9. Mounting instruction 350 4. Cast concrete 7. Concrete wearing surface Armoured concrete

TS 30 trought and partition

- 1. Before assembly, clean the ends of the trough with a wire brush or similar.
- 2. Clean the trough, so that all surfaces are clean, dry and free of dust.
- 3. Tighten and leveled to leash up in the desired height of the trough upper edge, so they flush the back and front edge of the trough.
- 4. Lay out a layer of concrete in least 3 cm thickness on a solid surface. If casting on concrete slots, there must be a plastic membrane before the concrete is subject out.
- 5. Pressing down the trough into the concrete to the desired height, the subsequent trough is placed into the concrete, at the same manner.
- 6. It is important that there are created a distance between the trough of 3-5 mm and that is clean of concrete.
- 7. Cast the concrete up to the middle of the trough, at outer side of the trough.
- 8. 2 days after the trough are molded in to place, sealing the joints with ACO Funki 523007 or 18435 sealants. A few minutes after the sealant is applied, remove any excess sealant with a filler.
- 9. Start by grinding the area in the trough, where 01664 should be, with a wire brush or similar, grind the constructions sites of the 01664 also.
- 10. Wipe the trough and the 01664 of, so there are clean and dry surfaces.
- 11. Feed the constructions sites of 01664 with ACO Funki 523007 or 18435 sealant.
- 12. Press 01664 into the trough at the desired position.
- 13. After a few minutes remove any excess sealant with a filler.



ACO Funki

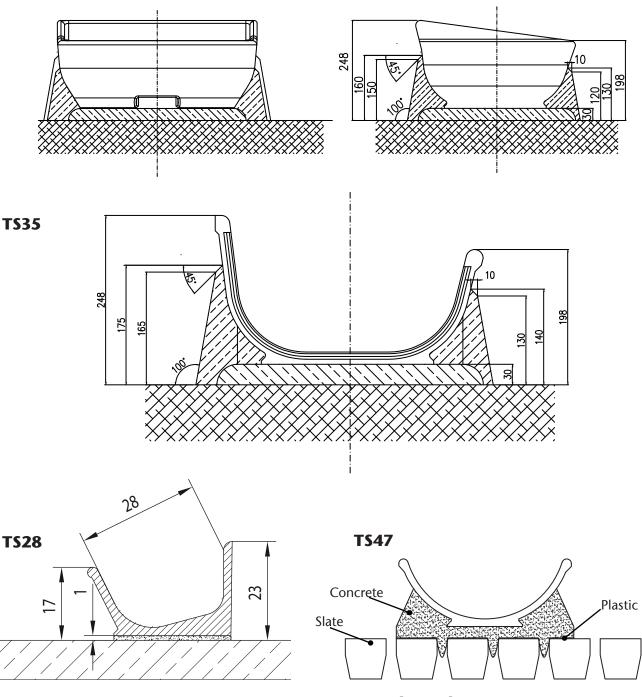
Mounting of trought



ACO Funki

Mounting suggestion

TS35-50



Trough on slates

- Roll the plastic on the slates
- Press the plastic into the slates open
- Put concrete over the plastic



ACO Funki

Tools for installation of Troughs



Grinding machine



Grinding wheel



Wire brush



Scale (Accuracy 10 grams)



Mixing stick



Glue scraping board



Blade



Mixing board

