

| OPERATION AND MAINTENANCE INSTRUCTIONS |

DELIVERIES ARE BASED ON THE FOLLOWING RULES:

- NL 92 General Delivery Terms provided in case of “Do-it-yourself” installation.
- NLM 94 General Delivery Terms provided in case of delivery and installation.
- Stalls’ flooring follows current legislation requirements.
- The instructions handed out by ACO are followed.

The following section describes the ACO FUNKI’s guidelines for customer use: cleaning, quality and maintenance of assembled products.

CONDITIONS OF USE:

- A weaner pen delivered by ACO FUNKI is designed for piglets within the weight range 6-40 kg.
- A Wean-To-Finish pen delivered by ACO FUNKI is designed for pigs within the weight range 6-110 kg.
- A finisher pen delivered by ACO FUNKI is designed for pigs within the weight range 30-110 kg.
- A mating and gestation pen unit delivered by ACO FUNKI is designed for sows up to 300 kg.
- A gestation unit delivered by ACO FUNKI is designed for sows up to 300 kg.
- A boar pen delivered by ACO FUNKI is designed for boars up to 400 kg.
- All types of water valves are designed for an operating pressure of 2,5 - 3,0 Bar. The buyer holds the responsibility of securing the correct water pressure. ACO FUNKI do not accept complaints on water valves used at an operating pressure above 3 Bar.

SUBJECT FOR APPLICATION:

All housing units are to be used for the purpose they are designed for, and must not be modified during the construction without the written agreement with ACO FUNKI. For example, it is a condition, that lactating sows in the farrowing wings must be fixated properly and must not walk free in the pen, unless it is a farrowing pen for loose nursing sows developed in the way, that piglets are weaned and moved together with the sow (5 weeks old).

ACO FUNKI’s piglet nests in the farrowing unit, as well as climate covers in climate and wean-to-finish units, are not designed so that the staff can stand or sit on them. Reservations are made regarding inappropriate behavior from stall staff, such as violent impacts, using the wrong tools, abuse, etc.

In addition, reservations are made regarding inappropriate behavior of pigs caused by stress etc. In addition, the claim does not cover ordinary wear and tear, consequential or incidental damages.

CLEANING:

PVC board profiles and other plastic parts must not be cleaned under high-pressure to extend durability and/or under too high pressure at a short distance; we recommend a max pressure of 180 Bar. Heating lamps, gears, motors, motor protections, control units, sensors etc. may NOT be cleaned under high-pressure.

Climate covers in weaners and wean-to-finish pens must not be cleaned under high-pressure on the sides. Reservations are made regarding the use of unsuitable chemicals that can discolor and damage, for example in form of corrosion.

All water systems should be cleaned and decalcified regularly.

After cleaning, the stall must dry so that components are not under constant humidity.

MAINTENANCE:

All fixed and moving parts must be continuously cleaned, tightened and lubricated by the buyer. However, if these parts become loose within 1 month from the date of commissioning, ACO FUNKI should be contacted.

We recommend lubrication with grease and oil on all moving steel parts, such as hinges, locks, gates, brackets, corner wheels, pull stations, etc. The warranty does not cover wear parts as these are considered replaceable parts. The tempering of stainless materials over time is to be expected.

The warranty applies only in case of corrosion. However, a correct potential equalization is essential to submit a claim, ACO FUNKI does not carry potential equalization.

ACO FUNKI products can be damaged if they are stored outdoors. We recommend max. one month’s outdoor storage. There must, however, be expected changes in the surface in form of discoloration, tarnishing etc. already within the first month.

ACO FUNKI’s claim procedure is according to the current legislation.

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