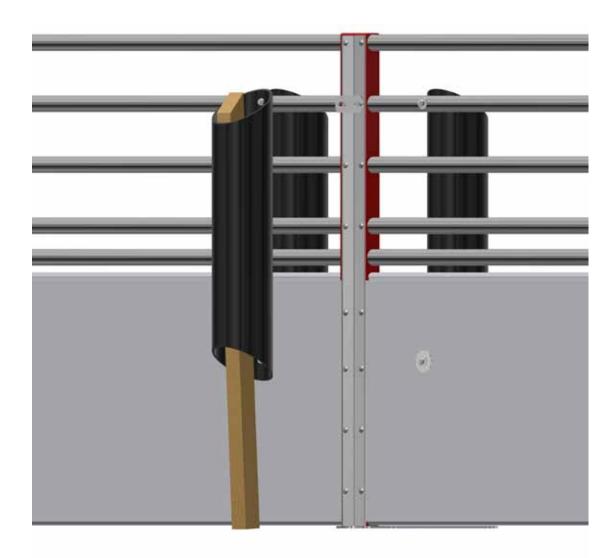
MOUNTING INSTRUCTION



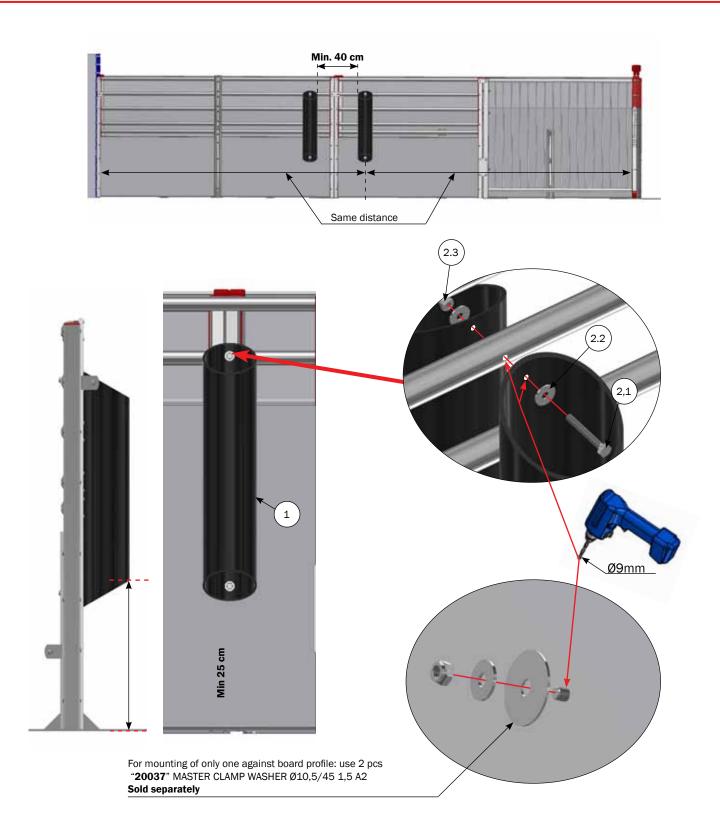
MANIPULATION FOR INVESTIGATION BEHAVIOR



ACO FUNKI A/S Kirkevænget 5 DK-7400 Herning

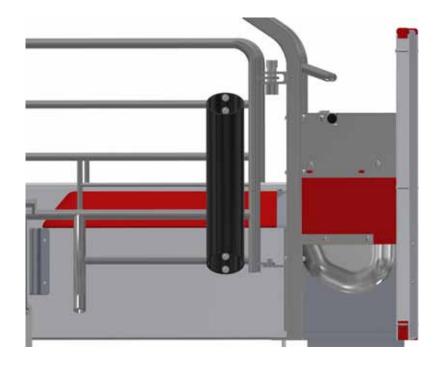
Tel. +45 9711 9600 Fax +45 9711 9677 www.acofunki.com

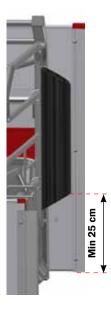
Mounting of manipulation materials on board profile

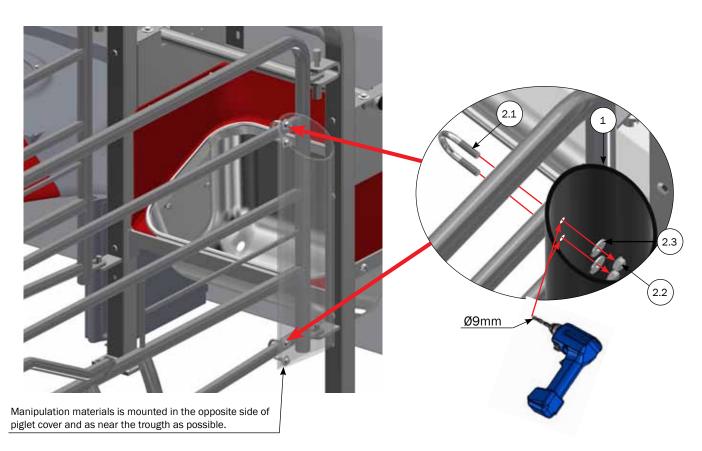


PARTS LIST				
No.	PCS.	ITEM No.	DESCRIPTION	
1	1	4960518	MANIPULATION MATERIALS Ø125 PVC	
2	1	4900535	MOUNTING KIT MANIPULATION MATERIALS Ø125 PVC ON BOARD PROFILE	
2.1	2	30308060	SET SCREW M8X60 A2 DIN 933	
2.2	4	35600058	NUT WASHER Ø8X8,4/24/2 A2 DIN9021	
2.3	2	33908001	LOCK NUT M8 A2 DIN 985	

Mounting of manipulation materials on farrowing partition







PARTS LIST				
No.	PCS.	ITEM No.	DESCRIPTION	
1	1	4960518	MANIPULATION MATERIALS Ø125 PVC	
2	1	4900534	MOUNTING KIT MANIPULATION MATERIALS Ø125 PVC ON FARROWING PARTITION	
2.1	2	90100062	U-BOLT 1' STAINLESS	
2.2	4	68552	M8 FLANGE NUT DIN 6923 A2	
2.3	2	35600058	NUT WASHER Ø8X8,4/24/2 A2 DIN9021	

- The wooden piece size has to be 1/3 of the manipulation materials.
- The wooden piece has to be massive wood (e.g. pine, fir, birch or similar)
- From 1-9 pigs: 1 manipulation materials must be used per pen to meet the need for investigation.
- From 10-18 pigs: 2 manipulation materials must be used per pen to meet the need for investigation.
- From 19 and more pigs: minimum the same quantity as in pens with 10-18 pigs.

