WAXED	3
8	2750490	TROUGH FOR COMBI FEEDER, STAINLESS STEEL	1
9	4310410	1 BAR 1" GALVANIZED PRICE PER METER	1

Cover for grill



	Item nr.	Description
1	4250876	STAINLESS STEEL CONTACT GRILLE H1000 H200-1540
2	2700168	COVER FOR GRILL 1000 MM, INCL.U-BOLT FOR MOUNTING
3	2700169	COVER FOR GRILL 1260 MM, INCL.U-BOLT FOR MOUNTING
4	2700180	COVER FOR GRILL 1500 MM, INCL.U-BOLT FOR MOUNTING

Straw holder

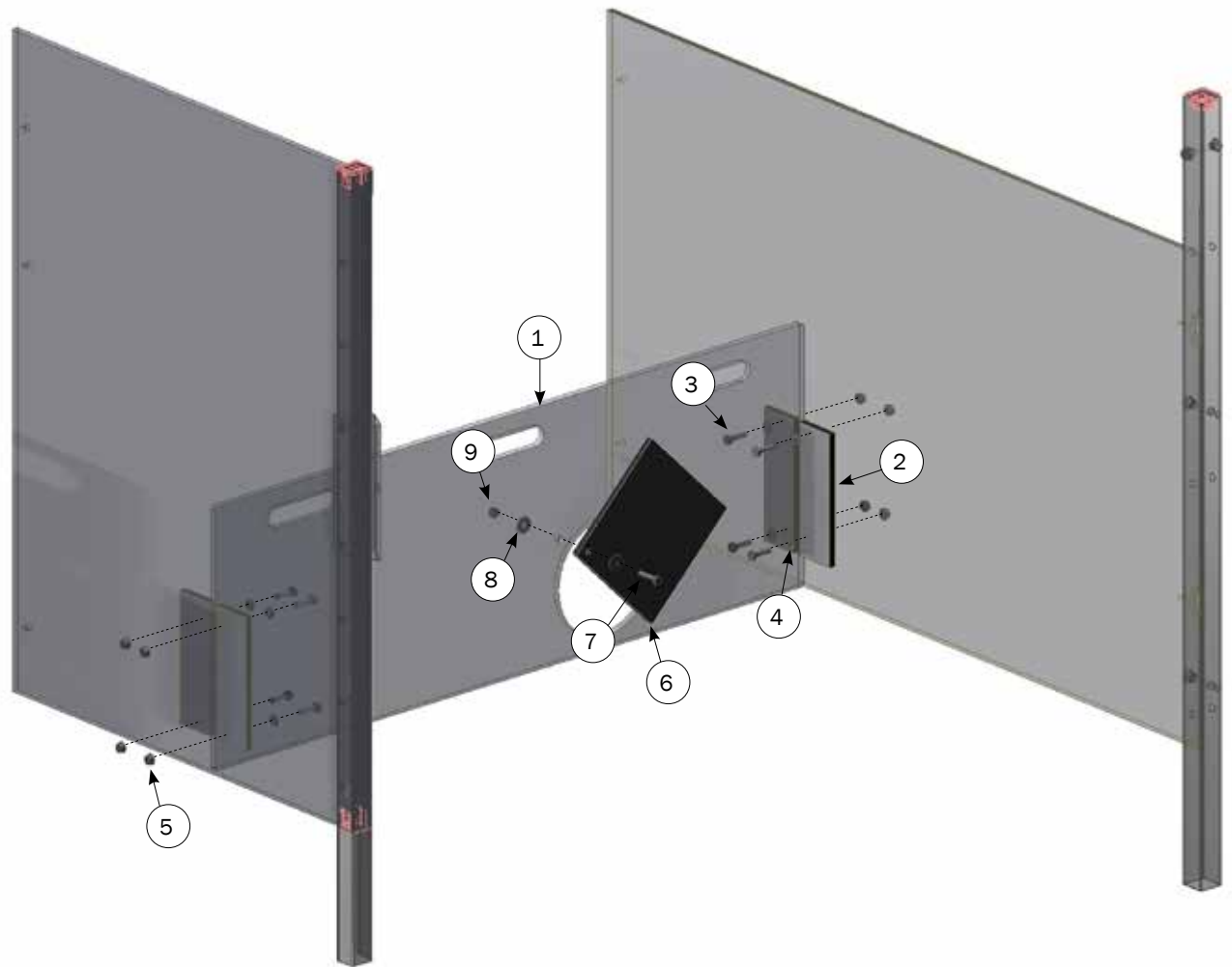


	Item nr.	Description
1	4920526	STRAW HOLDER GALVANIZED 35 LITER FOR FINISHER AND WEANERS 588 X 514 X 205 MM
2	1920526	STRAW HOLDER GALVANIZED 255 LITER FOR SOWS, 1188X714X469 MM
3	4900535	MOUNTING KIT MANIPULATION MATERIALS Ø 25 PVC ON PLATE/BOARD PROFILE
4	4900534	MOUNTING KIT MANIPULATION MATERIALS Ø125 PVC ON FARROWING PARTITION
5	4800015	10 PCS. STAINLESS STEEL COACH SCREWS M8 X 60 + DOWEL + WASHER

Mounting of straw holder is referred to in M-8607.

M-6179_GB

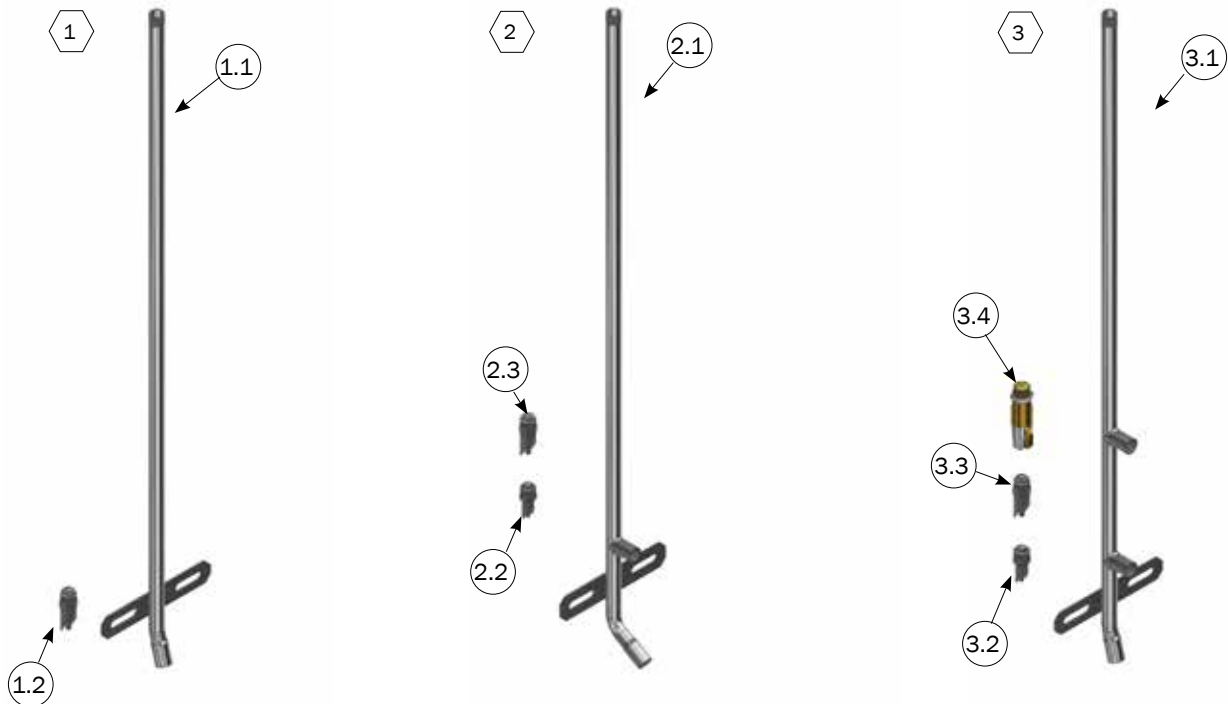
Divider for piglets nest



	Item nr.	Description	Pcs.
	2700177	DIVIDER FOR FT 30 PIGLETS NEST	
1	8470133	DIVIDER PLATE FOR PIGLETS NEST, FT 30	1
2	4460414	SPACER H870 FOR GATE, HINGE SIDE	4
3	30308030	SET SCREW M8X30 A2 DIN 933	8
4	35600037	FLAT WASHER Ø8.4X16X1.6 MM A2 DIN 125A	8
5	68552	COLLAR HEAD NUT M8 A2 DIN 6923	8
6	97017	PLASTIC PLATE 10 MM 20 X 20 CM	1
7	30308035	SET SCREW M8X35 A2 DIN 933	1
8	35600058	FLAT WASHER Ø8.4X24X2 MM A2 DIN 9021	2
9	33908001	LOCK NUT M8 A2 DIN 985 WAXED	1

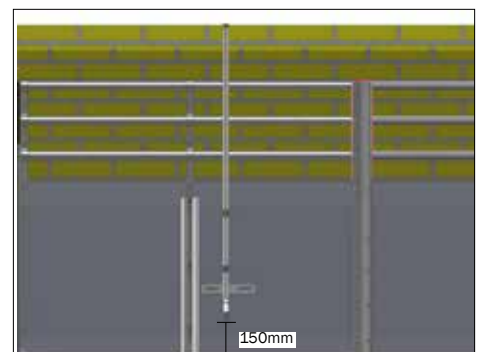


Water set for finisher, weaner and sows

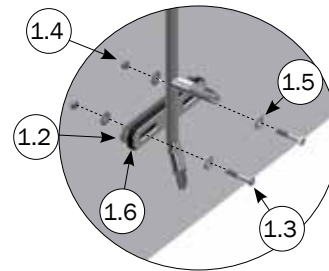
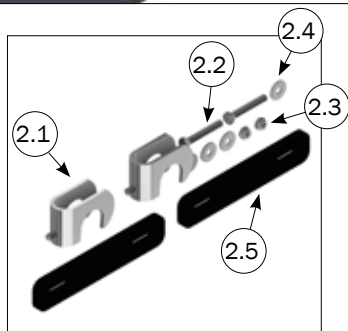


	Item nr.	Description
1	42561	WATER SET 1 VALVE FT30, WITH VALVES FOR FINISHER
1.1	42560	WATERPIPE FOR 1 VALVES FT30 H1000
1.2	9900054	BITE NIPPLE ½" STAINLESS STEEL EXTERNAL THREAD FOR FINISHER
2	42533	WATER SET 2 VALVES FT30, WITH VALVE FOR WEANER AND FINISHER
2.1	42557	WATERPIPE FOR 2 VALVES FT30 H1000
2.2	9900053	BITE NIPPLE ½" SS EXTERNAL THRREAD FOR WEANERS
2.3	9900054	BITE NIPPLE ½" STAINLESS STEEL EXTERNAL THREAD FOR FINISHER
3	42532	WATER SET 3 VALVES FT30, WITH VALVE FOR WEANER, FINISHER AND SOWS
3.1	42537	WATERPIPE FOR 3 VALVES FT30 H1000
3.2	9900053	BITE NIPPLE ½" SS EXTERNAL THRREAD FOR WEANERS
3.3	9900054	BITE NIPPLE ½" STAINLESS STEEL EXTERNAL THREAD FOR FINISHER
3.4	9900058	BITE NIPPLE MALE THREAD SOWS 1/2 BRASS

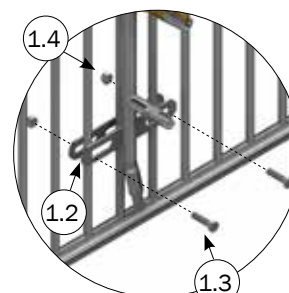
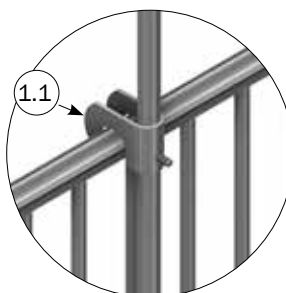
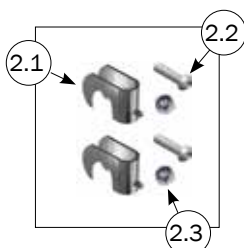
It is important that the valves are positioned at a height that makes it easy for the pigs to drink. The smallest pig in a pen should always be able to reach the valve. The valve for piglets should be placed 15 cm above the floor.



Mounting of water

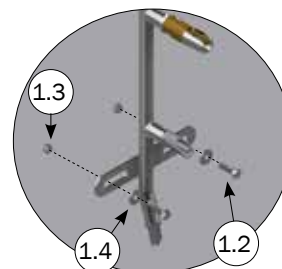
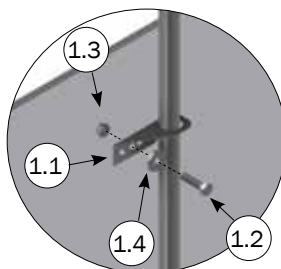
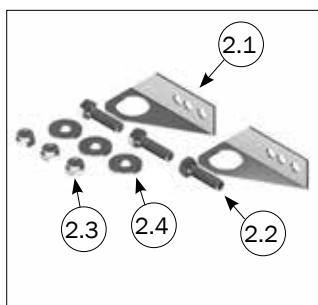


	Item nr.	Description	Pcs.
1	2700676	MOUNTING KIT SINGLE ON PLATE/BARS WATER SET FT30	
1.1	20026	WATER PIPE BRACKET 1/2" WITH SCREW STAINLESS STEEL	1
1.2	20051	MASTER CLAMP BACK PLATE	1
1.3	32308045	MACHINE BOLT M8X45 A2 DIN 931	2
1.4	33908001	LOCK NUT M8 A2 DIN 985 WAXED	2
1.5	35600058	FLAT WASHER Ø8.4X24X2 MM A2 DIN 9021	4
1.6	8460524	SPACER 10 MM FOR WATER SET	1
2	2700677	MOUNTING KIT DOUBLE ON PLATE/BARS WATER SET FT30	
2.1	20026	WATER PIPE BRACKET 1/2" WITH SCREW STAINLESS STEEL	2
2.2	30308055	SET SCREW M8X55 A2 DIN 933	2
2.3	33908001	LOCK NUT M8 A2 DIN 985 WAXED	2
2.4	35600058	FLAT WASHER Ø8.4X24X2 MM A2 DIN 9021	4
2.5	8460524	SPACER 10 MM FOR WATER SET	2

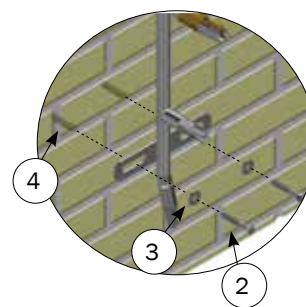
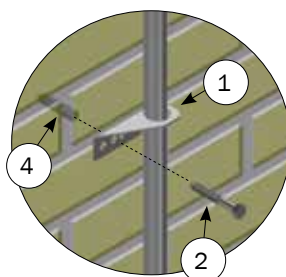
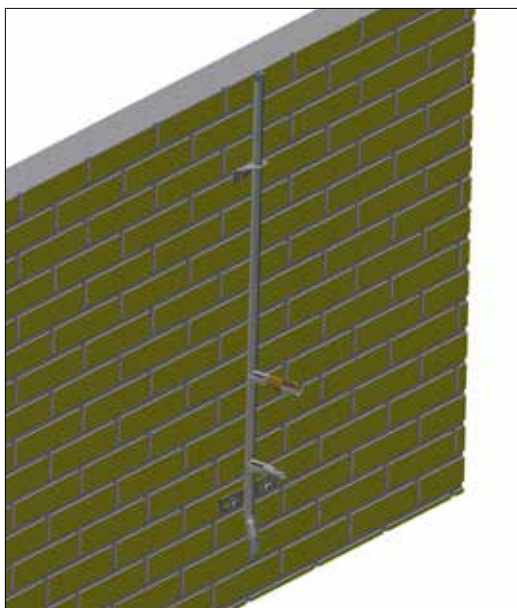


	Item nr.	Description	Pcs.
1	93678	MOUNTING KIT SINGLE ON GRILLE WATERSET	
1.1	20026	WATER PIPE BRACKET 1/2" WITH SCREW STAINLESS STEEL	1
1.2	20051	MASTER CLAMP BACK PLATE	1
1.3	30310040	SET SCREW M10X40 A2 DIN 933	2
1.4	33900029	LOCK NUT M10 A2 DIN 985 WAXED	2
2	93679	MOUNTING KIT DOUBLE ON GRILLE WATER SET	
2.1	20026	WATER PIPE BRACKET 1/2" WITH SCREW STAINLESS STEEL	2
2.2	30310040	SET SCREW M10X40 A2 DIN 933	2
2.3	33900029	LOCK NUT M10 A2 DIN 985 WAXED	2

Mounting of water

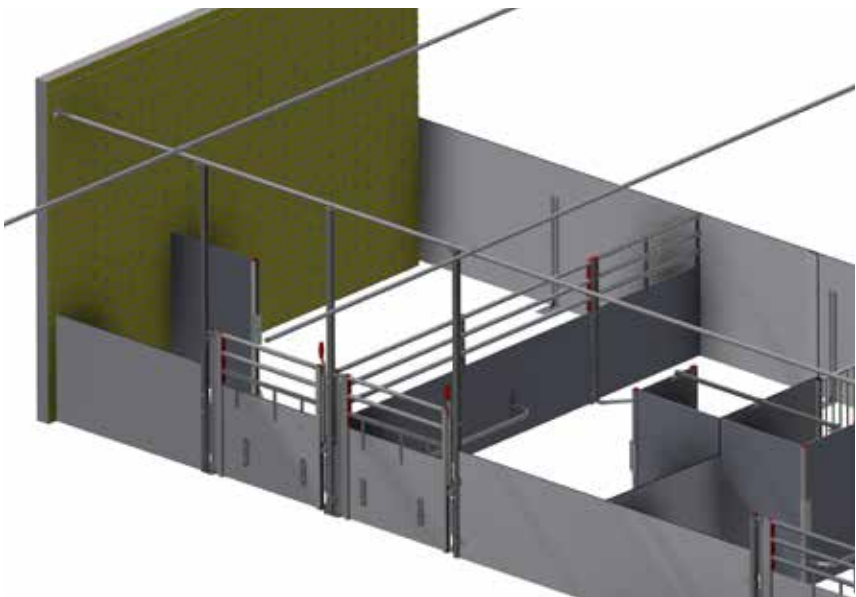
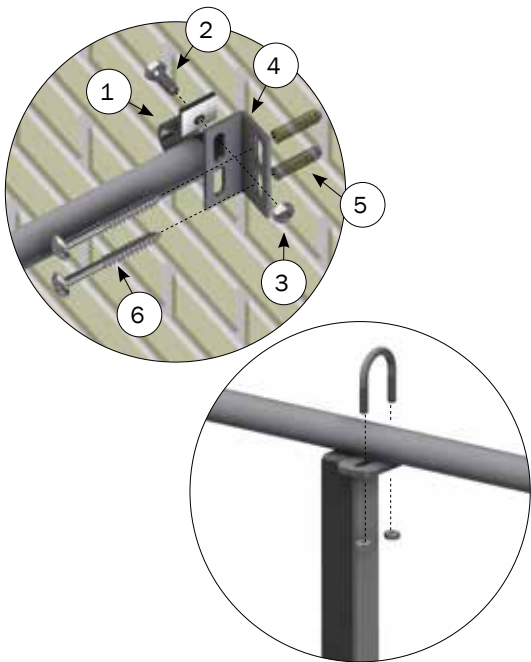


	Item nr.	Description	Pcs.
1	2700674	MOUNTING KIT SINGLE ON PLATE WATER SET FT30	
1.1	20007	WATER PIPE BRACKET 23 MM PIPE	1
1.2	30308025	SET SCREW M8X25 A2 DIN 933	3
1.3	33908001	LOCK NUT M8 A2 DIN 985 WAXED	3
1.4	35600058	FLAT WASHER Ø8.4X24X2 MM A2 DIN 9021	3
2	2700675	MOUNTING KIT DOUBLE ON PLATE WATER SET FT30	
2.1	20007	WATER PIPE BRACKET 23 MM PIPE	2
2.2	30308030	SET SCREW M8X30 A2 DIN 933	3
2.3	33908001	LOCK NUT M8 A2 DIN 985 WAXED	3
2.4	35600058	FLAT WASHER Ø8.4X24X2 MM A2 DIN 9021	3



	Item nr.	Description	Pcs.
	93680	MOUNTING KIT ON WALL WATER SET FT30	
1	20007	WATER PIPE BRACKET 23 MM PIPE	1
2	34908061	COACH SCREW M8X60 A2 DIN 571	3
3	35600058	FLAT WASHER Ø8.4X24X2 MM A2 DIN 9021	3
4	39900120	WALL PLUG 10X50MM	3

Stabilisation of high posts



The stabilisation pipes must be attached to the wall to ensure that the high posts remain stable and reliable.

There are 2 options for this:

Solution 1: The bracket is attached to one of the walls, and the pipe connects all the high posts in a row, ending at the last high post.

Solution 2: The brackets are installed on opposite walls. The pipe attached to the bracket on the left wall connects an even number of tall posts, while the pipe from the bracket on the right wall connects the corresponding number of high posts.

	Item nr.	Description	Pcs.
	3900019	FITTING FOR WATERPIPE, COMPLETE	
1	16375	PIPE RETAINER 1" WITHOUT BOLT	1
2	30310025	SET SCREW M10X25 A2 DIN 933	1
3	33510017	NUT M10 A2 DIN 934 WAXED	1
4	3920096	WALL FITTING FOR WATER PIPE	1
5	39900001	WALL PLUG 12X60 MM	2
6	67444	10 X 70 BUTTONHEAD TORX 50 STAINLESS STEEL	2

