# **MOUNTING INSTRUCTION**



# ELECTRICAL HEATING PLATES

- PLASTIC
- POLYMER CONCRETE



ACO FUNKI A/S Kirkevænget 5 DK-7400 Herning

Tel. +45 9711 9600 Fax +45 9711 9677 www.acofunki.com

# **CONNECTION**





- Sensor cable Black / Grey (Plastic plates) Red / White (Polymer plates)
- 2. Mother heat plate Blue / Brown
- 3. Heat panel output
- 4. Power input 230V / 50Hz

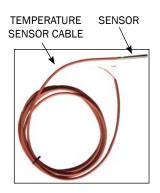
Max. outlet: 2200 W incl. mother heat plate

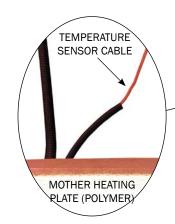
The heat plate temperature is controlled via the mother heating plate.

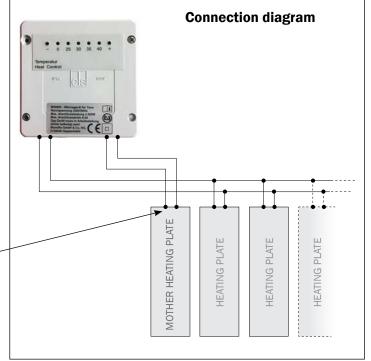
The temperature sensor cable is connected to the control box as shown above (1.)

On the polymer concrete plates the sensor is inserted into the black cable/tube on the mother heating plate (as shown).

On the plastic plates the sensor cable is integrated.







NUMBER OF CONNECTED HEATING PLATES						
Item no.	Description	Effect (W)	Max. no. of connectable heating plates (incl. the mother heating plate)			
17582	Electrical heating plate 120x40E - Polymer	130	16			
18409	Electrical heating plate 120x50E - Polymer	180	12			
17792	Electrical heating plate 120x80E - Polymer	270	8			
18855	Electrical heating plate 120x50E - Polymer	180	12			
18948	Electrical heating plate 120x40E, Right - Plastic	80	27			
18961	Electrical heating plate 120x40E, Left - Plastic	80	27			

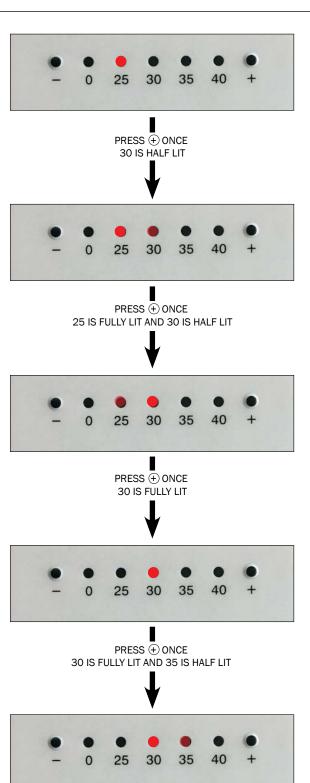
#### **TEMPERATURE CONTROL**

The light panel on the control box indicates the heating temperature of the mother heating plate and the connected heating plates. The temperature is set using  $\oplus$  and  $\odot$  as shown in the example below.

NB: The indication temperature will deviate slightly from the actual surface temperature of the heating plates.

- Polymer heating plates will reach a temperature of approx. 4° C below the indication temperature.
- Plastic heating plates will reach a temperature of approx. 2° C below the indication temperature.

In addition, it is to be expected that the surface temperature of the heating plates during operation will fluctuate approx.  $+/-1^{\circ}$  C.



The temperature is set to 25° C (25 is fully lit).

- The surface temperature of the polymer plates: approx. 21° C.
- The surface temperature of the plastic plates: approx. 23° C.

The temperature is set to approx. 26-27 $^{\circ}$  C (25 is fully lit and 30 is half lit).

- The surface temperature of the polymer plates: approx. 22-23° C.
- The surface temperature of the plastic plates: approx. 24-25° C.

The temperature is set to approx.  $28-29^{\circ}$  C (25 is half lit and 30 is fully lit).

- The surface temperature of the polymer plates: approx. 24-25° C.
- The surface temperature of the plastic plates: approx. 26-27° C.

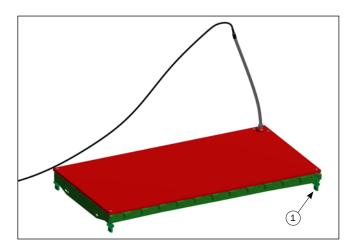
The temperature is set to 30° C (30 is fully lit).

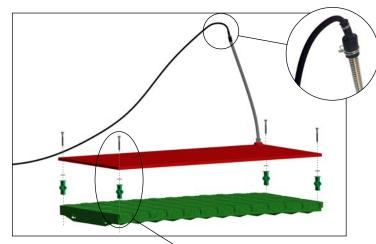
- The surface temperature of the polymer plates: approx. 26° C.
- The surface temperature of the plastic plates: approx.  $28^{\mbox{\scriptsize o}}$  C.

The temperature is set to approx.  $31-32^{\circ}$  C (30 is fully lit and 35 is half lit).

- The surface temperature of the polymer plates: approx. 27-28° C.
- The surface temperature of the plastic plates: approx. 29-30° C.

## **MOUNTING OF ELECTRICAL PLASTIC HEATING PLATE**





The plastic heating plate can be mounted on a plastic slat (as shown) or directly onto a concrete floor. If mounted on concrete, use concrete screws (39406050).

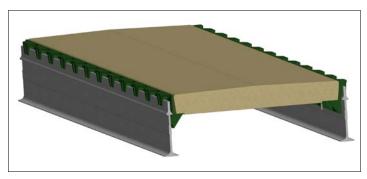
The below applies for mounting of:

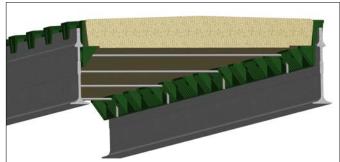
- 18948 Electrical heating plate 120x40E, Right Plastic
- 18961 Electrical heating plate 120x40E, Left Plastic

	MOUNTING OF ELECTRICAL PLASTIC HEATING PLATE ON PLASTIC SLAT						
	Item no.	Description	PCS.				
1	18958	RHOMB SCREW ANCHOR, PIG, SLATS (BAG OF 10 PCS.)	4 (10)				
	MOUNTING OF ELECTRICAL PLASTIC HEATING PLATE ON CONCRETE						
	Item no.	Description	PCS.				
	39406050	CONCRETE SCREW 6,5X50 STAINLESS STEEL	4				



## **MOUNTING OF ELECTRICAL POLYMER HEATING PLATE**





The below applies for mounting of:

- 17582 Electrical heating plate 120x40E Polymer
- 18409 Electrical heating plate 120x50E Polymer
- 17792 Electrical heating plate 120x80E Polymer
- 18855 Electrical heating plate 140x50E Polymer

	MOUNTING OF ELECTRICAL POLYMER HEATING PLATE						
	Item no.	Description	PCS.				
2	4960560	BRACKET KIT FOR HEATING PLATE (SET OF 2 PCS.)	6				
3		SUPPORT	1,2 M				
4		STEEL BRACKETS FOR AXIAL DIMENSION	4				

