

BONDING OF PVC PIPES AND FITTINGS WITH GRIFFON WDF-05



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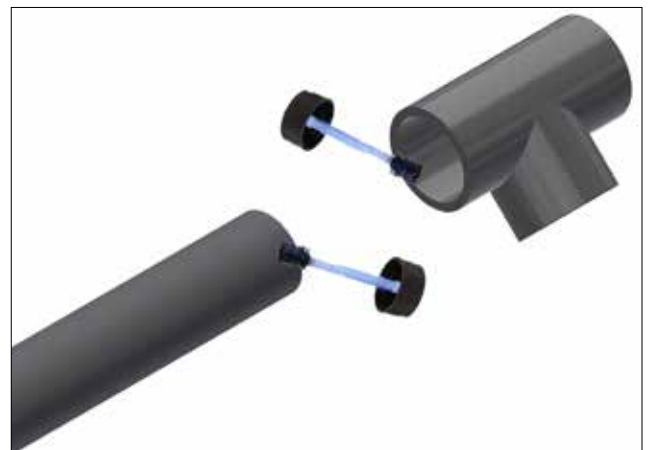


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>>> OBS <<< Cannot be used at temperatures below +5°C

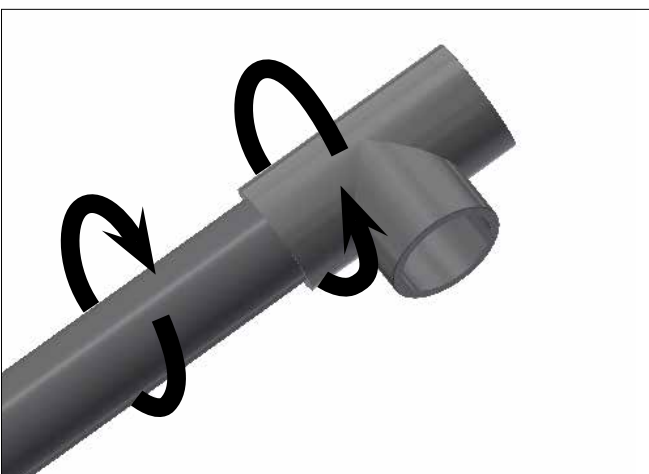


Pipes and fittings are cleaned with Griffon Cleaner. Apply detergent to a cloth. Clean and degrease surfaces. Remove any condensation and allow the surfaces to dry properly. Close the packaging immediately after use.



Apply PVC glue quickly and evenly (4-6 layers) on both adhesive surfaces (pipe thick layer, sleeve thin layer).

Close the tube or bucket securely, immediately after use.



Put them together by an opposite turn of 360 °



Remove excess glue.
Leave to harden for 10 minutes



Avoid applying too much glue inside the pipe joint, as there will be a risk of etching the PVC.

Technical specifications

DRY / CURE TIME FOR GRIFFON WDF-05						
Ø MEASURE	Ø32, Ø40, Ø50,			Ø63, Ø90		
BAR	5 BAR	10 BAR	16 BAR	5 BAR	10 BAR	16 BAR
CURRENT TIME BY 5°C - 15°C	30 m	1 h	4 h	1 h	2 h	8 h
CURRENT TIME BY >15°C	15 m	30 m	2 h	30 m	1 h	4 h
NB: THEN THE PRESSURE CAN BE INCREASED BY 1 BAR PER HOURS UNTIL THE PIPE'S MAXIMUM WORKING PRESSURE IS REACHED						

- Must be stored in a frost-free room.
- Always use the prescribed personal protective equipment in accordance with ACO Funki guidelines and safety data sheets. Safety data sheets can be requested from ACO Funki.